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**Product Approval**  
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OFFICE OF THE SECRETARY

FL #	FL40676-R2								
Application Type	Revision								
Code Version	2023								
Application Status	Approved								
Comments									
Archived	<input type="checkbox"/>								
Product Manufacturer	Mr-Glass Doors & Windows Manufacturing, LLC								
Address/Phone/Email	8051 NW 79th Place Medley, FL 33166 (305) 470-8284 ulises@mrglasswindows.com								
Authorized Signature	Ulises Senaris ulises@mrglasswindows.com								
Technical Representative	Augusto Arias								
Address/Phone/Email	8120 NW 84th St Medley, FL 33166 (305) 470-8284 aarias@mrglasswindows.com								
Quality Assurance Representative									
Address/Phone/Email									
Category	Windows								
Subcategory	Fixed								
Compliance Method	Evaluation Report from a Florida Registered Architect or a Licensed Florida Professional Engineer <input type="checkbox"/> Evaluation Report - Hardcopy Received								
Florida Engineer or Architect Name who developed the Evaluation Report	Jalal Farooq								
Florida License	PE-81223								
Quality Assurance Entity	Keystone Certifications, Inc.								
Quality Assurance Contract Expiration Date	08/27/2025								
Validated By	Abel Carrasco, PE <input checked="" type="checkbox"/> Validation Checklist - Hardcopy Received								
Certificate of Independence	<a href="#">FL40676 R2 COI SS - Certificate of Independence 2021.pdf</a>								
Referenced Standard and Year (of Standard)	<table border="0"> <thead> <tr> <th><b>Standard</b></th> <th><b>Year</b></th> </tr> </thead> <tbody> <tr> <td>TAS 201</td> <td>1994</td> </tr> <tr> <td>TAS 202</td> <td>1994</td> </tr> <tr> <td>TAS 203</td> <td>1994</td> </tr> </tbody> </table>	<b>Standard</b>	<b>Year</b>	TAS 201	1994	TAS 202	1994	TAS 203	1994
<b>Standard</b>	<b>Year</b>								
TAS 201	1994								
TAS 202	1994								
TAS 203	1994								
Equivalence of Product Standards Certified By									
Sections from the Code									

Product Approval Method Method 1 Option D

Date Submitted 10/23/2023  
 Date Validated 10/23/2023  
 Date Pending FBC Approval 10/31/2023  
 Date Approved 12/13/2023

**Summary of Products**

FL #	Model, Number or Name	Description
40676.1	Series MG-450 Aluminum Fixed Window	Large missile impact resistant aluminum fixed window.
<b>Limits of Use</b> <b>Approved for use in HVHZ:</b> Yes <b>Approved for use outside HVHZ:</b> Yes <b>Impact Resistant:</b> Yes <b>Design Pressure:</b> +100/-130 <b>Other:</b> See drawings 21-76F for span vs load combination and installation details.		<b>Installation Instructions</b> <a href="#">FL40676_R2_II_SS- MG450 FIXED (LMI) - DWG 21-76F 2023 R1.pdf</a> Verified By: Jalal Farooq PE # 81223 Created by Independent Third Party: Yes <b>Evaluation Reports</b> <a href="#">FL40676_R2_AE_SS - MG450 FIXED (LMI) - PAE 2023 R1.pdf</a> Created by Independent Third Party: Yes
40676.2	Series MG-450 Aluminum Fixed Window	Small missile impact resistant aluminum fixed window.
<b>Limits of Use</b> <b>Approved for use in HVHZ:</b> Yes <b>Approved for use outside HVHZ:</b> Yes <b>Impact Resistant:</b> Yes <b>Design Pressure:</b> +100/-130 <b>Other:</b> See drawings 22-01F for span vs load combination and installation details.		<b>Installation Instructions</b> <a href="#">FL40676_R2_II_SS- MG450 FIXED (SMI) - DWG 22-01F 2023 R1.pdf</a> Verified By: Jalal Farooq PE # 81223 Created by Independent Third Party: Yes <b>Evaluation Reports</b> <a href="#">FL40676_R2_AE_SS - MG450 FIXED (SMI) - PAE 2023 R1.pdf</a> Created by Independent Third Party: Yes

[Back](#) [Next](#)

