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FLORIDA DEPARTMENT OF Business & Professional Regulation



Florida

Product Approval USER: Public User

partment of Business rofessional Regulation	Product Approval Menu > Product or Application Search > Application	<u>n List</u> > Application Detail					
FFICE OF THE ECRETARY	FL #	FL19092-R6					
ECRETARY	Application Type	Revision					
	Code Version	2023					
	Application Status	Approved					
	Comments						
	Archived						
	Product Manufacturer	Mr-Glass Doors & Windows Manufacturing, LLC	2				
	Address/Phone/Email	8051 NW 79th Place					
		Medley, FL 33166					
	Authorized Signature	Ulises Senaris					
	ulises@mrglasswindows.com						
	Technical Representative	Augusto Arias					
	Address/Phone/Email	8120 NW 84th St					
		Medley, FL 33166					
		Je se					
	Quality Assurance Representative						
	Address/Phone/Email						
	Category	Exterior Doors					
	Subcategory	Sliding Exterior Door Assemblies					
	Professional Engineer						
		Evaluation Report - Hardcopy Received					
	Florida Engineer or Architect Name who developed the Evaluation Report	Jalal Farooq					
	Florida License	PE-81223					
	Quality Assurance Entity	Keystone Certifications, Inc.					
	Quality Assurance Contract Expiration Date						
	Validated By	Ulises@mrglasswindows.com Ulises@mrglasswindows.com Augusto Arias 8120 NW 84th St Medley, FL 33166 (305) 470-8284 aarias@mrglasswindows.com Exterior Doors Sliding Exterior Door Assemblies Evaluation Report from a Florida Registered Architect or a Licensed Florida Professional Engineer Evaluation Report - Hardcopy Received Jalal Farooq PE-81223					
		2023 Approved Mr-Glass Doors & Windows Manufacturing, LLC 8051 NW 79th Place Medley, FL 33166 (305) 470-8284 ulises@mrglasswindows.com Ulises Senaris Ulises@mrglasswindows.com Augusto Arias 8120 NW 84th 5t Medley, FL 33166 (305) 470-8284 aarias@mrglasswindows.com Exterior Doors Siding Exterior Door Assemblies Evaluation Report from a Florida Registered Architect or a Licensed Florida Professional Engineer Evaluation Report - Hardcopy Received Jalal Farooq PE-81223 Keystone Certifications, Inc. 08/27/2025 Abel Carrasco, PE Validation Checklist - Hardcopy Received Ignose Col SS - Certificate of Independence 2023.pdf Standard Yeat 1994 TAS 201 1994 TAS 202 1994					
	Certificate of Independence	FL19092 R6 COI SS - Certificate of Independ	ence 2023.pdf				
	Referenced Standard and Year (of Standard)	<u>Standard</u>	<u>Year</u>				
		TAS 202	1994				
		TAS 203	1994				
	Equivalence of Product Standards						

Certified By

Sections from the Code

Product Approval Method	Method 1 Option D
Date Submitted	07/25/2023
Date Validated	07/26/2023
Date Pending FBC Approval	07/27/2023
Date Approved	10/17/2023

Summary of Products

FL #	Model, Number or Name	Description					
19092.1	MG-1000 Aluminum Sliding Glass Door	Large missile impact resistant aluminum sliding glass door.					
Limits of Use Approved for use in Approved for use out Impact Resistant: Ye Design Pressure: +1: Other: See installation combinations and instal	t side HVHZ: Yes s 20/-140 drawing W15-83 for span vs load	Installation Instructions FL19092 R6 II SS - MG-1000 Alum SGD (LMI)-DWG W15- 83 (2023).pdf Verified By: Jalal Farooq PE #81223 Created by Independent Third Party: Yes Evaluation Reports FL19092 R6 AE SS - MG-1000 Alum SGD (LMI)-PAE 2023.pdf Created by Independent Third Party: Yes					
19092.2 MG-1000 Aluminum Sliding Glass Door		Small missile impact resistant aluminum sliding glass door.					
Limits of Use Approved for use in I Approved for use out Impact Resistant: Ye Design Pressure: +1: Other: See installation combinations and instal	t side HVHZ: Yes s 20/-140 drawing W15-103 for span vs load	Installation Instructions FL19092 R6 II SS - MG-1000 Alum SGD (SMI)-DWG W15- 103 (2023).pdf Verified By: Jalal Farooq PE 81223 Created by Independent Third Party: Yes Evaluation Reports FL19092 R6 AE SS - MG-1000 Alum SGD (SMI)-PAE 2023.pdf Created by Independent Third Party: Yes					

Back Next

Contact Us :: 2601 Blair Stone Road, Tallahassee FL 32399 Phone: 850-487-1824

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AL-FAROOQ CORPORATION

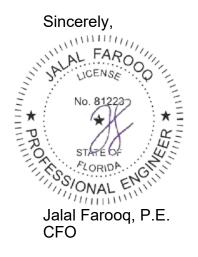
CONSULTING ENGINEERS & PRODUCT DEVELOPMENT

January 23, 2023

Product Approval Administrator Building Codes & Standards Section Department of Business & Professional Regulations 1940 North Monroe Street, Suite 90 Tallahassee, FL 32399-2100

To whom it may concern,

As the design engineer retained to prepare the product approval(s) associated with this letter as shown below on this same web page, I do hereby declare that I do not have and will not have any financial interest in any company manufacturing or distributing the referenced product(s), nor do I have or will have any financial interest with any other entity involved in the approval process of the referenced product(s).



Sealed: 1/23/2023



AL-FAROOQ CORPORATION

CONSULTING ENGINEERS & PRODUCT DEVELOPMENT

PRODUCT APPROVAL EVALUATION RULE CHAPTER #61G20-3 • METHOD 1 OPTION D

FL 19092 Date: 7/24/2023

Detailed Product Description:

Manufacturer: MR-GLASS DOORS & WINDOWS MANUFACTURING LLC.

Manufacturer Address: 8051 NW 79th PLACE, MEDLEY, FL 33166

Model Name: MG-1000 ALUMINUM SLIDING GLASS DOOR

Maximum Load: +120 PSF, -140 PSF (Small Missile Impact)

Installation Drawings # W15-103

This product complies with the High Velocity Hurricane Zone (HVHZ) testing requirements.

For maximum sizes, combination of span vs loads and anchor type refer to installation drawings.

Comparative analysis used <u>X</u> Yes <u>No</u>								
Mandatory Tests (Tested in accordance with AAMA 101/I.S.2/NAFS/TAS-202)								
TEST	TEST	Test						
			DATE	REPORT #	Sealed by			
ASTM E283	Air Infiltration Leakage	Fenestration Testing Laboratory	10/23/2015 10/23/2015 10/25/2015	8595 8599 8594	Idalmis Ortega, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E.			
ASTM E331 OR ASTM 547 & TAS 202	Water Penetration	Fenestration Testing Laboratory	10/23/2015 10/23/2015 10/25/2015	8595 8599 8594	Idalmis Ortega, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E.			
ASTM E330 & TAS 202	Uniform Static Air Press.	Fenestration Testing Laboratory	10/23/2015 10/23/2015 10/25/2015	8595 8599 8594	Idalmis Ortega, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E.			
ASTM F842	Forced Entry	Fenestration Testing Laboratory	10/23/2015 10/23/2015 10/25/2015	8595 8599 8594	Idalmis Ortega, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E.			

