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Product Approval
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OFFICE OF THE SECRETARY

FL #	FL25959-R5								
Application Type	Revision								
Code Version	2023								
Application Status	Approved								
Comments									
Archived	<input type="checkbox"/>								
Product Manufacturer	Mr-Glass Doors & Windows Manufacturing, LLC								
Address/Phone/Email	8051 NW 79th Place Medley, FL 33166 (305) 470-8284 ulises@mrglasswindows.com								
Authorized Signature	Ulises Senaris ulises@mrglasswindows.com								
Technical Representative	Augusto Arias								
Address/Phone/Email	8120 NW 84th St Medley, FL 33166 (305) 470-8284 aarias@mrglasswindows.com								
Quality Assurance Representative									
Address/Phone/Email									
Category	Exterior Doors								
Subcategory	Sliding Exterior Door Assemblies								
Compliance Method	Evaluation Report from a Florida Registered Architect or a Licensed Florida Professional Engineer <input type="checkbox"/> Evaluation Report - Hardcopy Received								
Florida Engineer or Architect Name who developed the Evaluation Report	Jalal Farooq								
Florida License	PE-81223								
Quality Assurance Entity	Keystone Certifications, Inc.								
Quality Assurance Contract Expiration Date	08/27/2025								
Validated By	Abel Carrasco, PE <input checked="" type="checkbox"/> Validation Checklist - Hardcopy Received								
Certificate of Independence	FL25959_R5_COI_SS - Certificate of Independence 2023.pdf								
Referenced Standard and Year (of Standard)	<table border="0"> <thead> <tr> <th>Standard</th> <th>Year</th> </tr> </thead> <tbody> <tr> <td>TAS 201</td> <td>1994</td> </tr> <tr> <td>TAS 202</td> <td>1994</td> </tr> <tr> <td>TAS 203</td> <td>1994</td> </tr> </tbody> </table>	Standard	Year	TAS 201	1994	TAS 202	1994	TAS 203	1994
Standard	Year								
TAS 201	1994								
TAS 202	1994								
TAS 203	1994								
Equivalence of Product Standards Certified By									
Sections from the Code									
Product Approval Method	Method 1 Option D								

Date Submitted 07/25/2023
 Date Validated 07/26/2023
 Date Pending FBC Approval 07/27/2023
 Date Approved 10/17/2023

Summary of Products

FL #	Model, Number or Name	Description
25959.1	Series MG-1100 Aluminum Sliding Glass Door	Large missile impact resistant 3-track aluminum sliding glass door
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: +80/-100 Other: See drawing 18-06F for span vs load combinations and installation details		Installation Instructions FL25959_R5_II_SS - MG 1100 SGD (LMI) -DWG 18-06F 2023.pdf Verified By: Jalal Farooq PE 81223 Created by Independent Third Party: Yes Evaluation Reports FL25959_R5_AE_SS - MG 1100 SGD (LMI) -PAE 2023.pdf Created by Independent Third Party: Yes
25959.2	Series MG-1100 Aluminum Sliding Glass Door	Small missile impact resistant 3-track aluminum sliding glass door
Limits of Use Approved for use in HVHZ: Yes Approved for use outside HVHZ: Yes Impact Resistant: Yes Design Pressure: +80/-100 Other: See drawing 18-16F for span vs load combinations and installation details		Installation Instructions FL25959_R5_II_SS - MG 1100 SGD (SMI) -DWG 18-16F 2023.pdf Verified By: Jalal Farooq PE 81223 Created by Independent Third Party: Yes Evaluation Reports FL25959_R5_AE_SS - MG 1100 SGD (SMI)-PAE 2023.pdf Created by Independent Third Party: Yes

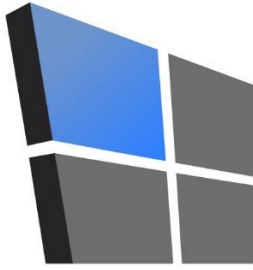
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[Contact Us :: 2601 Blair Stone Road, Tallahassee FL 32399 Phone: 850-487-1824](#)

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AL-FAROOQ CORPORATION

CONSULTING ENGINEERS & PRODUCT DEVELOPMENT

January 23, 2023

Product Approval Administrator
Building Codes & Standards Section
Department of Business & Professional Regulations
1940 North Monroe Street, Suite 90
Tallahassee, FL 32399-2100

To whom it may concern,

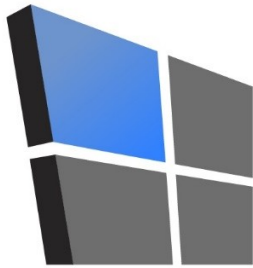
As the design engineer retained to prepare the product approval(s) associated with this letter as shown below on this same web page, I do hereby declare that I do not have and will not have any financial interest in any company manufacturing or distributing the referenced product(s), nor do I have or will have any financial interest with any other entity involved in the approval process of the referenced product(s).

Sincerely,



Jalal Farooq, P.E.
CFO

Sealed: 1/23/2023



AL-FAROOQ CORPORATION

CONSULTING ENGINEERS & PRODUCT DEVELOPMENT

PRODUCT APPROVAL EVALUATION RULE CHAPTER #61G20-3 • METHOD 1 OPTION D

FL 25959
Date: 7/24/2023

Detailed Product Description:

Manufacturer: MR-GLASS DOORS & WINDOWS MANUFACTURING LLC.

Manufacturer Address: 8051 NW 79th PLACE, MEDLEY, FL 33166

Model Name: SERIES MG-1100 ALUMINUM SLIDING GLASS DOOR

Maximum Load: +80 PSF, -100 PSF (Small Missile Impact)

Installation Drawings # 18-16F

This product complies with the High Velocity Hurricane Zone (HVHZ) testing requirements.					
For maximum sizes, combination of span vs loads and anchor type refer to installation drawings.					
Comparative analysis used <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No					
Mandatory Tests (Tested in accordance with AAMA 101/I.S.2/NAFS/TAS-202)					
TEST	DESCRIPTION	TEST LOCATION	TEST REPORT DATE	TEST REPORT #	Test Sealed by
ASTM E283	Air Infiltration Leakage	Fenestration Testing Laboratory	10/23/2015	8595 8599 8594	Idalmis Ortega, P.E.
		Hurricane Engineering & Testing, Inc.	10/25/2015		
			11/28/2017	HETI-17-5078 HETI-17-5084	Rafael E.Droz-Seda, P.E.
ASTM E331 OR ASTM 547 & TAS 202	Water Penetration	Fenestration Testing Laboratory	10/23/2015	8595 8599 8594	Idalmis Ortega, P.E.
		Hurricane Engineering & Testing, Inc.	10/25/2015		
			11/28/2017	HETI-17-5078 HETI-17-5084	Rafael E.Droz-Seda, P.E.
ASTM E330 & TAS 202	Uniform Static Air Press.	Fenestration Testing Laboratory	10/23/2015	8595 8599 8594	Idalmis Ortega, P.E.
		Hurricane Engineering & Testing, Inc.	10/25/2015		
			11/28/2017	HETI-17-5078 HETI-17-5084	Rafael E.Droz-Seda, P.E.
ASTM F842	Forced Entry	Fenestration Testing Laboratory	10/23/2015	8595 8599 8594	Idalmis Ortega, P.E.
		Hurricane Engineering & Testing, Inc.	10/25/2015		
			11/28/2017	HETI-17-5078 HETI-17-5084	Rafael E.Droz-Seda, P.E.

Supplemental Tests (Tested in accordance with TAS-201 and TAS-203)

TEST	DESCRIPTION	TEST LOCATION	TEST REPORT DATE	TEST REPORT #	Test Sealed by
FBC 1626.3 (TAS 201 & 203)	Small Missile Impact & Cyclic	Fenestration Testing Laboratory	10/23/2015	8595	Idalmis Ortega, P.E.
			10/25/2015	8599	
		Hurricane Engineering & Testing, Inc.	11/28/2017	HETI-17-5079 HETI-17-5085	Rafael E. Droz-Seda, P.E.

Under the limitations of the attached installation drawings, to the best of my knowledge and ability, the above product conforms to the requirements of the 2023 Florida Building Code.

Evaluation Report Engineer:

Jalal Farooq PE # 81223
Al-Farooq Corporation EB # 3538



Sealed: 7/24/2023

DOOR DESIGN LOAD CAPACITY - PSF					
AVERAGE PANEL WIDTH INCHES	DOOR FRAME HEIGHT INCHES	GLASS TYPES 'C', 'C1', 'D' & 'D1'			
		STD. ASTRAGAL		REINF. ASTRAGAL	
		EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
30	82-7/8	80.0	100.0	80.0	100.0
36		80.0	100.0	80.0	100.0
42		80.0	100.0	80.0	100.0
48		80.0	100.0	80.0	100.0
54		71.1	88.9	80.0	88.9
60		64.0	80.0	64.0	80.0
30	84	80.0	100.0	80.0	100.0
36		80.0	100.0	80.0	100.0
42		80.0	100.0	80.0	100.0
48		80.0	100.0	80.0	100.0
54		71.1	88.9	71.1	88.9
60		64.0	80.0	64.0	80.0
30	90	80.0	100.0	80.0	100.0
36		80.0	100.0	80.0	100.0
42		80.0	100.0	80.0	100.0
48		80.0	100.0	80.0	100.0
54		71.1	88.9	71.1	88.9
60		-	-	64.0	80.0
30	96	80.0	100.0	80.0	100.0
36		80.0	100.0	80.0	100.0
42		80.0	100.0	80.0	100.0
48		80.0	100.0	80.0	100.0
54		71.1	88.9	71.1	88.9
60		-	-	64.0	80.0
30	102	80.0	100.0	80.0	100.0
36		80.0	100.0	80.0	100.0
42		80.0	100.0	80.0	100.0
48		80.0	100.0	80.0	100.0
50		-	-	76.8	96.0
52		-	-	73.8	92.3
54		-	-	71.1	88.9
56		-	-	68.6	85.7
30	108	80.0	100.0	80.0	100.0
36		80.0	100.0	80.0	100.0
42		80.0	100.0	80.0	100.0
48		80.0	100.0	80.0	100.0
50		-	-	76.8	96.0
52		-	-	73.8	92.3
30	114	-	-	80.0	100.0
36		-	-	80.0	100.0
42		-	-	80.0	100.0
48		-	-	80.0	100.0
50		-	-	76.8	96.0
30	120	-	-	80.0	100.0
36		-	-	80.0	100.0
42		-	-	80.0	100.0
48		-	-	80.0	100.0