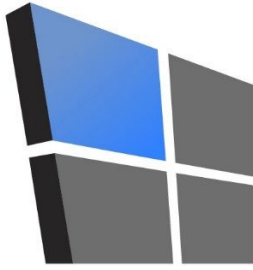
Contact Us :: 2601 Blair Stone Road, Tallahassee FL 32399 Phone: 850-487-1824

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**Product Approval Accepts:**





# AL-FAROOQ CORPORATION

CONSULTING ENGINEERS & PRODUCT DEVELOPMENT

September 24, 2021

Product Approval Administrator  
Building Codes & Standards Section  
Department of Business & Professional Regulations  
1940 North Monroe Street, Suite 90  
Tallahassee, FL 32399-2100

To whom it may concern,

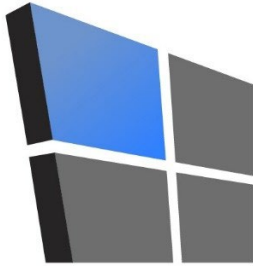
As the design engineer retained to prepare the product approval(s) associated with this letter as shown below on this same web page, I do hereby declare that I do not have and will not have any financial interest in any company manufacturing or distributing the referenced product(s), nor do I have or will have any financial interest with any other entity involved in the approval process of the referenced product(s).

Sincerely,



Sealed: 9/24/2021

Jalal Farooq, P.E.  
CFO



# AL-FAROOQ CORPORATION

CONSULTING ENGINEERS & PRODUCT DEVELOPMENT

## PRODUCT APPROVAL EVALUATION RULE CHAPTER #61G20-3 • METHOD 1 OPTION D

FL 40676

Date: 10/19/2023

### Detailed Product Description:

**Manufacturer:** MR-GLASS DOORS & WINDOWS MANUFACTURING LLC.

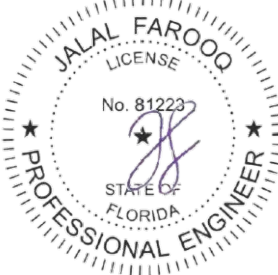
**Manufacturer Address:** 8051 NW 79th PLACE, MEDLEY, FL 33166