Supplemental Tests (Tested in accordance with TAS-201 and TAS-203)

TEST	DESCRIPTION	TEST LOCATION	TEST REPORT DATE	TEST REPORT #	Test Sealed by
FBC 1626.3 (TAS 201 & 203)	Small Missile Impact & Cyclic	Fenestration Testing Laboratory	10/23/2015 10/23/2015 10/25/2015	8595 8599 8594	Idalmis Ortega, P.E. Idalmis Ortega, P.E. Idalmis Ortega, P.E.

Under the limitations of the attached installation drawings, to the best of my knowledge and ability, the above product conforms to the requirements of the 2023 Florida Building Code.

Evaluation Report Engineer:

Jalal FarooqPE # 81223Al-Farooq CorporationEB # 3538



	DESIGN	N LOAD C	CAPACITY	– PSF				
GLASS TYPES 'C', 'C1', 'D' & 'D1'								
		STD. AS	STRAGAL	REINF. A	INF. ASTRAGAL			
		JAMBS	WITH OR	JAMBS				
AVERAGE	DOOR FRAME		NCHORS		NCHORS			
PANEL WIDTH INCHES	HEIGHT INCHES	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)			
30		100.0	100.0	120.0	140.0			
36		100.0	100.0	120.0	140.0			
42		100.0	100.0	120.0	140.0			
48	82-7/8	100.0	100.0	120.0	140.0			
54		88.9	88.9	106.7	124.4			
60		80.0	80.0	96.0	112.0			
30		100.0	100.0	120.0	140.0			
36		100.0	100.0	120.0	140.0			
42		100.0	100.0	120.0	140.0			
48	84	100.0	100.0	120.0	140.0			
48 54		88.9	88.9	106.7	124.4			
54 60		80.0	80.0	96.0	112.0			
30		100.0	100.0	120.0	140.0			
30 36				120.0	140.0			
		100.0	100.0					
42	90	· 100.0	100.0	120.0	140.0			
48		100.0	100.0	120.0	140.0			
54		88.9	88.9	106.7	124.4			
60		-	_	96.0	112.0			
30		100.0	100.0	120.0	140.0			
36	96	100.0	100.0	120.0	140.0			
42		100.0	100.0	120.0	140.0			
48		100.0	100.0	120.0	140.0			
54		88.9	88.9	106.7	124.4			
60			-	96.0	112.0			
30		100.0	100.0	120.0	140.0			
36		100.0	100.0	120.0	140.0			
42		100.0	100.0	120.0	140.0			
48	102	100.0	100.0	120.0	140.0			
50	102	-	-	115.2	134.4			
52			-	110.8	129.2			
54				106.7	124.4			
56		_		102.9	120.0			
30		100.0	100.0	120.0	140.0			
36		100.0	100.0	120.0	140.0			
42	100	100.0	100.0	120.0	140.0			
48	108	100.0	100.0	120.0	140.0			
50			_	115.2	134.4			
52			-	110.8	129.2			
30		-		120.0	140.0			
36			-	120.0	140.0			
42	114	-	-	120.0	140.0			
48				120.0	140.0			
50		-	_	115.2	134.4			
30		_	_	120.0	140.0			
36			-	120.0	140.0			
42	120	_		120.0	140.0			
48		-	_	120.0	140.0			
,0	L	l	E	L	1			

EXTERIOR(+) LOADS SHOWN IN CHART ABOVE ARE FOR ALL DOOR CONFIGURATIONS EXCEPT TWO PANEL (XX) DOORS SEE SHEET 6 FOR TWO PANEL (XX) DOOR LIMITATIONS.

NOTE:

GLASS CAPACITIES ON THIS SHEET ARE BASED ON ASTM E1300-09 (3 SEC. GUSTS) AND FLORIDA BUILDING COMMISSION DECLARATORY STATEMENT DCA05-DEC-219

INSTRUCTIONS:

	USE CHARTS AS FOLLOWS.
<u>STEP 1</u>	DETERMINE DESIGN WIND LOAD ON WIND VELOCITY, BLDG. HE USING APPLICABLE ASCE 7 S
STEP 2	DETERMINE DOOR CAPACITY FI FOR THE GLASS TYPE USED.
STEP 3	USING CHARTS ON SHEET 4 S WITH DESIGN RATING MORE TH IN STEP 1 ABOVE.

SHALL APPLY TO ENTIRE SYSTEM. STEP 5 FOR DOORS WITH UNANCHORED JAMBS, USING SHEET 8

THESE DOORS ARE RATED FOR SMALL MISSILE IMPACT. F.B.C. APPROVED IMPACT RESISTANT SHUTTERS REQUIRED FOR INSTALLATIONS UP TO 30 FT. OF GRADE. SHUTTERS NOT REQD. FOR INSTALLATIONS ABOVE 30 FT. OF GRADE.

SERIES MG-1000 (S.M.I.) ALUMINUM SLIDING GLASS DOOR

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2020 (7TH EDITION)/2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS. THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2020/2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'. MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.

Sealed: 7/24/2023

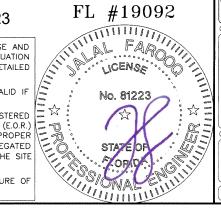
- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
- B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
- D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.

DOOR FRAME WIDTH AVERAGE PANEL WIDTH = NUMBER OF PANELS AD REQUIREMENT BASED EIGHT, WIND ZONE TANDARD.

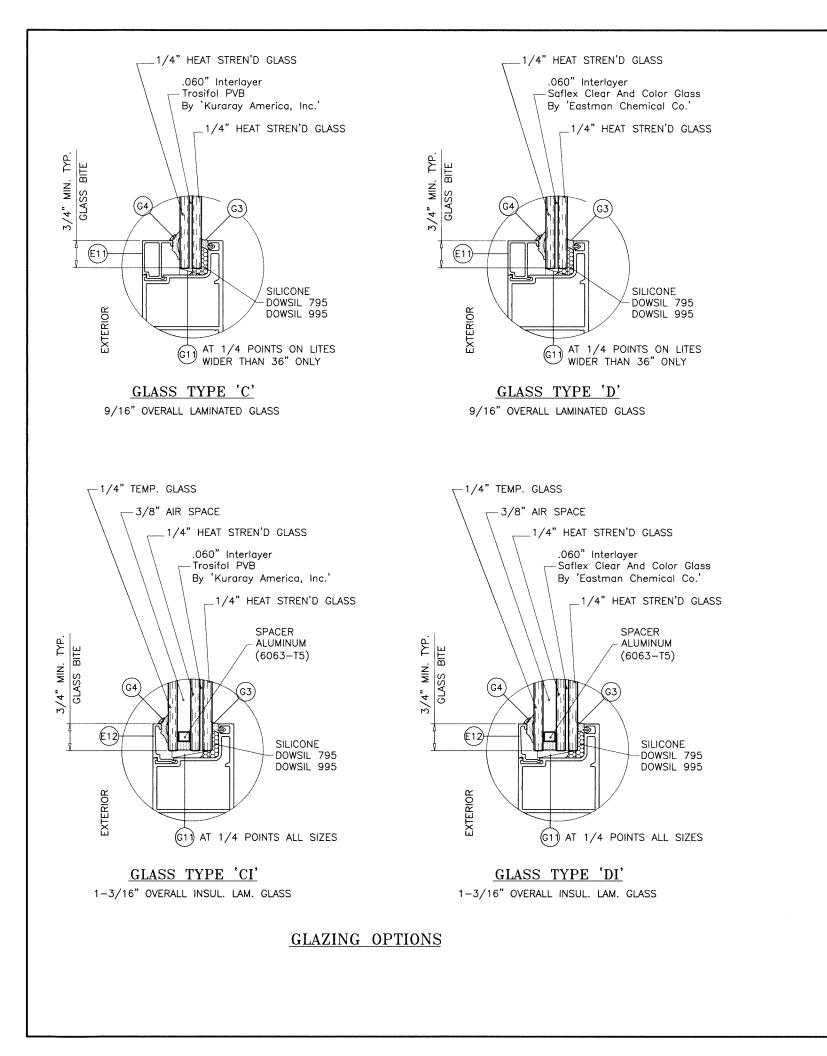
- ROM TABLE ON SHEET 1
- SELECT HEAD ANCHOR OPTION HAN DESIGN LOAD SPECIFIED
- STEP 4 THE LOWEST VALUE RESULTING FROM STEPS 2 AND 3
 - DETERMINE MIN. AND MAX. GAP DIMENSIONS.