ANCHOR LOAD CAPACITY - PSF					
ANCHOR TYPE		ANCHORS 'A', 'B', 'C' & 'D'			
SHIM SPACE		3/8" SHIM		1/2" MAX. SHIM	
PANEL WIDTH INCHES	DOOR FRAME HEIGHT INCHES	6 ANCHORS AT MTG. STILE ENDS		8 ANCHORS AT MTG. STILE ENDS	
		EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)	EXT. (+) INT. (-)
30	82-7/8	100.0	100.0	100.0	100.0
36		100.0	100.0	100.0	100.0
42		100.0	100.0	100.0	100.0
48		100.0	100.0	100.0	100.0
54		100.0	100.0	100.0	100.0
60		100.0	100.0	100.0	100.0
30	84	100.0	100.0	100.0	100.0
36		100.0	100.0	100.0	100.0
42		100.0	100.0	100.0	100.0
48		100.0	100.0	100.0	100.0
54		100.0	100.0	100.0	100.0
60		100.0	100.0	100.0	100.0
30	90	100.0	100.0	100.0	100.0
36		100.0	100.0	100.0	100.0
42		100.0	100.0	100.0	100.0
48		100.0	100.0	100.0	100.0
54		100.0	100.0	100.0	100.0
60		100.0	100.0	100.0	100.0
30	96	100.0	100.0	100.0	100.0
36		100.0	100.0	100.0	100.0
42		100.0	100.0	100.0	100.0
48		100.0	100.0	100.0	100.0
54		100.0	98.7	100.0	100.0
60		100.0	88.8	100.0	100.0
30	102	100.0	100.0	100.0	100.0
36		100.0	100.0	100.0	100.0
42		100.0	100.0	100.0	100.0
48		100.0	100.0	100.0	100.0
50		100.0	100.0	100.0	100.0
52		100.0	96.4	100.0	100.0
54		100.0	92.9	100.0	100.0
56		100.0	89.5	100.0	100.0
30	108	100.0	100.0	100.0	100.0
36		100.0	100.0	100.0	100.0
42		100.0	100.0	100.0	100.0
48		100.0	98.7	100.0	100.0
50		100.0	94.7	100.0	100.0
52		100.0	91.1	100.0	100.0
30	114	100.0	100.0	100.0	100.0
36		100.0	100.0	100.0	100.0
42		100.0	100.0	100.0	100.0
48		100.0	93.5	100.0	100.0
50		100.0	89.7	100.0	100.0
30	120	100.0	100.0	100.0	100.0
36		100.0	100.0	100.0	100.0
42		100.0	100.0	100.0	100.0
48		100.0	88.8	100.0	100.0

NOTE:
GLASS CAPACITIES ON THIS SHEET ARE
BASED ON ASTM E1300-09 (3 SEC. GUSTS)
AND FLORIDA BUILDING COMMISSION
DECLARATORY STATEMENT DCA05-DEC-219

INSTRUCTIONS:

USE CHARTS AS FOLLOWS.

- STEP 1** DETERMINE DESIGN WIND LOAD REQUIREMENT BASED ON WIND VELOCITY, BLDG. HEIGHT, WIND ZONE USING APPLICABLE ASCE 7 STANDARD.
- STEP 2** DETERMINE DOOR CAPACITY FROM TABLE ON SHEET 1 FOR THE GLASS TYPE USED.
- STEP 3** USING CHARTS ON SHEET 1 SELECT ANCHOR OPTION WITH DESIGN RATING MORE THAN DESIGN LOAD SPECIFIED IN STEP 1 ABOVE.
- STEP 4** THE LOWEST VALUE RESULTING FROM STEPS 2 AND 3 SHALL APPLY TO ENTIRE SYSTEM.
- STEP 5** SEE SHEET 8 TO DETERMINE MIN. AND MAX. GAP DIMENSIONS FOR UNANCHORED JAMBS.

THESE DOORS ARE RATED FOR SMALL MISSILE IMPACT.
F.B.C. APPROVED IMPACT RESISTANT SHUTTERS REQUIRED FOR INSTALLATIONS UP TO 30 FT. OF GRADE.
SHUTTERS NOT REQD. FOR INSTALLATIONS ABOVE 30 FT. OF GRADE.

**SERIES 1100 (S.M.I.)
ALUMINUM SLIDING GLASS DOOR**

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2020 (7TH EDITION)/2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY. ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2020/2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

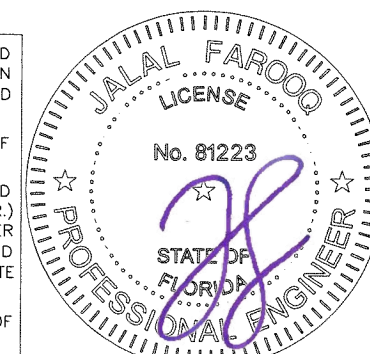
THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'. MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.

Sealed: 7/24/2023

FL #25959.2

- A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
- B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
- D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



FOR INSTALLATIONS WHERE WATER INFILTRATION RESISTANCE IS REQUIRED LIMIT ALL EXTERIOR(+) LOADS TO +76.7 PSF FOR 2-13/16" SILL HEIGHTS SEE SHEET 5 FOR DETAILS

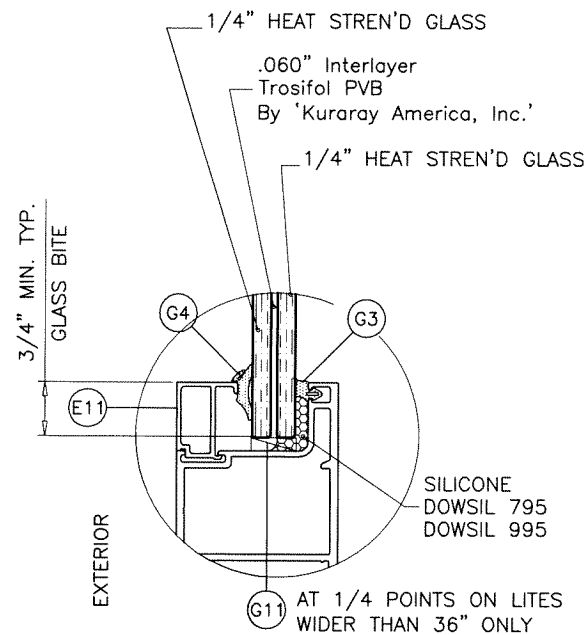
REINF. ASTRAGAL ONLY IN CONFIGURATIONS THAT REQUIRE ASTRAGAL.

AVERAGE PANEL WIDTH = DOOR FRAME WIDTH / NUMBER OF PANELS

af c
AL-FAROOQ CORPORATION
ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220 (C.A.N. 3538)
MIAMI, FLORIDA 33173
TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL\18-16F-MG

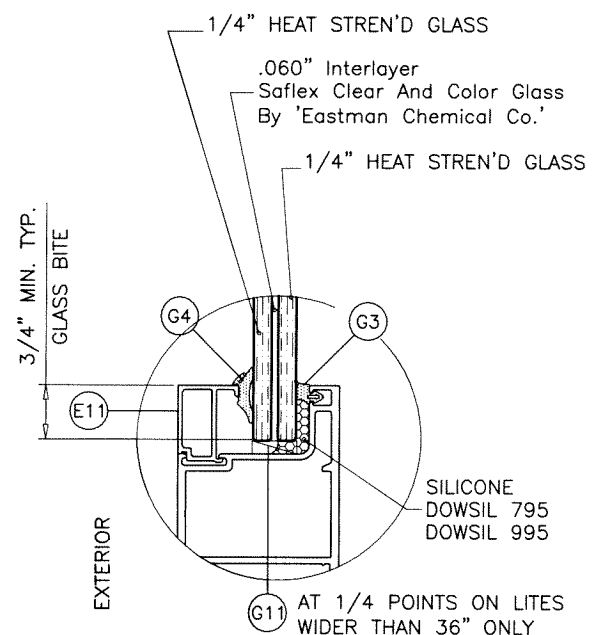
SERIES 1100 ALUM SLIDING GLASS DOOR (S.M.I.)
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC
8051 N.W. 79th Place
Medley, FL. 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

revisions:	no	date	by	description
	A	07/24/20		UPDATED TO 2020 FBC
	B	07/21/23		UPDATED TO 2023 FBC
date:	12-28-17			
scale:	-			
dr. by:	TARIQ			
chk. by:				
drawing no.	18-16F			
sheet	1 of 11			



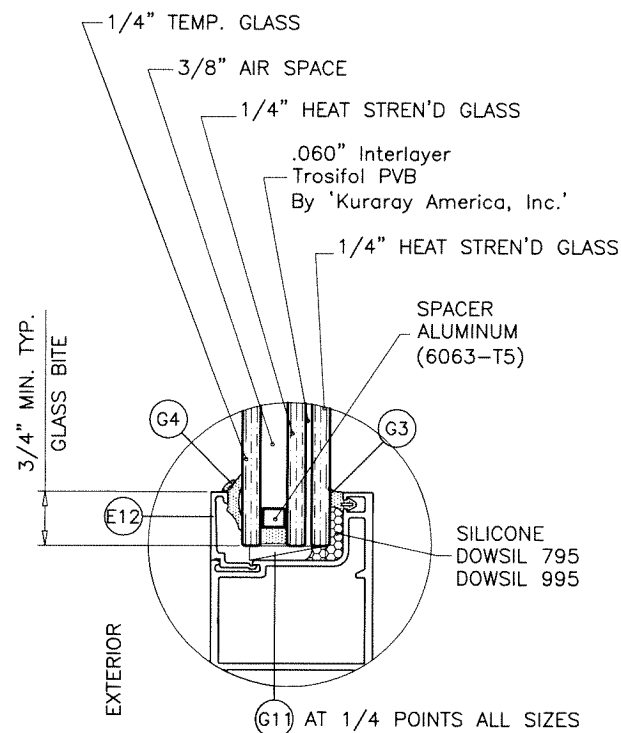
GLASS TYPE 'C'

9/16" OVERALL LAMINATED GLASS



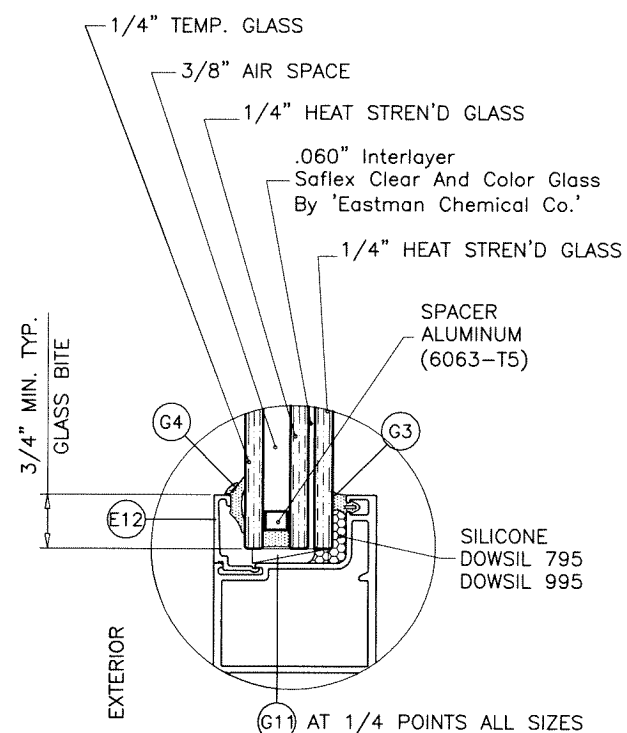
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9/16" OVERALL LAMINATED GLASS



GLASS TYPE 'CI'