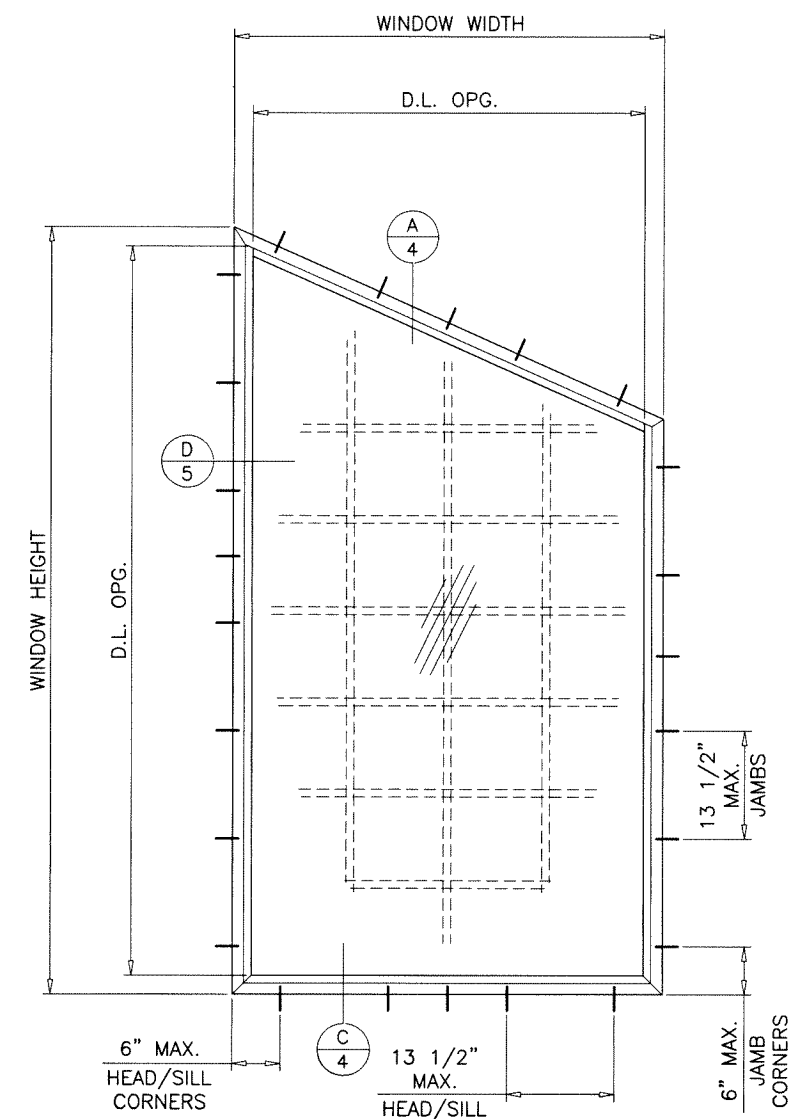
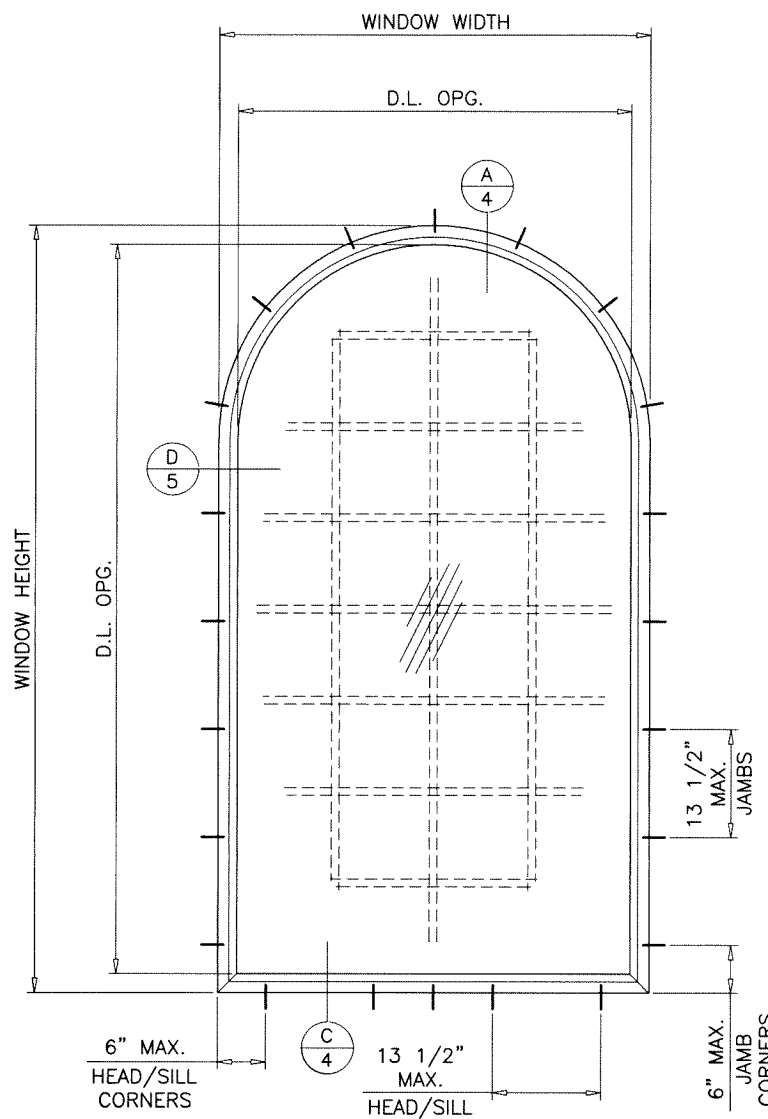
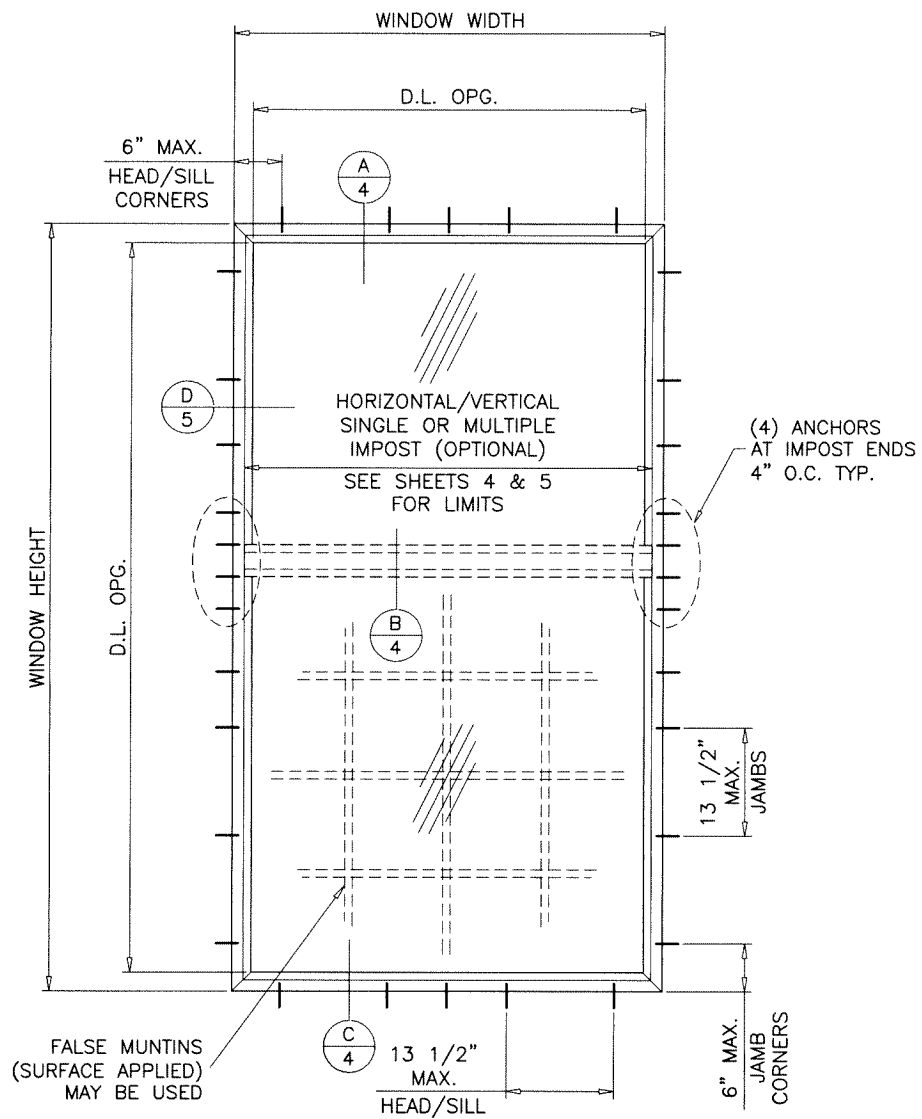
**Model Name:** SERIES MG-450 ALUMINUM FIXED WINDOW