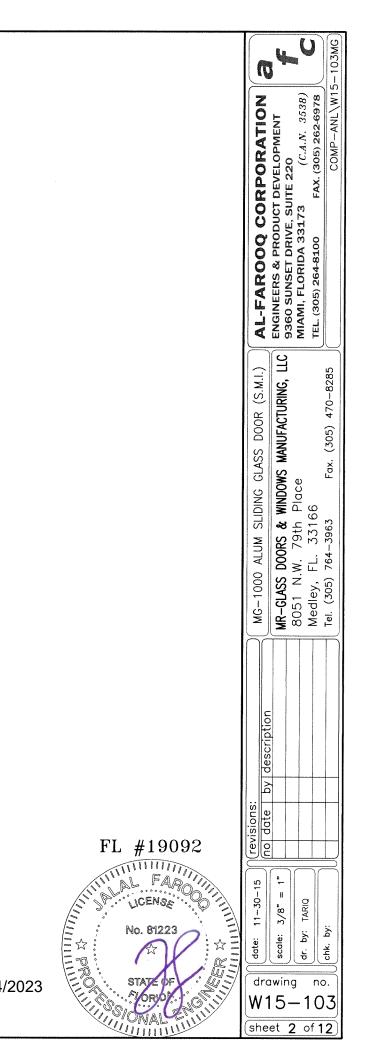


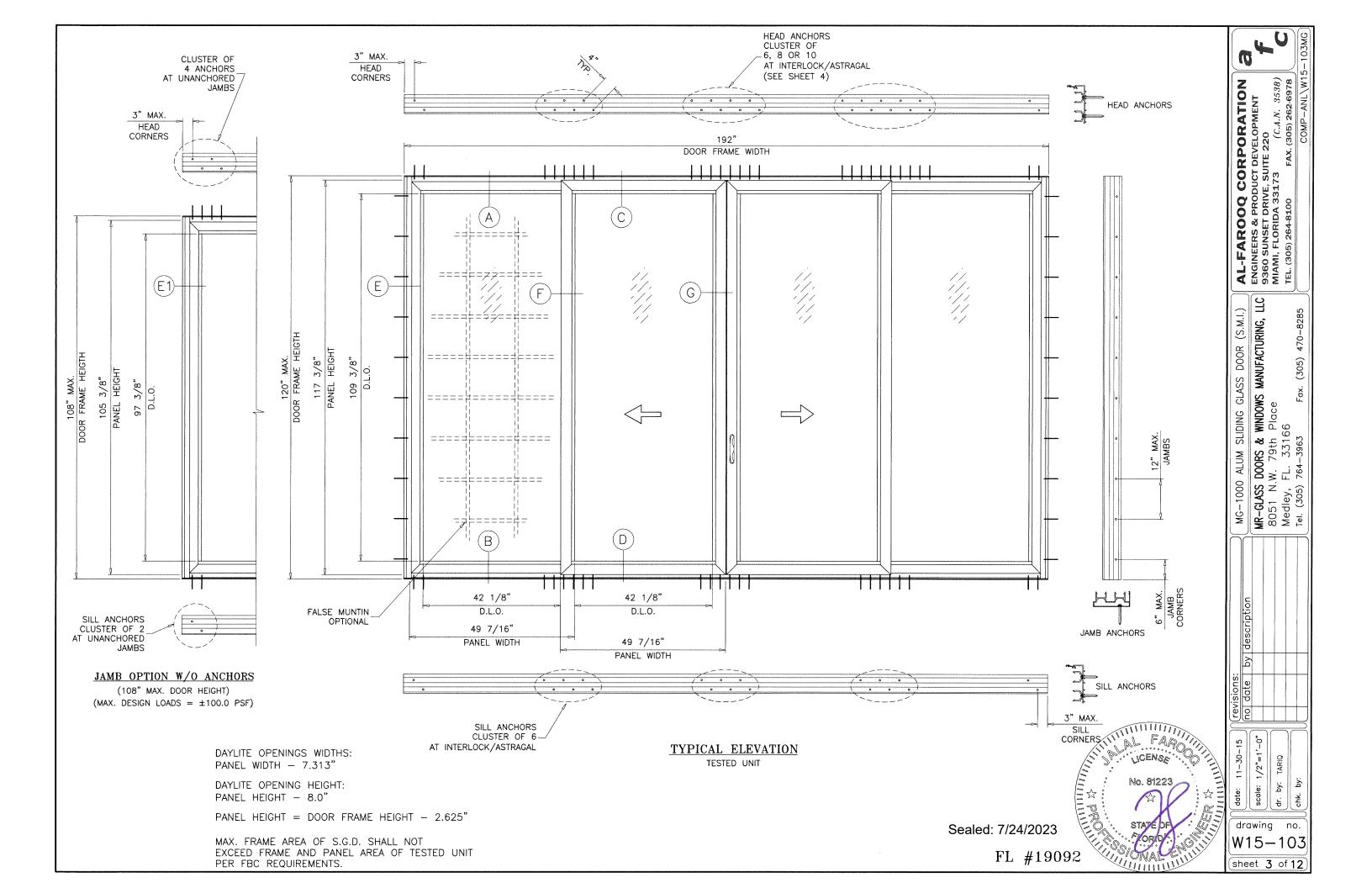




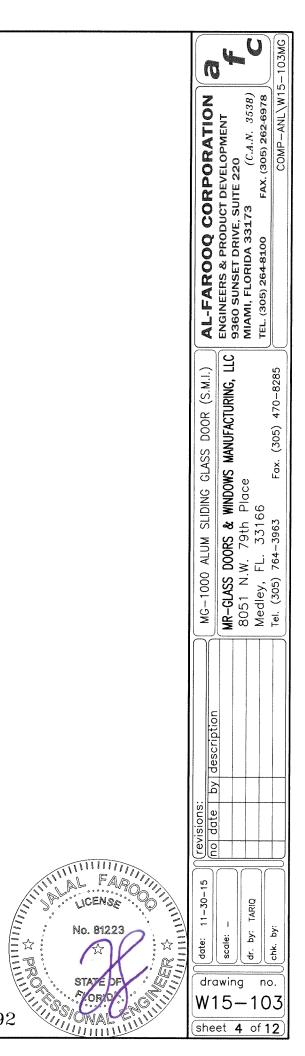
	9 4		U		5-103MG		
AL-FAROOO CORPORATION	ENGINEERS & PRODUCT DEVELOPMENT	9360 SUNSET DRIVE, SUITE 2	5/Tc	TEL. (305) 264-8100 FAX. (305) 262-6978	COMP-ANL\W15-103MG		
MG-1000 ALUM SLIDING GLASS DOOR (S.M.I.)	MR-GLASS DOORS & WINDOWS MANUFACTURING. LLC	RN51 N W 79th Place			Tel. (305) 764-3963 Fax. (305) 470-8285		
	y description Anchor chart rev.	UPDATED TO 2017 FBC	UPDATED TO 2020 FBC	UPDATED TO 2023 FBC			
revisions:	A 03.01.16	B 01.19.18	C 07.23.20	D 07.21.23			
date: 11-30-15	scale: 3/8" = 1"		dr. by: TARIQ		Cnk. by:		
drawing no. W15-103 (sheet 1 of 12)							