1-3/16" OVERALL INSUL. LAM. GLASS

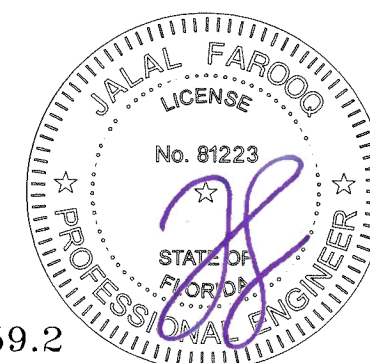


GLASS TYPE 'DI'

1-3/16" OVERALL INSUL. LAM. GLASS

GLAZING OPTIONS

Sealed: 7/24/2023



FL #25959.2



AL-FAROOQ CORPORATION
 ENGINEERS & PRODUCT DEVELOPMENT
 9360 SUNSET DRIVE, SUITE 220
 MIAMI, FLORIDA 33173 (C.A.N. 3538)
 TEL. (305) 264-8100 FAX. (305) 262-6978
 COMP-ANL 18-16F-MG

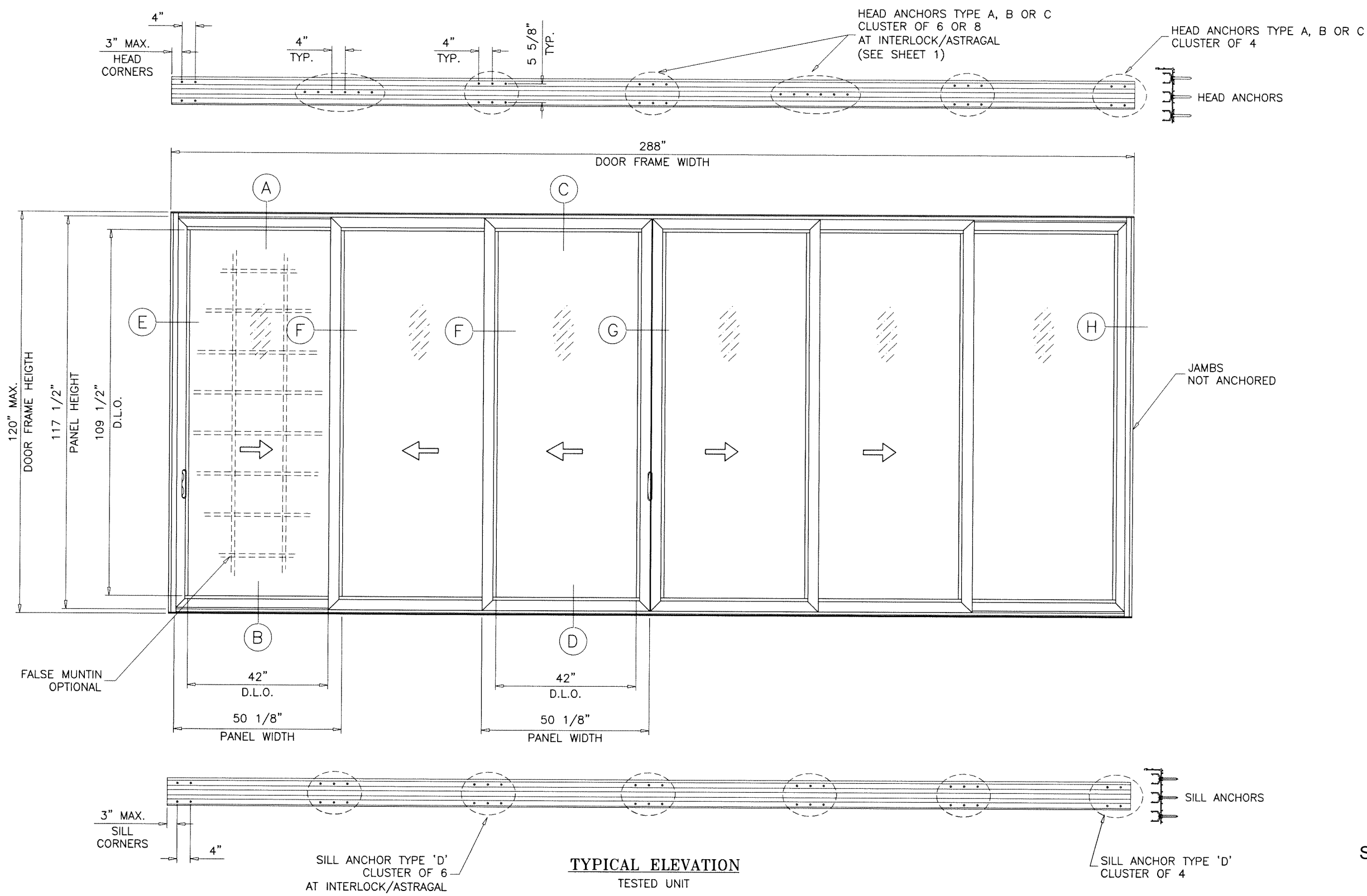
SERIES 1100 ALUM SLIDING GLASS DOOR (S.M.I.)
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revisions:	
no	date by description

date: 12-28-17
 scale: 3/8" = 1"
 dr. by: TARIQ
 chk. by:

drawing no.
18-16F

sheet 2 of 11

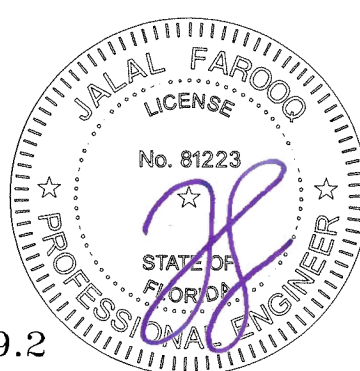


DAYLITE OPENINGS WIDTHS:
PANEL WIDTH - 7.313"

DAYLITE OPENING HEIGHT:
PANEL HEIGHT - 8.0"

PANEL HEIGHT = DOOR FRAME HEIGHT - 2.625"

MAX. FRAME AREA OF S.G.D. SHALL NOT EXCEED FRAME AND PANEL AREA OF TESTED UNIT PER FBC REQUIREMENTS.



Sealed: 7/24/2023

FL #25959.2

af c

AL-FAROOQ CORPORATION
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9360 SUNSET DRIVE, SUITE 220
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TEL. (305) 264-8100 FAX. (305) 262-6978
COMP-ANL 18-16F-MG

SERIES 1100 ALUM SLIDING GLASS DOOR (S.M.I.)

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8051 N.W. 79th Place
Medley, FL. 33166
Tel. (305) 764-3963 Fax. (305) 470-8285

no	date	by description

date: 12-28-17
scale: 3/8"=1'-0"
dr. by: TARIQ
chk. by:

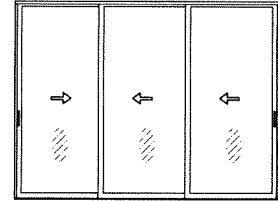
drawing no.
18-16F

sheet 3 of 11

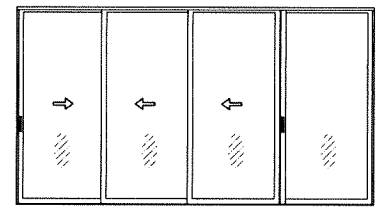
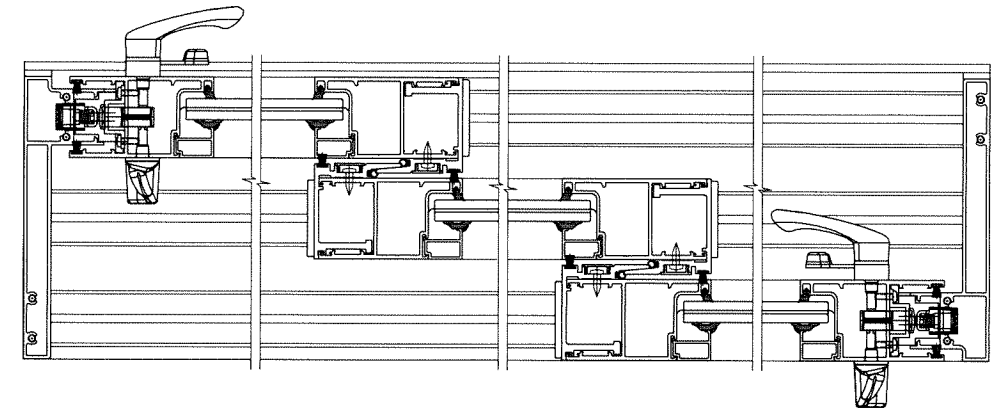


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 TEL. (305) 264-8100 FAX. (305) 262-6978
 COMP-ANL\18-16F-MG

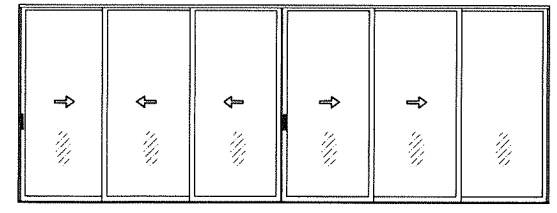
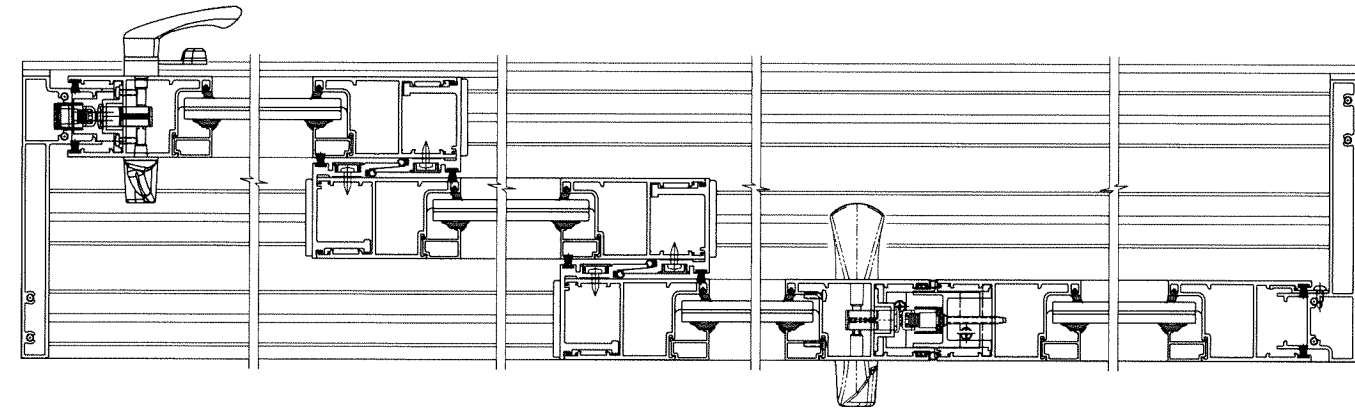
- NOTE:
1. CONFIGURATIONS SHOWN FOR ILLUSTRATION PURPOSES ONLY.
 2. FOR APPLICABLE DESIGN PRESSURES SEE INSTRUCTIONS IN SHEET 1.
 3. FOR ANCHOR DETAILS SEE SHEETS 5 AND 6.
 4. DOOR CONFIGURATIONS SHOWN WITH STD. ASTRAGAL ONLY. USE REINF. ASTRAGAL AS REQUIRED SEE SHEET 1 FOR CAPACITY AND SHEET 7 FOR DETAIL.



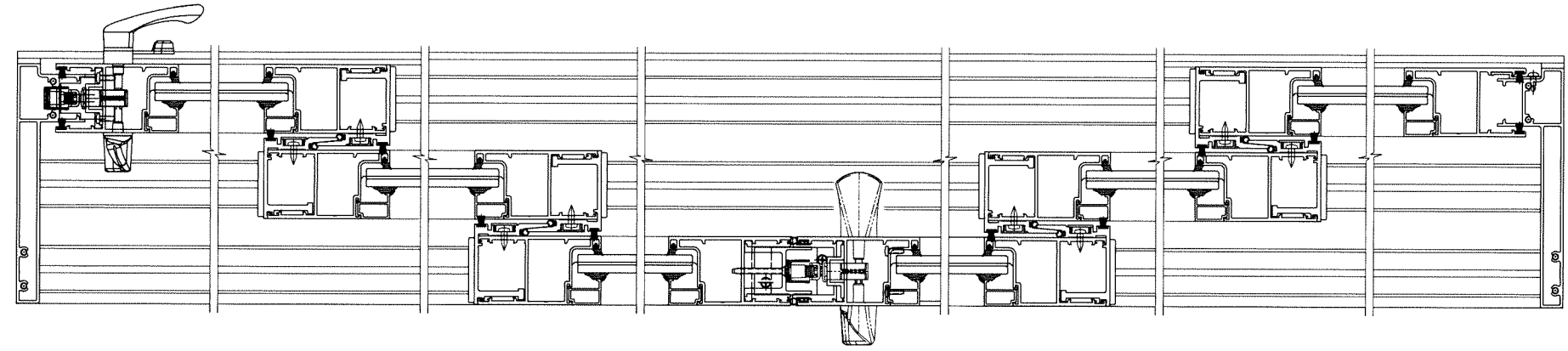
XXX (SHOWN & REVERSE)
 XXO
 OXX



XXX-O (SHOWN & REVERSE)
 O-XXX

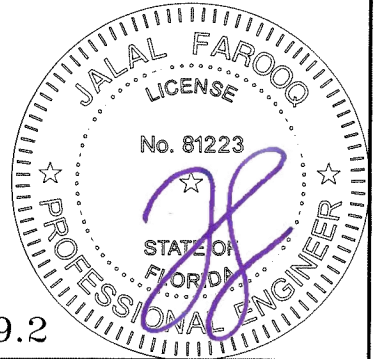


XXX-XXO (SHOWN & REVERSE)
 OXX-XXX
 XXX-XXX
 OXX-XXO



APPROVED CONFIGURATIONS

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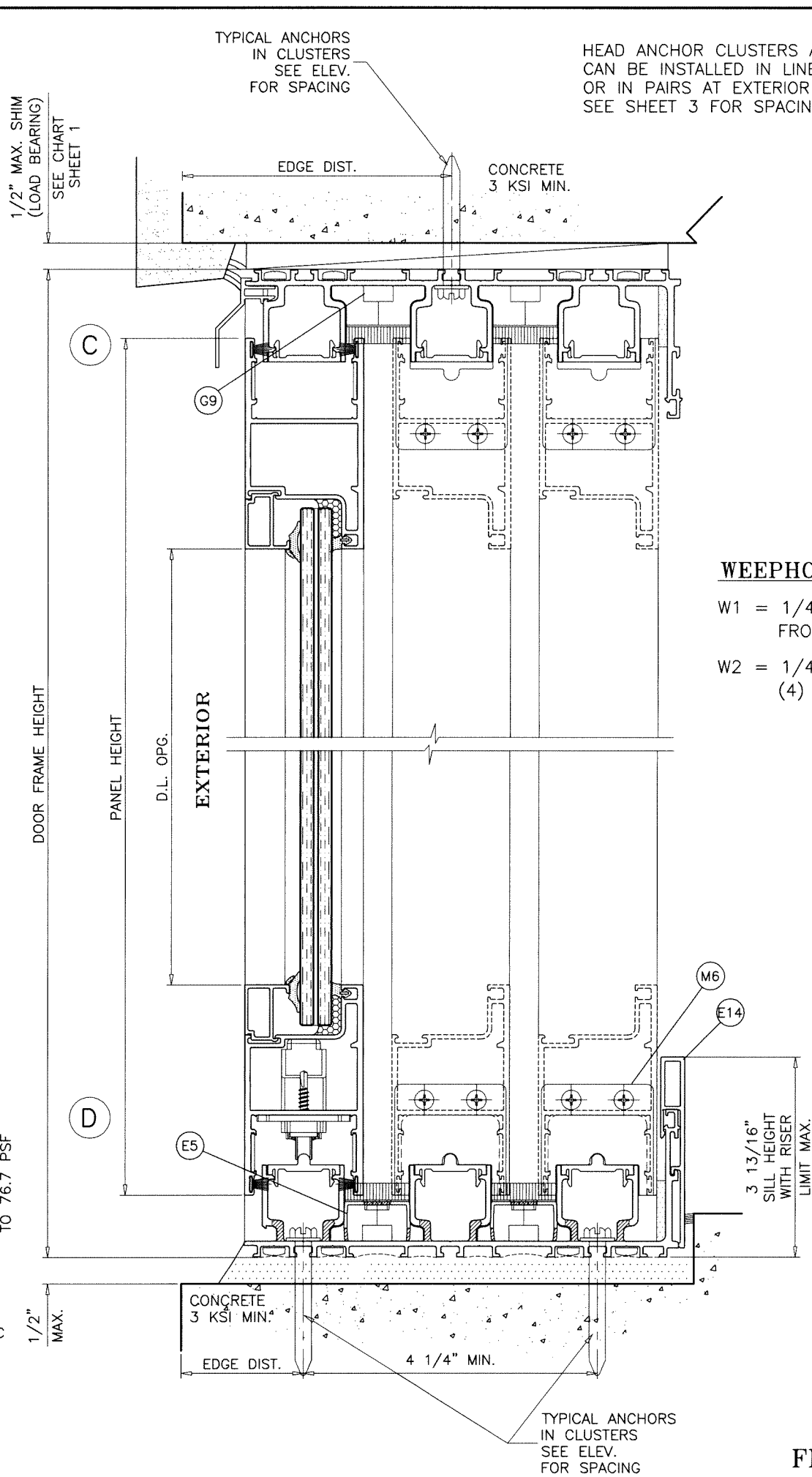
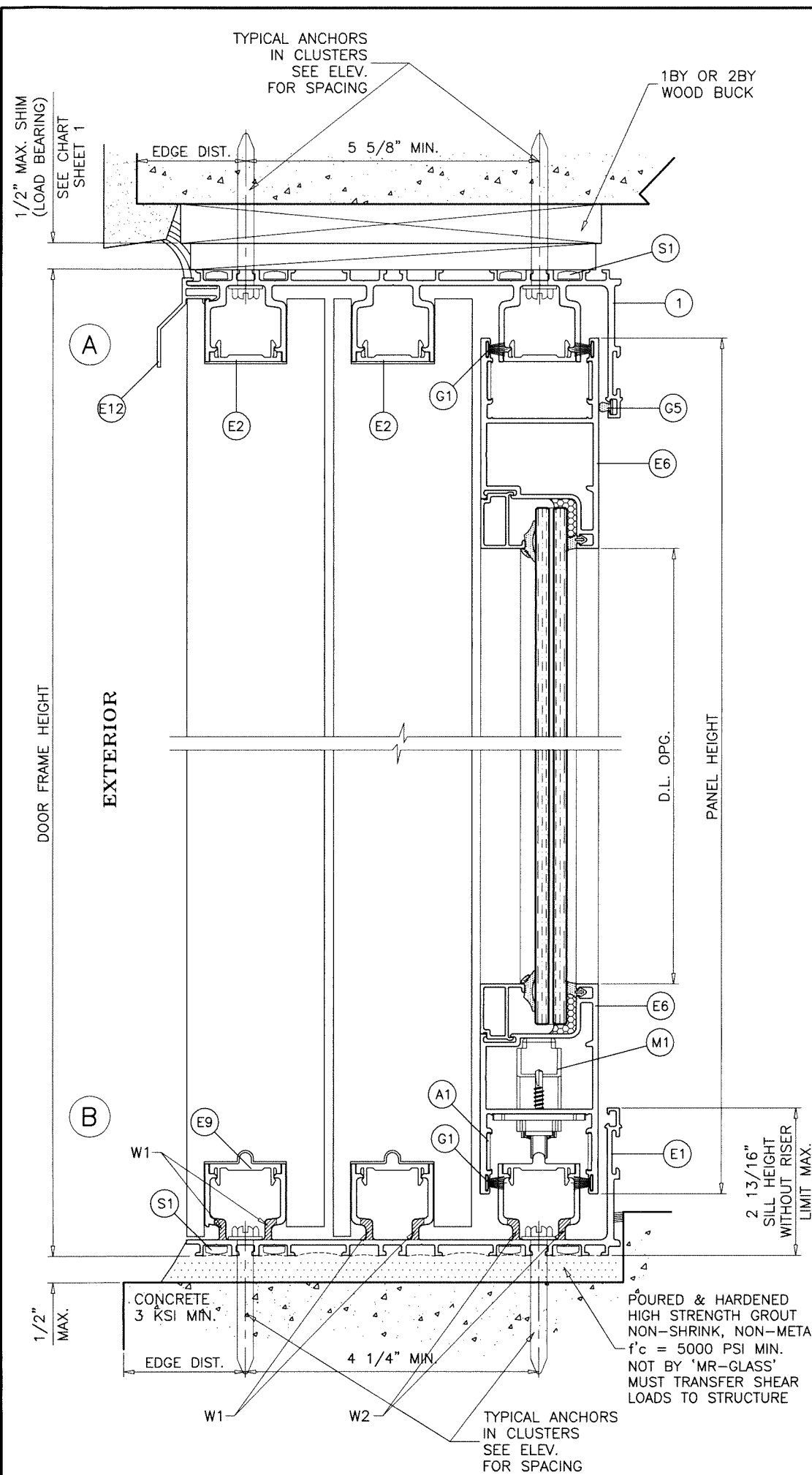
SERIES 1100 ALUM SLIDING GLASS DOOR (S.M.I.)
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 8051 N.W. 79th Place
 Medley, FL. 33166
 Tel. (305) 764-3963 Fax. (305) 470-8285

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no	date by description

date: 12-28-17
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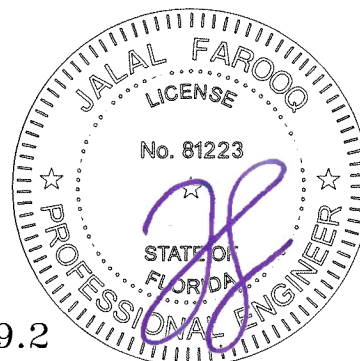
drawing no.
 18-16F

sheet 4 of 11



WEEPHOLES:
W1 = 1/4" X 1-1/2" LONG WEEP HOLES AT 5" FROM EACH END AND 7" O.C.
W2 = 1/4" X 1-1/2" LONG WEEP HOLES (4) AT MOV. PANEL AT 7" O.C.