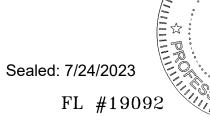


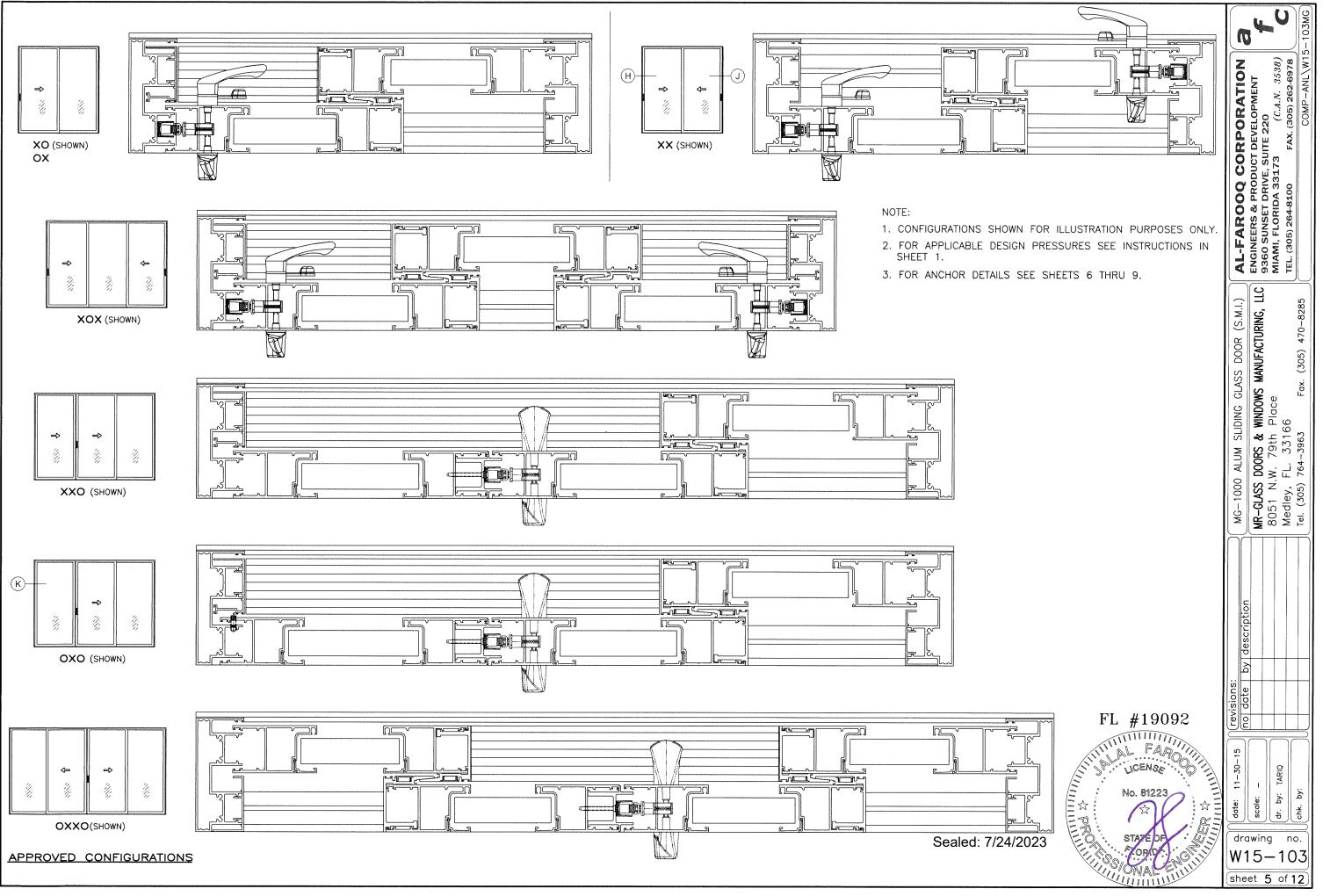


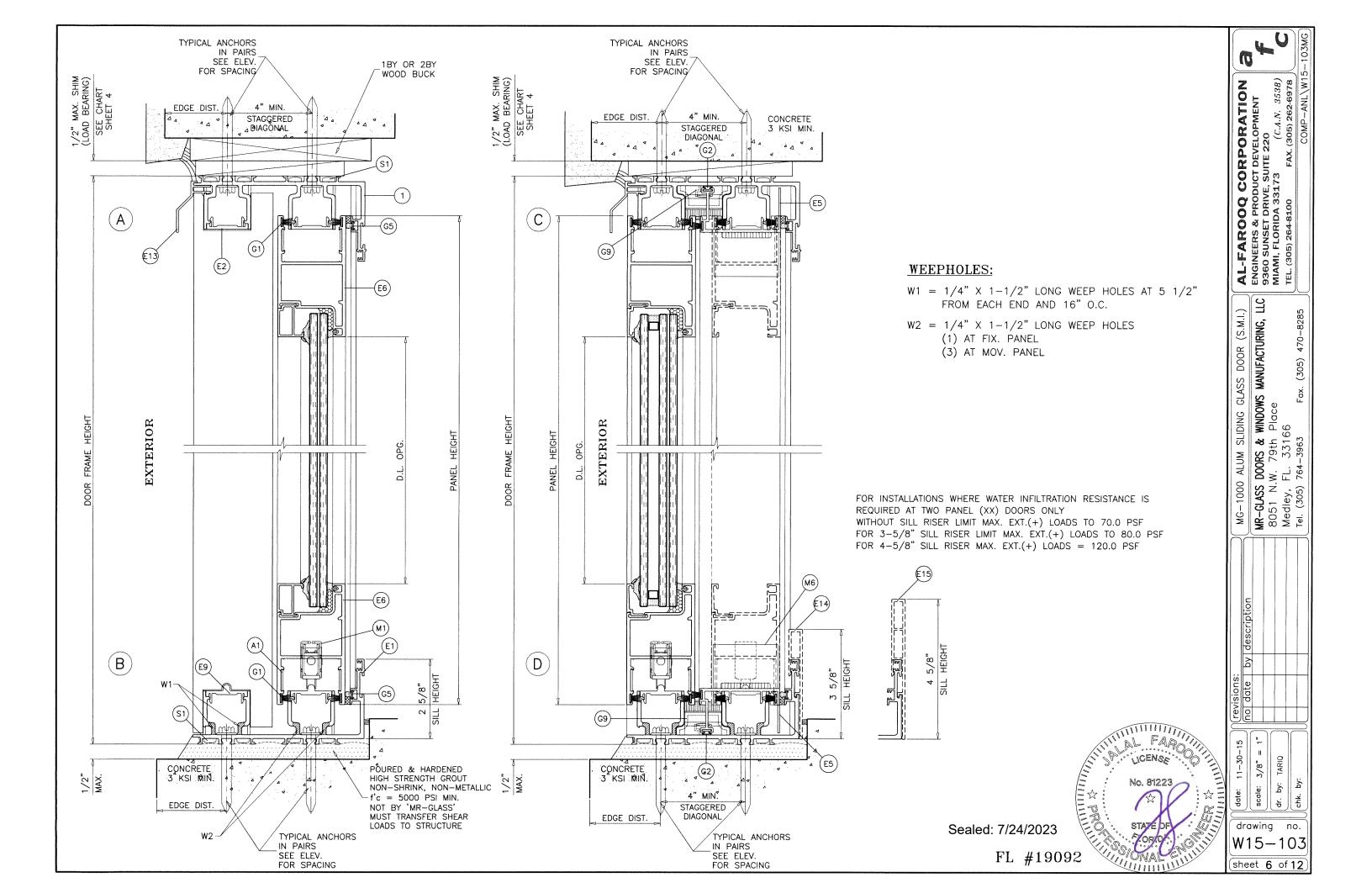


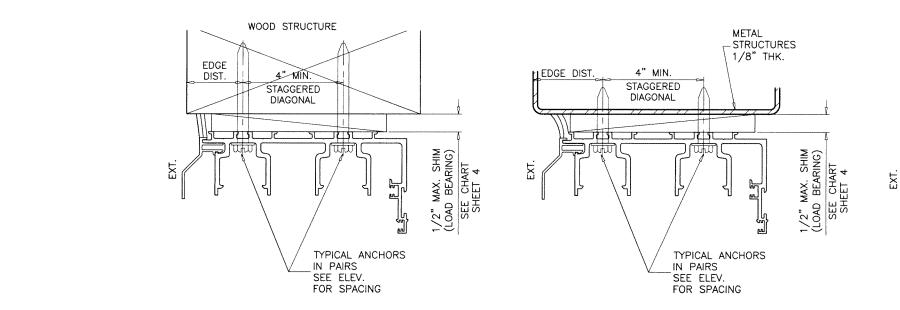
0	DACE	. //					CITY - PS		i	4 / 4 " *****	CHIN
SHIM SPACE		1/2" MAX. SHIM				3/8" MAX	T	······	1/4" MAX. SHIM		
ANCHOR	TYPE	6 ANCHORS AT MTG.	AT MTG.	10 ANCHORS AT MTG.	6 ANCHORS AT MTG.	TYPE 'A' 8 ANCHORS AT MTG.	ANCHORS 6 ANCHORS AT MTG.	8 ANCHORS AT MTG.	6 ANCHORS AT MTG.	8 ANCHORS AT MTG.	ANCHORS 'B' & 6 ANCHORS AT MTG.
PANEL WIDTH	DOOR FRAME HEIGHT INCHES	STILE ENDS EXT. (+)	STILE ENDS EXT. (+)	STILE ENDS EXT. (+)	EXT. (+)	STILE ENDS EXT. (+)	STILE ENDS EXT. (+)	STILE ENDS EXT. (+)	EXT. (+)	EXT. (+)	EXT. (+)
30	INCHES	INT. (-) 140.0	INT. (-) 140.0	<u>INT. (-)</u> 140.0	<u>INT. (-)</u> 140.0	INT. (-) 140.0	<u>INT. (-)</u> 140.0	<u>INT. (–)</u> 140.0	INT. (-) 140.0	INT. (-) 140.0	INT. (-) 140.0
36		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
42		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
48	82-7/8	128.6	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
54		114.3	124.4	124.4	124.4	124.4	124.4	124.4	124.4	124.4	124.4
60		102.9	112.0	112.0	112.0	112.0	112.0	112.0	112.0	112.0	112.0
30		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
36		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
42		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
48	84	126.9	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
54		112.8	124.4	124.4	124.4	124.4	124.4	124.4	124.4	124.4	124.4
60		101.5	112.0	112.0	112.0	112.0	1124.4	1124.4	1124.4	124.4	112.0
30		140.0	140.0	140.0	140.0	140.0	140.0	140.0			
36		140.0							140.0	140.0	140.0
42		135.3	140.0	140.0 140.0	140.0 140.0	140.0 140.0	140.0 140.0	140.0	140.0	140.0	140.0
	90	118.4						140.0	140.0	140.0	140.0
48 54			140.0	140.0	136.8	140.0	140.0	140.0	136.8	140.0	140.0
		105.2	124.4	124.4	121.6	124.4	124.4	124.4	121.6	124.4	124.4
60		94.7	112.0	112.0	109.4	112.0	112.0	112.0	109.4	112.0	112.0
30		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
36		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
42	96	126.9	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
48		111.0	140.0	140.0	128.3	140.0	139.4	140.0	128.3	140.0	140.0
54		98.7	124.4	124.4	114.0	124.4	123.9	124.4	114.0	124.4	124.4
60		88.8	112.0	112.0	102.6	112.0	111.5	112.0	102.6	112.0	112.0
30		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
36		139.3	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
42		119.4	140.0	140.0	137.9	140.0	140.0	140.0	137.9	140.0	140.0
48	102	104.5	139.3	140.0	120.7	140.0	131.2	140.0	120.7	140.0	140.0
50		100.3	133.7	134.4	115.9	134.4	125.9	134.4	115.9	134.4	134.4
52		96.4	128.6	129.2	111.4	129.2	121.1	129.2	111.4	129.2	129.2
54		92.9	123.8	124.4	107.3	124.4	116.6	124.4	107.3	124.4	124.4
56		89.5	119.4	120.0	103.5	120.0	112.4	120.0	103.5	120.0	120.0
30		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
36		131.6	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
42	108	112.8	140.0	140.0	130.3	140.0	140.0	140.0	130.3	140.0	140.0
48		98.7	131.6	140.0	114.0	140.0	123.9	140.0	114.0	140.0	140.0
50		94.7	126.3	134.4	109.4	134.4	118.9	134.4	109.4	134.4	134.4
52		91.1	121.4	129.2	105.2	129.2	114.3	129.2	105.2	129.2	129.2
30		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
36		124.6	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
42	114	106.8	140.0	140.0	123.4	140.0	134.1	140.0	123.4	140.0	140.0
48		93.5	124.6	140.0	108.0	140.0	117.3	140.0	108.0	140.0	140.0
50		89.7	119.6	134.4	103.7	134.4	112.7	134.4	103.7	134.4	134.4
30		140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0	140.0
36	120	118.4	140.0	140.0	136.8	140.0	140.0	140.0	136.8	140.0	140.0
42	120	101.5	135.3	140.0	117.3	140.0	127.4	140.0	117.3	140.0	140.0
48		88.8	118.4	140.0	102.6	136.8	111.5	140.0	102.6	136.8	140.0