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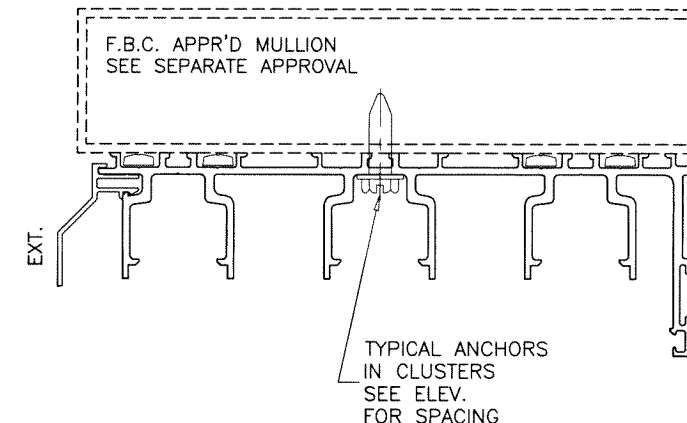
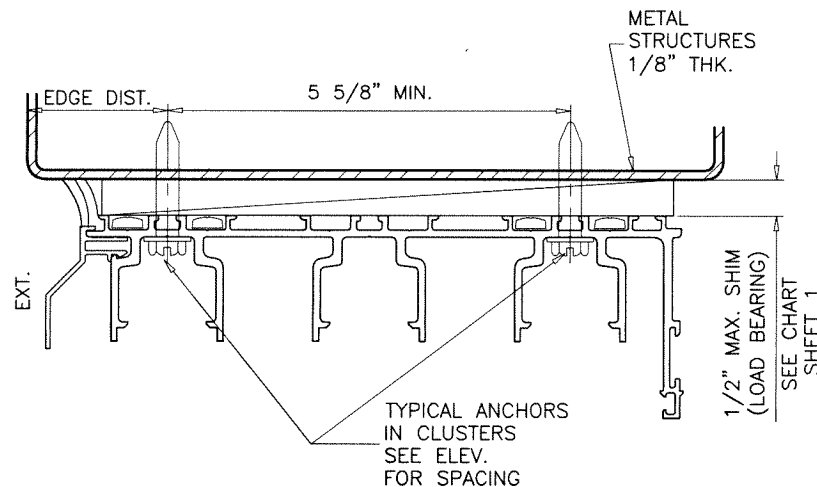
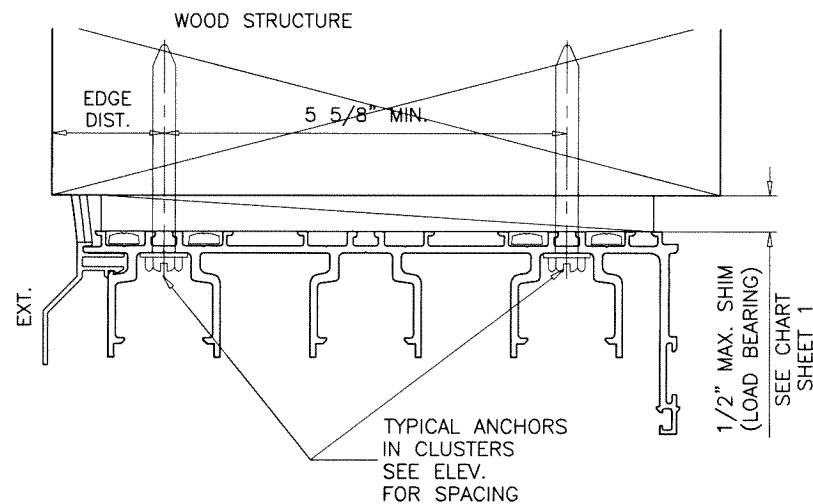
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ENGINEERS & PRODUCT DEVELOPMENT
9360 SUNSET DRIVE, SUITE 220
MIAMI, FLORIDA 33173 (C.A.N. 3538)
TEL. (305) 264-8100 FAX. (305) 262-6978
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chk. by:
drawing no.
18-16F
sheet 5 of 11



HEAD ANCHOR CLUSTERS AT INTERLOCK AND ASTRAGAL LOCATIONS CAN BE INSTALLED IN LINE AT CENTER TRACK OR IN PAIRS AT EXTERIOR AND INTERIOR TRACKS SEE SHEET 3 FOR SPACING

1BY OR 2BY WOOD BUCKS AND METAL STRUCTURE NOT BY 'MR-GLASS' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

TYPICAL ANCHORS: SEE ELEV. FOR SPACING

AT HEAD

- TYPE 'A'- **5/16" X 2-3/4" ULTRACON BY 'DEWALT'** (Fu=177 KSI, Fy=155 KSI)
 INTO WOOD STRUCTURES
 1-7/8" MIN. PENETRATION INTO WOOD
 THRU 1BY OR 2BY BUCKS INTO CONCRETE
 1-1/2" MIN. EMBED INTO CONCRETE
- TYPE 'B'- **5/16" X 2-3/4" ULTRACON BY 'DEWALT'** (Fu=177 KSI, Fy=155 KSI)
 DIRECTLY INTO CONCRETE
 1-3/4" MIN. EMBED
- TYPE 'C'- **5/16" DIA. TEKS SELF DRILLING SCREWS** (GRADE 5 CRS)
 INTO F.B.C. APPROVED MULLIONS
 OR
 INTO METAL STRUCTURES
 (3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS
 ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)
 STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)
 (STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

AT SILL

- TYPE 'D'- **5/16" DIA. ULTRACON BY 'DEWALT'** (Fu=177 KSI, Fy=155 KSI)
 DIRECTLY INTO CONCRETE
 1-3/4" MIN. EMBED

ANCHOR EDGE DISTANCES

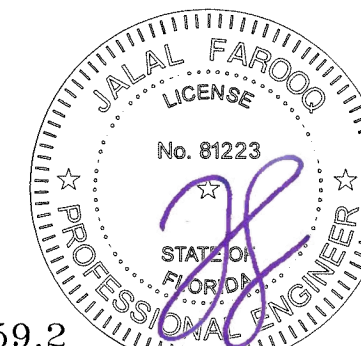
INTO CONCRETE AT HEAD/SILL = 1-3/4" MIN.
 INTO WOOD STRUCTURE = 1-1/4" MIN.
 INTO METAL STRUCTURE = 3/4" MIN.

WOOD AT HEAD SG = 0.55 MIN.
 CONCRETE AT HEAD, SILL f'c = 3000 PSI MIN.

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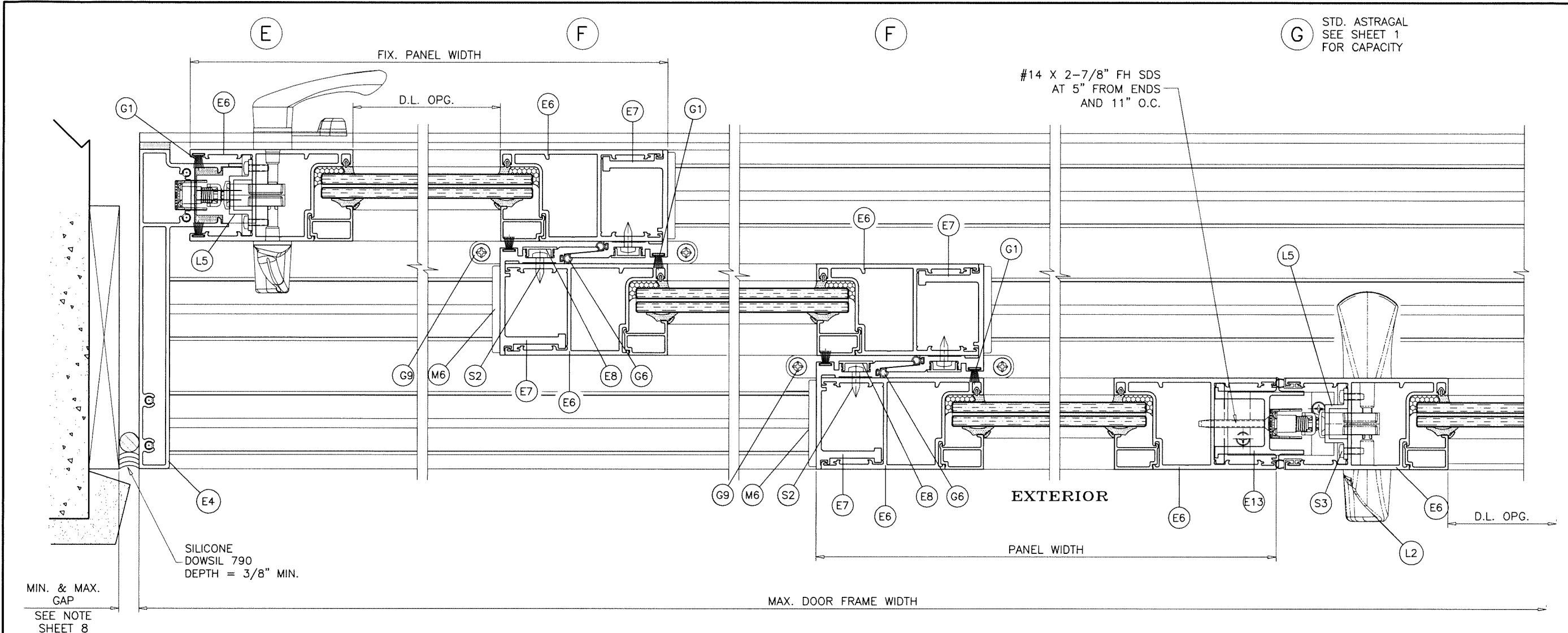
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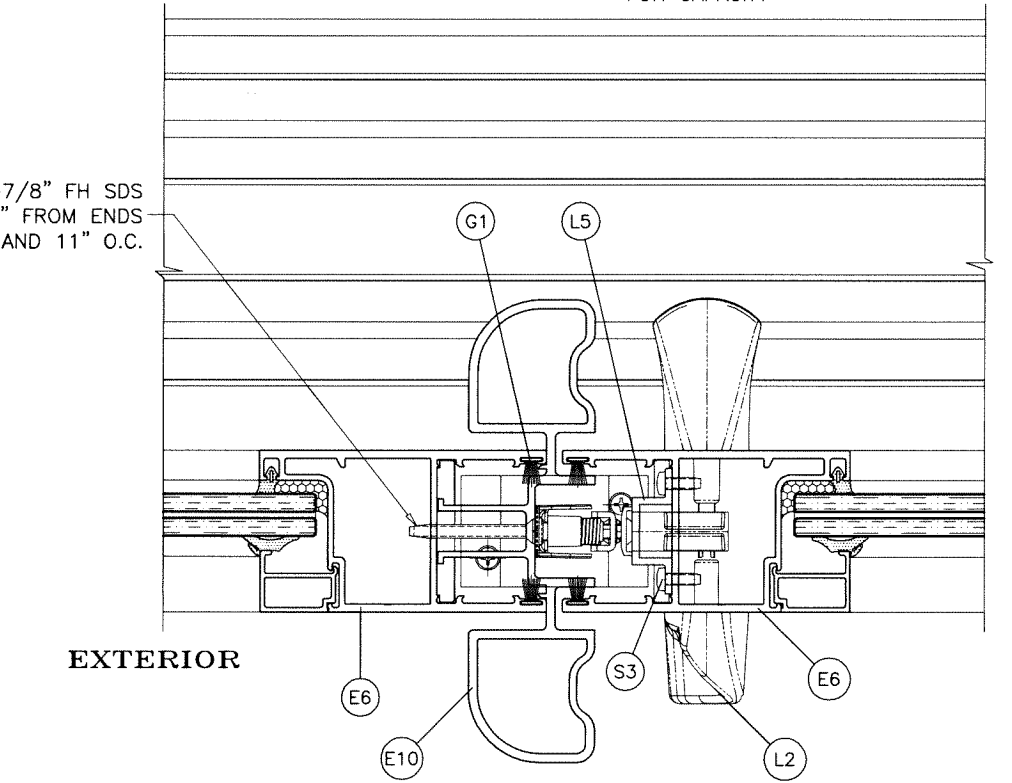
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chk. by:				
drawing no.	18-16F			
sheet	6 of 11			