1BY OR 2BY WOOD BUCKS AND METAL STRUCTURE NOT BY 'MR-GLASS' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

TYPE 'A'- <u>5/16" DIA. ULTRACON BY 'DEWALT'</u> (Fu=177 KSI, Fy=155 KSI) INTO WOOD STRUCTURES 2" MIN. PENETRATION INTO WOOD (HEAD/JAMBS)

THRU 1BY OR 2BY BUCKS INTO CONC. OR BLOCKS 1-1/4" MIN. EMBED INTO CONCRETE (HEAD) 1-1/4" MIN. EMBED INTO CONC. OR BLOCKS (JAMBS)

DIRECTLY INTO CONC. OR BLOCKS 2" MIN. EMBED INTO CONCRETE (JAMBS) 2" MIN. EMBED INTO GROUT-FILLED BLOCKS (JAMBS)

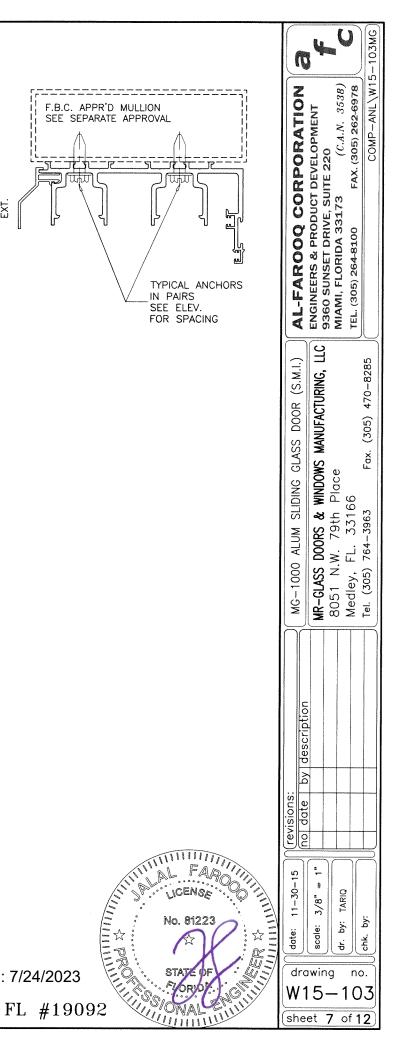
- TYPE 'B'- <u>5/16" DIA. ULTRACON BY 'DEWALT'</u> (Fu=177 KSI, Fy=155 KSI) DIRECTLY INTO CONCRETE 2" MIN. EMBED (HEAD/SILL)
- TYPE 'C'- <u>5/16" DIA. TEKS OR SELF DRILLING SCREWS</u> (GRADE 5 CRS) INTO F.B.C. APPROVED MULLIONS OR INTO METAL STRUCTURES (HEAD/JAMBS) (3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.) STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)

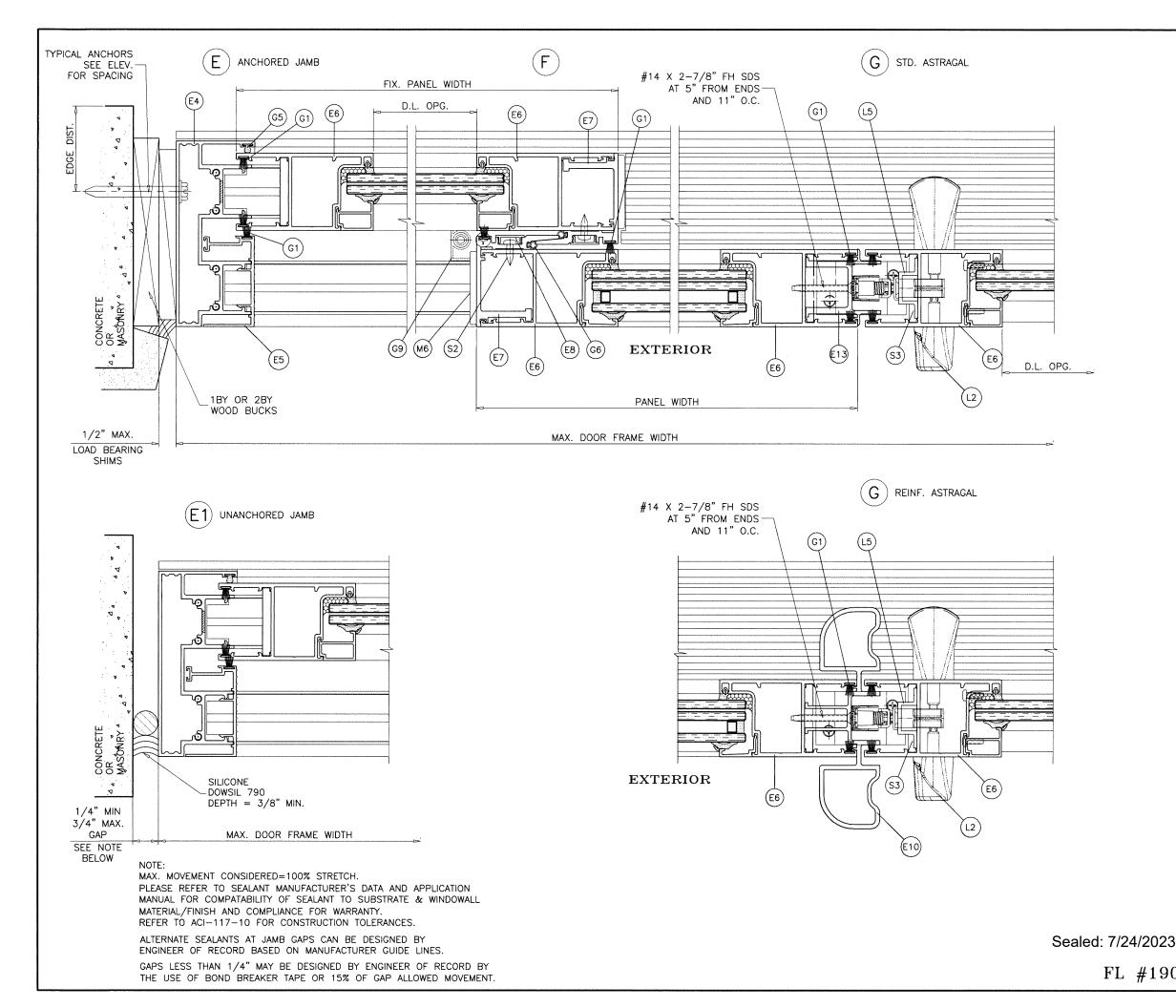
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