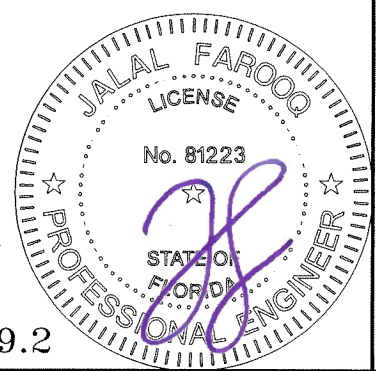


G STD. ASTRAGAL SEE SHEET 1 FOR CAPACITY

G REINF. ASTRAGAL SEE SHEET 1 FOR CAPACITY



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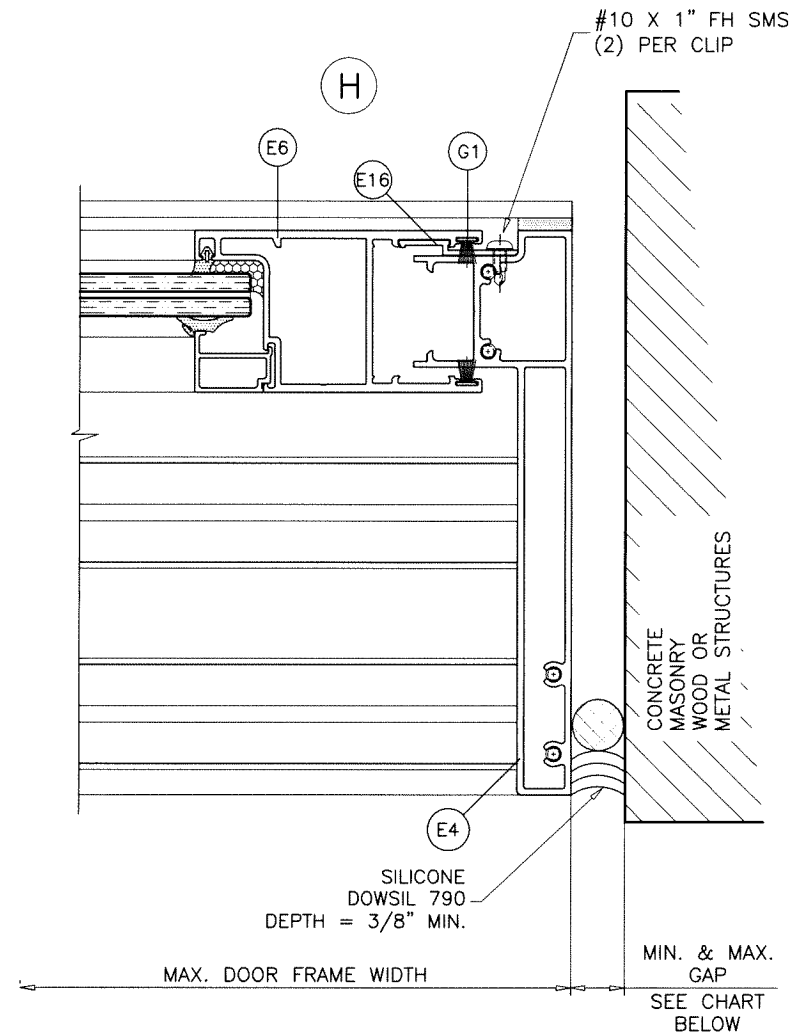


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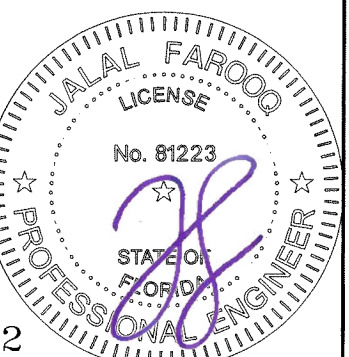
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drawing no.	18-16F			
sheet	7 of 11			



MAX. FRAME HEIGHT	GAP	
	MIN.	MAX.
90"	1/4"	3/4"
108"	5/16"	3/4"
120"	3/8"	3/4"

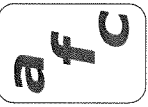
NOTE:
 MAX. MOVEMENT CONSIDERED=100% STRETCH.
 PLEASE REFER TO SEALANT MANUFACTURER'S DATA AND APPLICATION MANUAL FOR COMPATIBILITY OF SEALANT TO SUBSTRATE & WINDOW WALL MATERIAL/FINISH AND COMPLIANCE FOR WARRANTY.
 REFER TO ACI-117-10 FOR CONSTRUCTION TOLERANCES.

ALTERNATE SEALANTS AT JAMB GAPS CAN BE DESIGNED BY ENGINEER OF RECORD BASED ON MANUFACTURER GUIDE LINES.
 GAPS LESS THAN 1/4" MAY BE DESIGNED BY ENGINEER OF RECORD BY THE USE OF BOND BREAKER TAPE OR 15% OF GAP ALLOWED MOVEMENT.



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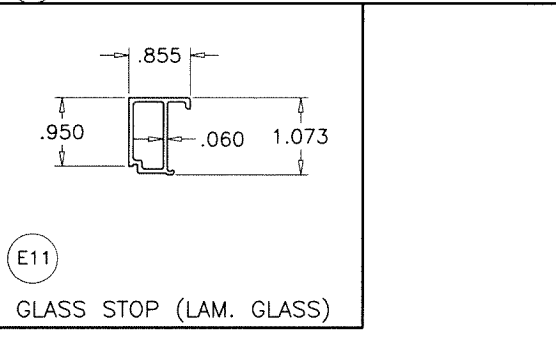
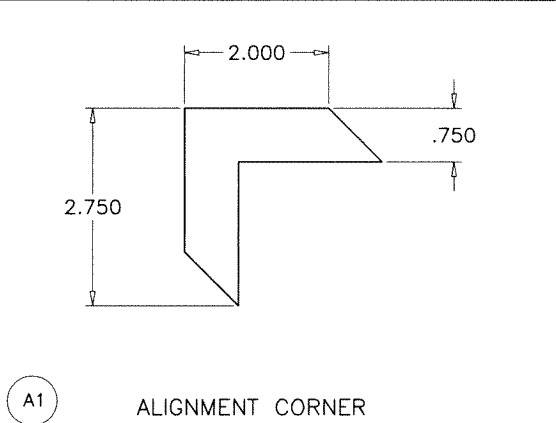
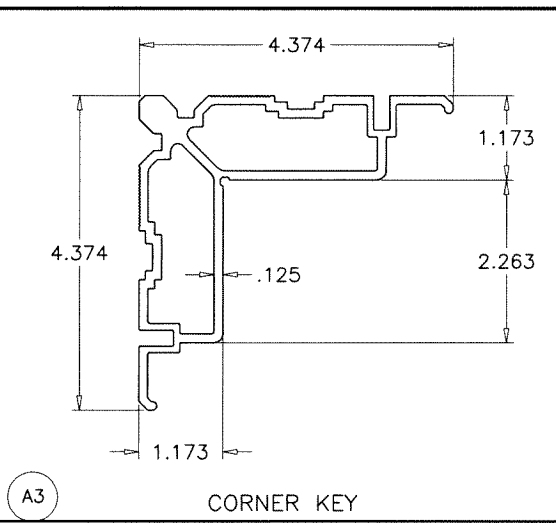
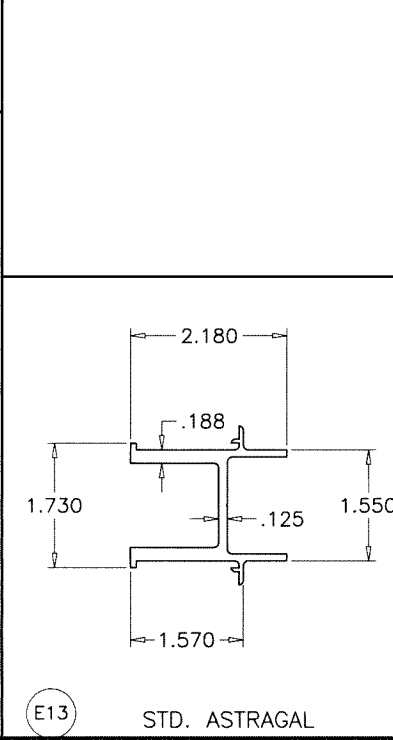
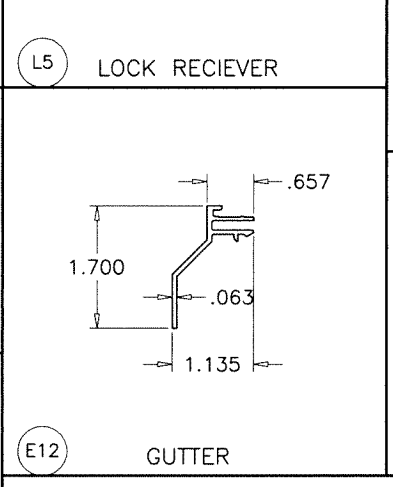
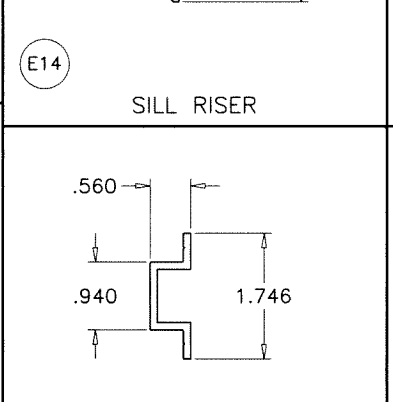
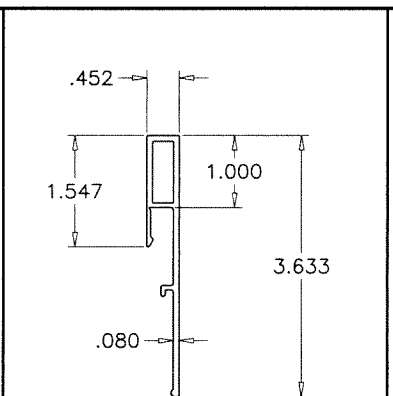
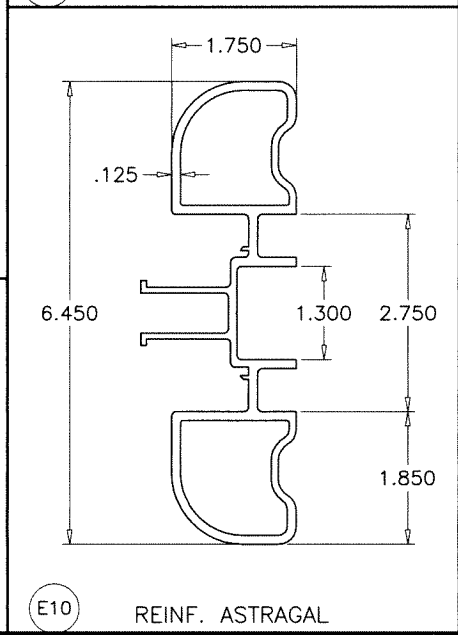
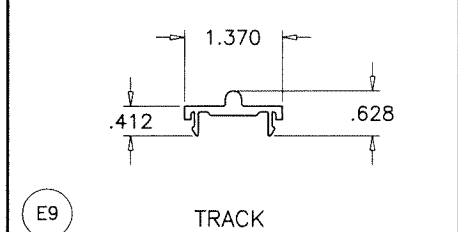
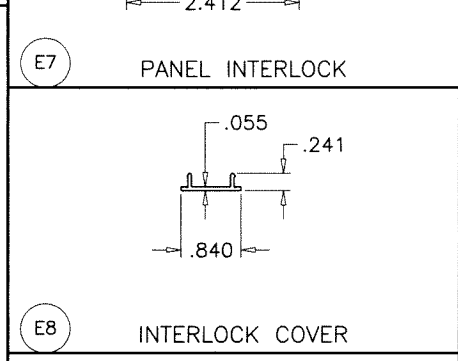
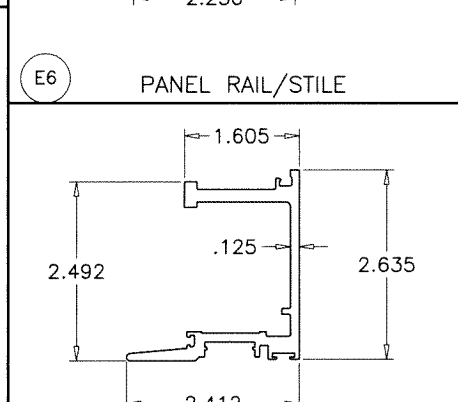
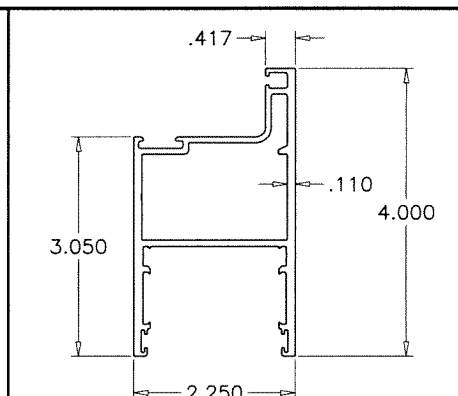
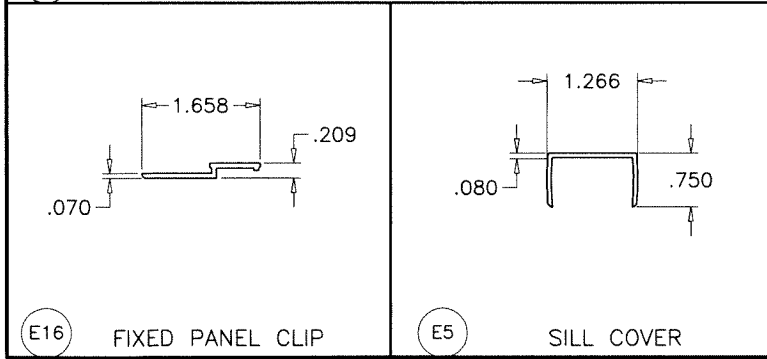
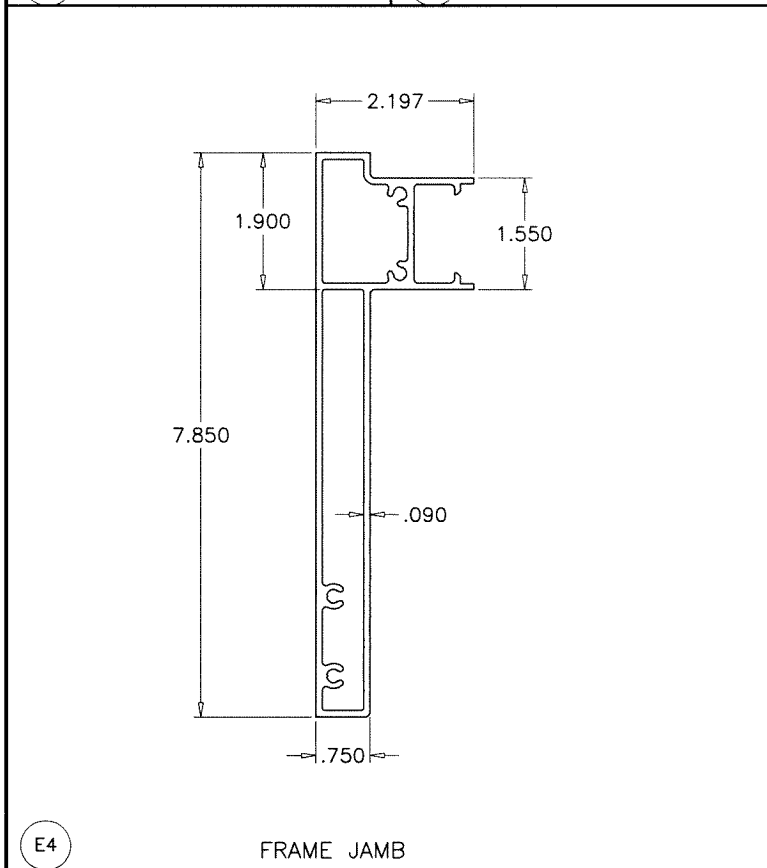
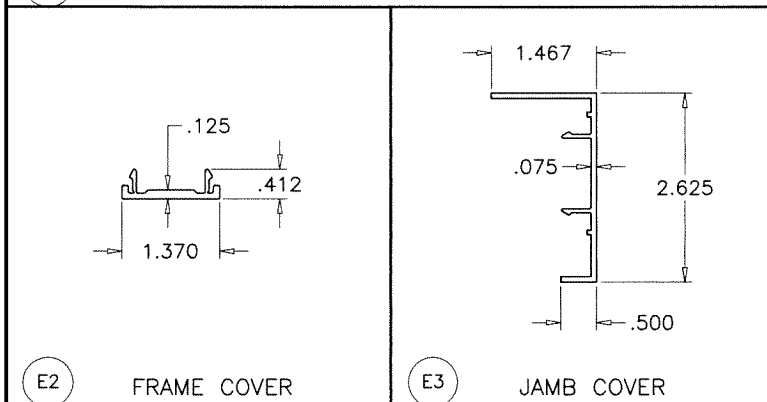
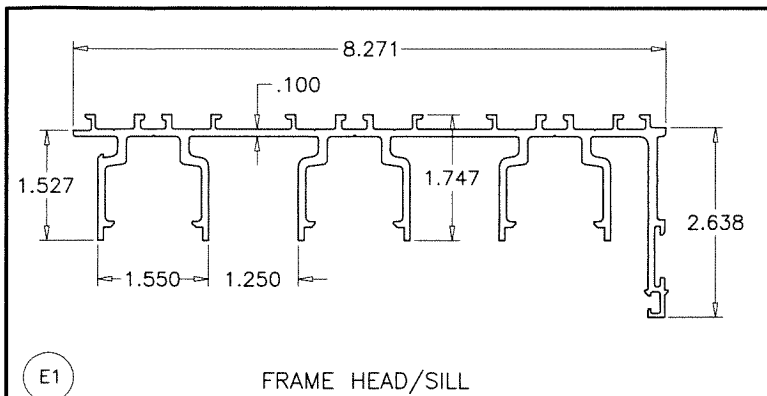
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sheet	9 of 11		

ITEM #	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
E1	E-1101	2	FRAME HEAD/SILL	6063-T6	-
E2	E-1008	AS REQD.	FRAME COVER	6063-T5	-
E3	-	AS REQD.	JAMB COVER	6063-T5	-
E4	E-1102	2	FRAME JAMB	6063-T6	-
E5	E-9006	AS REQD.	SILL COVER	6063-T5	-
E6	E-1010	AS REQD.	PANEL RAIL/STILE	6005-T5	-
E7	E-1011	AS REQD.	PANEL INTERLOCK	6005-T5	-
E8	E-1018	AS REQD.	INTERLOCK COVER	6063-T5	-
E9	E-1007	1/ MOV. PANEL	TRACK	6063-T5	-
E10	E-1013	AS REQD.	REINF. ASTRAGAL	6005-T5	-
E11	E-9001	4/ PANEL	GLASS STOP (LAM. GLASS)	6063-T6	-
E12	E-1016	AS REQD.	GUTTER	6063-T5	-
E13	E-1012	AS REQD.	STD. ASTRAGAL	6005-T5	-
E14	E-1014	AS REQD.	3-5/8" SILL RISER	6063-T6	-
E16	E-1021	3/ PANEL	FIXED PANEL CLIP, AT 17" FROM ENDS & 40" O.C.	6063-T5	EACH FASTENED WITH (2) #10 X 1" FH SMS
G1	W71325NK	AS REQD.	TRI FIN PILE W'STRIPPING	-	ULTRAFAB
G2	-	AS REQD.	COMPRESSION GASKET	EPDM	DUROMETER 70±5 SHORE A
G3	G10-03	AS REQD.	OFFSET GLAZING GASKET	SANTOPRENE	DUROMETER 70±5 SHORE A
G4	G10-04	AS REQD.	WEDGE GASKET	EPDM	DUROMETER 70±5 SHORE A
G5	G10-06	AS REQD.	AIR SEAL GASKET	SANTOPRENE	ULTRAFAB
G6	G10-06	AS REQD.	INTERLOCK GASKET	POLYPROPYLENE	ULTRAFAB
G8	-	-	1/4" THK. FOAM PAD	POLYETHYLENE	-
G9	G10-09	-	AIR SEAL BRIDGE AT INTERLOCK	POLYAMIDE	-
G10	-	-	AIR SEAL BRIDGE AT MTG. STILE	POLYAMIDE	-
G11	-	AS REQD.	SETTING BLOCKS	EPDM	DUROMETER 80±5 SHORE A
A1	A10-01	-	ALIGNMENT CORNER	6063-T5	-
A3	E-9005	-	CORNER KEY	6063-T6	-
L1	L10-01	-	2 POINT MORTISE LOCK & HANDLE	-	INTERLOCK
L2	PS01-7102	-	2 POINT MORTISE LOCK & HANDLE	-	INTERLOCK
L3	PS01-1005	-	ADJUSTABLE STRIKER	-	INTERLOCK
L5	E-1017	-	LOCK RECIEVER	6063-T5	-
M1	M10-10A	2 PANEL	ROLLER ASSEMBLY AT 9" FROM ENDS	ST. STEEL/ACETAL	FASTENED WITH (2) 12-24 X 3/4" PH MS
M6	M10-06	AS REQD.	PANEL GUIDES	NYLON	-
M7	M10-07	AS REQD.	PANEL GUIDES	NYLON	-
S1	#12 X 1 1/2"	4/ CORNER	FRAME ASSEMBLY FASTENERS	ST. STEEL	HWH SDS
S2	10-24 X 1/2"	AS REQD.	INTERLOCK FASTENERS, AT 6" FROM ENDS AND 12" O.C.	ST. STEEL	PH TC MS
S3	#8-18 X 1/2"	AS REQD.	LOCK RECIEVER FASTENERS	AISI 304	PHILIP PH SMS
S4	#10 X 1/2"	AS REQD.	PANEL ASSEMBLY FASTENERS	ST. STEEL	FH SMS