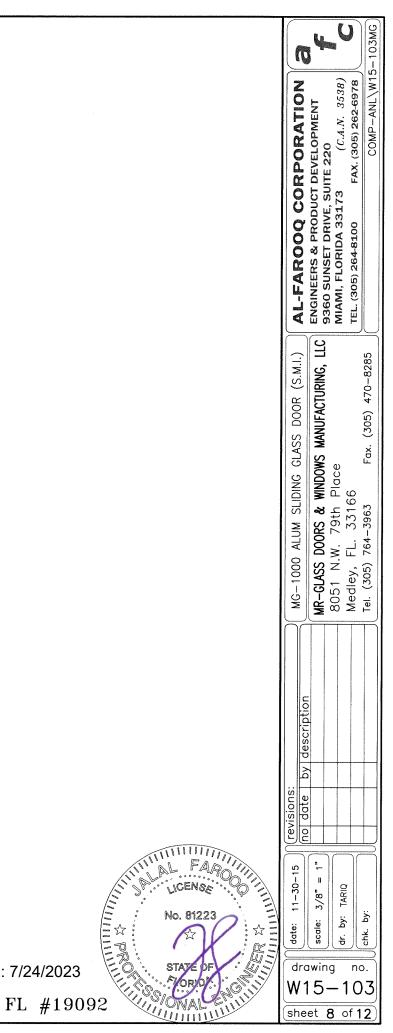
TYPICAL EDGE DISTANCE

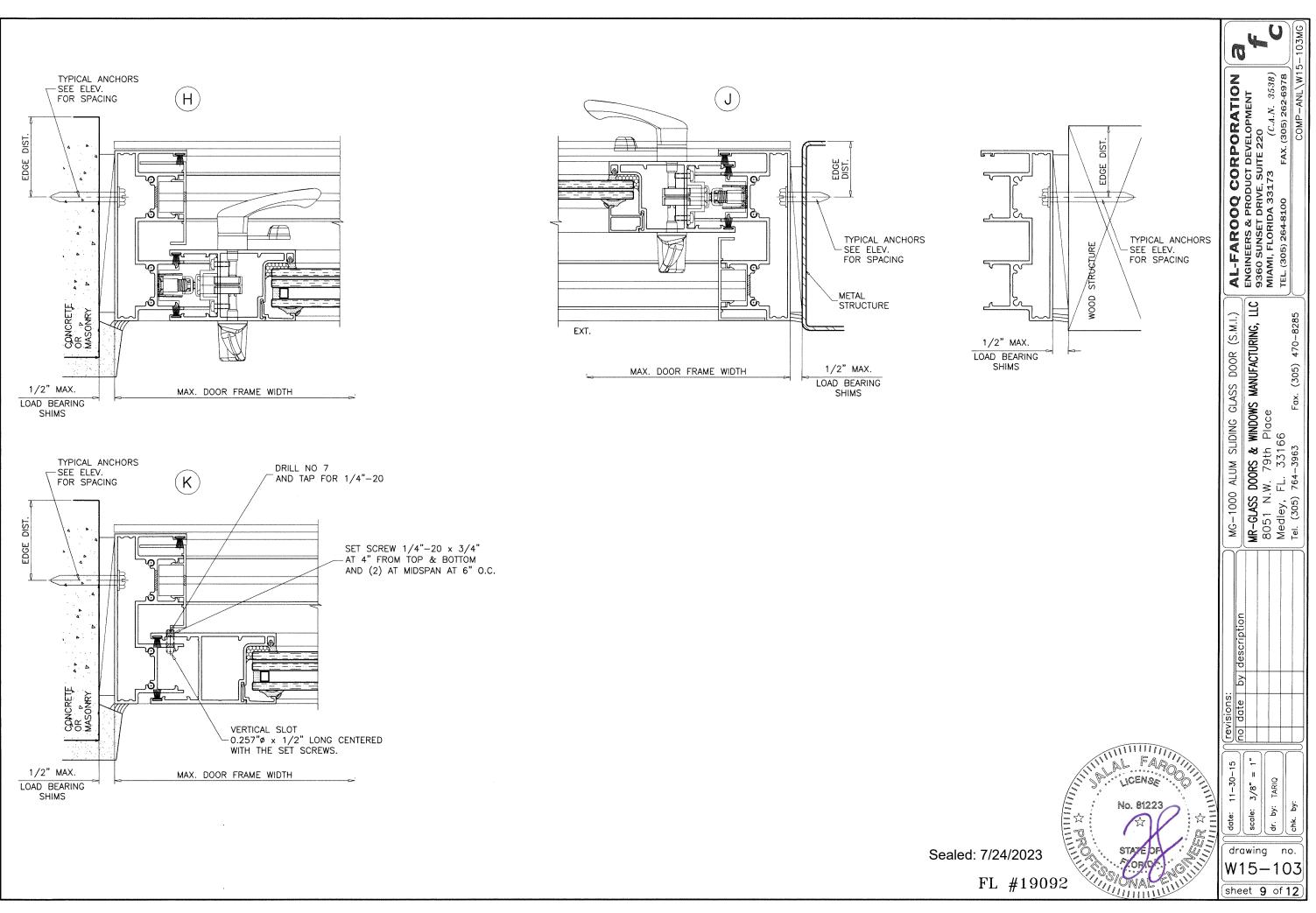
INTO CONCRETE AT HEAD/SILL = 2-3/16" MIN. INTO CONCRETE AND BLOCKS AT JAMBS = 2-1/2" MIN. INTO WOOD STRUCTURE = 1" MIN. INTO METAL STRUCTURE = 3/4" MIN.

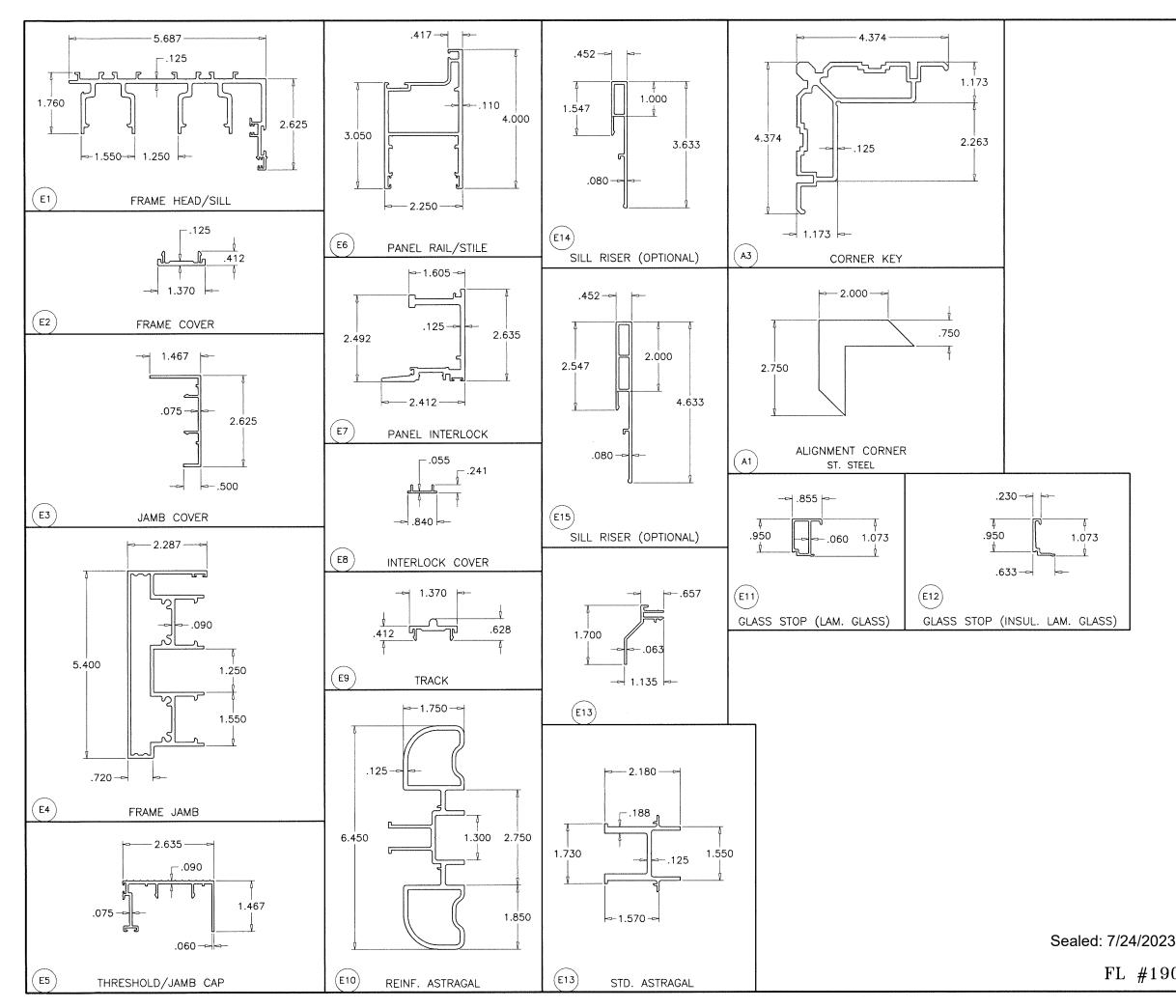
WOOD AT HEAD OR JAMBS SG = 0.55 MIN. CONCRETE AT HEAD, SILL OR JAMBS I'C = 3000 PSI MIN. C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

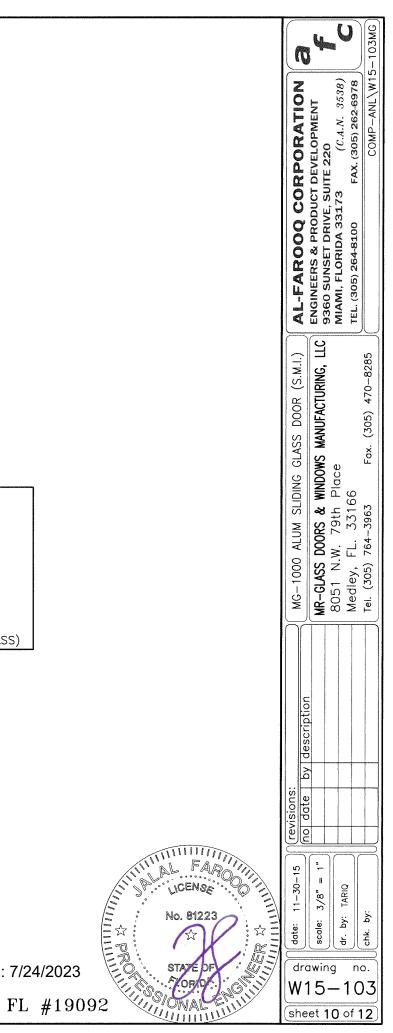












ITEM #	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
E1	1000-E-1001	2	FRAME HEAD/SILL	6005-T5	-
E2	-	AS REQD.	FRAME COVER	6063-T5	_
E3		AS REQD.	JAMB COVER	6063-T5	-
E4	1000-E-1002	2	FRAME JAMB	6063-T6	-
E5	1000-E-1005	AS REQD.	THRESHOLD/JAMB CAP	6063-T5	-
E6	1000-E-1010	AS REQD.	PANEL RAIL/STILE	6005-T5	-
E7	1000-E-1011	AS REQD.	PANEL INTERLOCK	6005-T5	
E8	1000-E-1018	AS REQD.	INTERLOCK COVER	6063-T5	-
E9	1000-E-1007	1/ MOV. PANEL	ТКАСК	6005-T5	-
E10	1000-E-1013	AS REQD.	REINF. ASTRAGAL	6005-T5	
E11	1000-E-9001	4/ PANEL	GLASS STOP (LAM. GLASS)	6063-T6	
E12	1000-E-9002	4/ PANEL	GLASS STOP (INSUL. LAM. GLASS)	6063-T6	
E13	1000-E-1012	AS REQD.	STD. ASTRAGAL	6005-T5	
E14	MGR-1014	AS REQD.	3–5/8" SILL RISER	6063-T6	OPTIONAL
E15	MGR-1019	AS REQD.	4-5/8" SILL RISER	6063-T6	OPTIONAL
G1	W71325NK	AS REQD.	TRI FIN PILE W'STRIPPING	_	ULTRAFAB
G2		AS REQD.	COMPRESSION GASKET	EPDM	DUROMETER 70±5 SHORE A
G3	_	AS REQD.	OFFSET GLAZING GASKET	SANTOPRENE	DUROMETER 70±5 SHORE A
G4		AS REQD.	WEDGE GASKET	EPDM	DUROMETER 70±5 SHORE A
G5	E516	AS REQD.	AIR SEAL GASKET	SANTOPRENE	ULTRAFAB
G6	E238	AS REQD.	INTERLOCK GASKET	POLYPROPYLENE	ULTRAFAB
G8			1/4" THK. FOAM PAD	POLYETHYLENE	-
G9			AIR SEAL BRIDGE AT INTERLOCK	POLYAMIDE	
G10			AIR SEAL BRIDGE AT MTG. STILE	POLYAMIDE	-
G11		AS REQD.	SETTING BLOCKS	EPDM	DUROMETER 80±5 SHORE A
A1			ALIGNMENT CORNER	ST. STEEL	
A3		-	CORNER KEY	6063-T6	-
L1	PS01-7002		2 POINT MORTISE LOCK & HANDLE	_	INTERLOCK
L2	PS01-7102		2 POINT MORTISE LOCK & HANDLE		INTERLOCK
 L3	PS01-1005		ADJUSTABLE STRIKER	_	INTERLOCK
L5			LOCK RECIEVER	6063-T5	-
М1		2 PANEL	ROLLER ASSEMBLY AT 9" FROM ENDS	ST. STEEL/ACETAL	FASTENED WITH (2) 12-24 X 3/4" PH MS
M6		AS REQD.	PANEL GUIDES	NYLON	
M7		AS REQD.	PANEL GUIDES	NYLON	-
,					
S1	#12 X 1 1/2"	4/ CORNER	FRAME ASSEMBLY FASTENERS	ST. STEEL	HWH SDS
S2	10-24 X 1/2"	AS REQD.	INTERLOCK FASTENERS, AT 6" FROM ENDS AND 12" O.C.	ST. STEEL	PH TC MS
S3	#8-18 X 1/2"	AS REQD.	LOCK RECIEVER FASTENERS	AISI 304	PHILIP PH SMS
S4	1/4-20 X 1/2"	AS REQD.	PANEL ASSEMBLY FASTENERS	ST. STEEL	FH SMS

SEALANT:

ALL JOINTS AND FRAME CONNECTIONS SEALED WITH WHITE/ALUMINUM COLORED SILICONE.

LOCKS:

SURFACE MOUNT METALLIC THREE PLY DUAL HOOK LOCK AT 38–1/2" FROM BOTTOM FASTENED TO LOCK STILE WITH (2) 10–24 X 1/2" FH TC MS

SURFACE MOUNT METALLIC HANDLE AT 38-1/2" FROM BOTTOM FASTENED TO LOCK STILE WITH (2) 8-32 X 2-5/8" FH MS

SURFACE MOUNT METALLIC KEEPER FACING LOCK AT 38 1/2" FROM BOTTOM FASTENED WITH (1) #14 X 2-7/8" FH SDS AND (1) 12-24 X 1/2" PH MS