SEALANT:

ALL JOINTS AND FRAME CONNECTIONS SEALED WITH WHITE/ALUMINUM COLORED SILICONE.

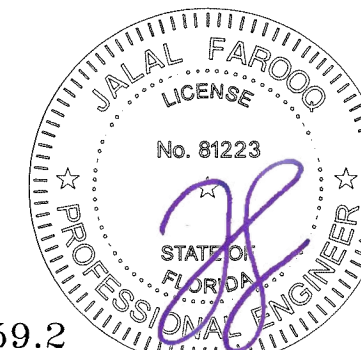
LOCKS:

SURFACE MOUNT METALLIC THREE PLY DUAL HOOK LOCK AT 38-1/2" FROM BOTTOM FASTENED TO LOCK STILE WITH (2) 10-24 X 1/2" FH TC MS

SURFACE MOUNT METALLIC HANDLE AT 38-1/2" FROM BOTTOM FASTENED TO LOCK STILE WITH (2) 8-32 X 2-5/8" FH MS

SURFACE MOUNT METALLIC KEEPER FACING LOCK AT 38 1/2" FROM BOTTOM FASTENED WITH (1) #14 X 2-7/8" FH SDS AND (1) 12-24 X 1/2" PH MS

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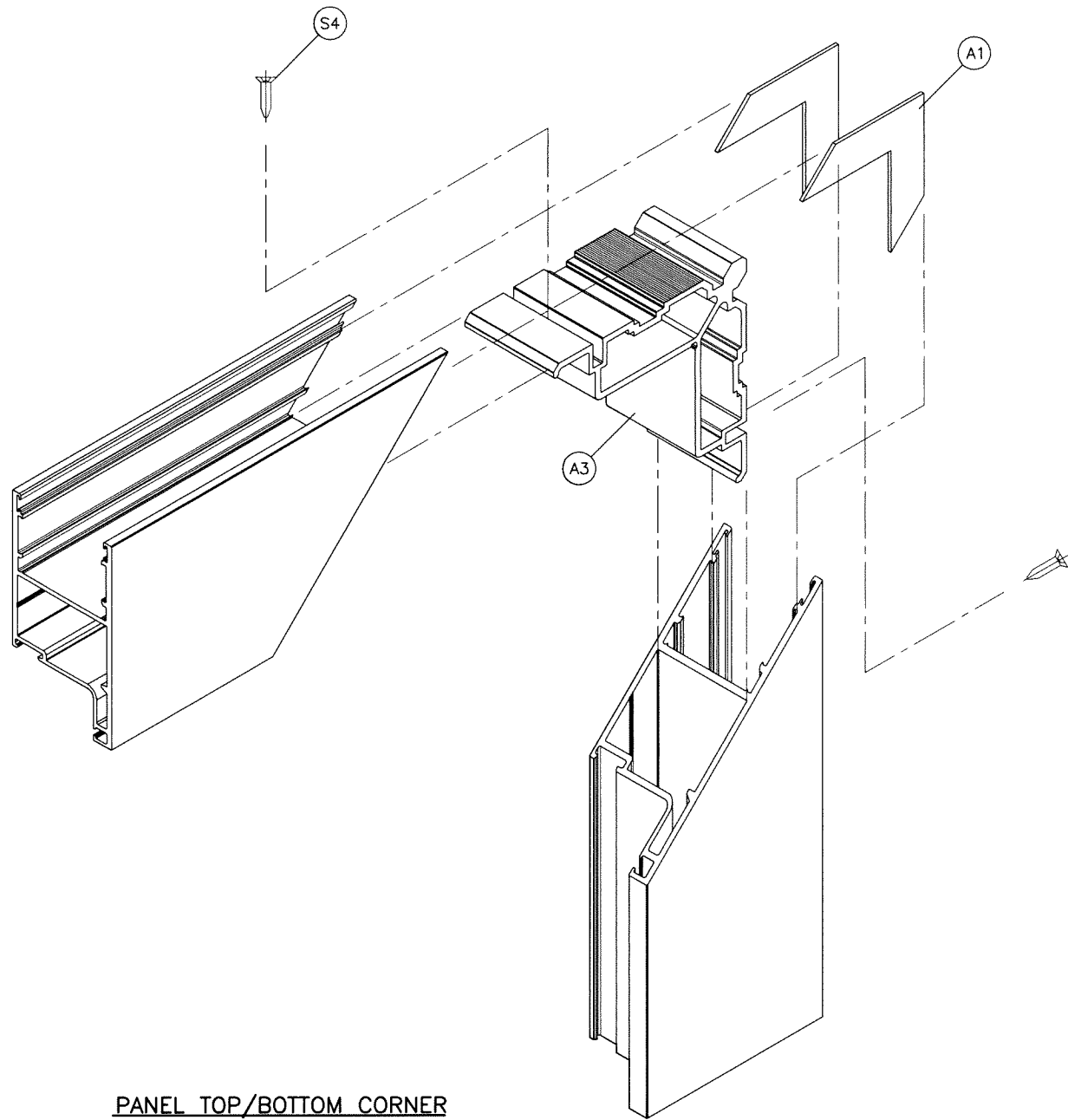
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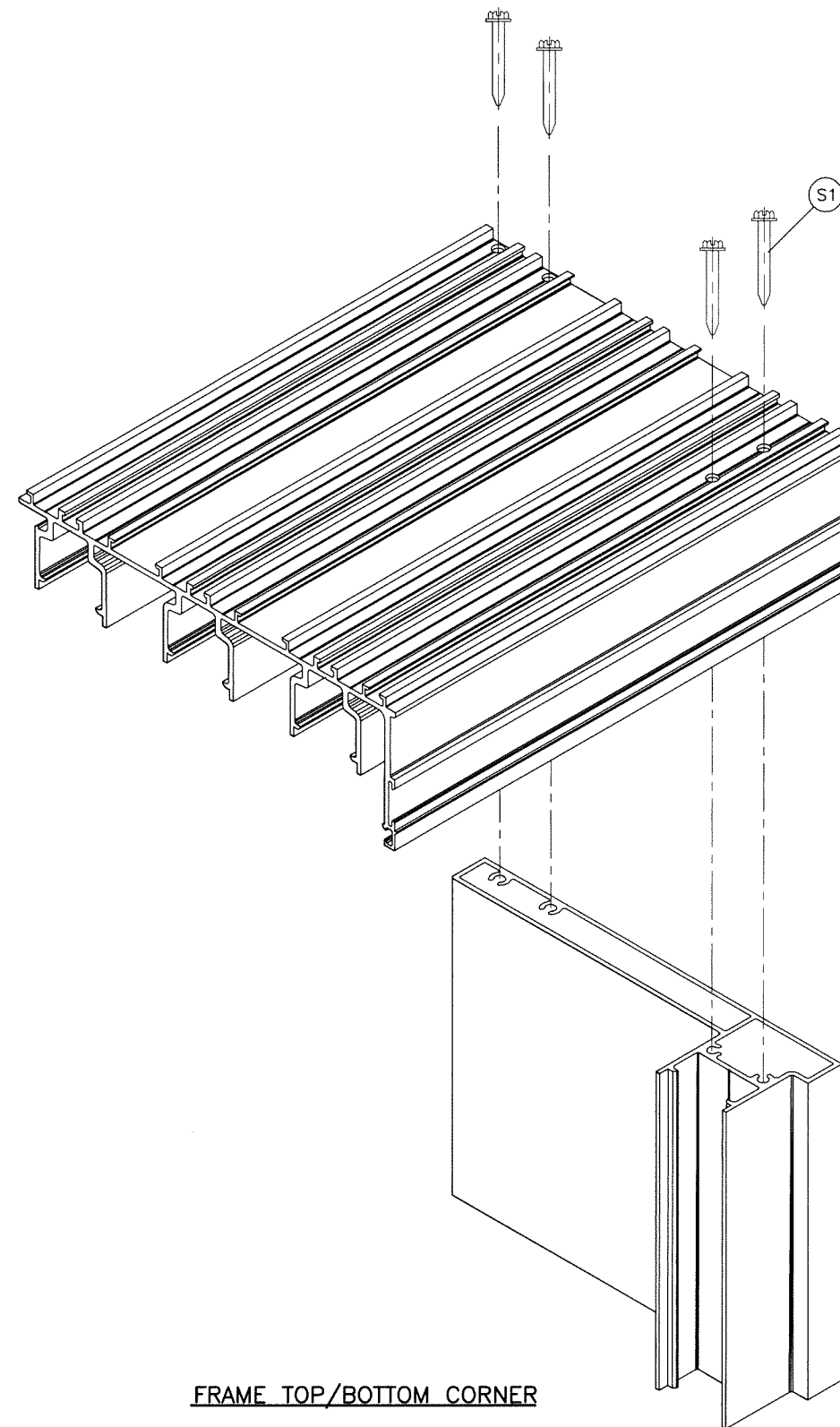
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sheet	10 of 11			

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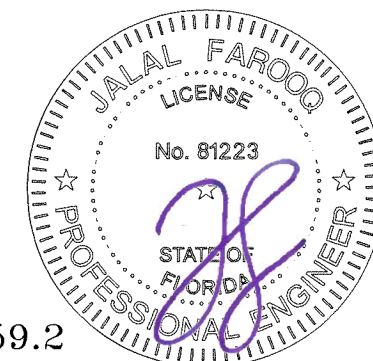


PANEL TOP/BOTTOM CORNER



FRAME TOP/BOTTOM CORNER

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