**Maximum Load:** +100 PSF, -130 PSF (Large Missile Impact)

**Installation Drawings #** 21-76F

This product complies with the High Velocity Hurricane Zone (HVHZ) testing requirements.					
For maximum sizes, combination of span vs loads and anchor type refer to installation drawings.					
Comparative analysis used <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No					
<b>Mandatory Tests (Tested in accordance with AAMA 101/I.S.2/NAFS/TAS-202)</b>					
TEST	DESCRIPTION	TEST LOCATION	TEST REPORT DATE	TEST REPORT #	Test Sealed by
ASTM E283	Air Infiltration Leakage	Hurricane Engineering & Testing, Inc	12/06/2021 12/06/2021 12/06/2021 12/06/2021 10/28/2021 09/25/2023	HETI-21-7037 HETI-21-7040 HETI-21-7043 HETI-21-7068 HETI-21-7090 HETI-23-8057	Dr. Ram Tewari, PE
ASTM E331 OR ASTM 547 & TAS 202	Water Penetration	Hurricane Engineering & Testing, Inc	12/06/2021 12/06/2021 12/06/2021 12/06/2021 10/28/2021 09/25/2023	HETI-21-7037 HETI-21-7040 HETI-21-7043 HETI-21-7068 HETI-21-7090 HETI-23-8057	Dr. Ram Tewari, PE
ASTM E330 & TAS 202	Uniform Static Air Press.	Hurricane Engineering & Testing, Inc	12/06/2021 12/06/2021 12/06/2021 12/06/2021 10/28/2021 12/06/2021 09/25/2023	HETI-21-7037 HETI-21-7040 HETI-21-7043 HETI-21-7068 HETI-21-7090 HETI-21-7103 HETI-23-8057	Dr. Ram Tewari, PE

Supplemental Tests (Tested in accordance with TAS-201 and TAS-203)					
TEST	DESCRIPTION	TEST LOCATION	TEST REPORT DATE	TEST REPORT #	Test Sealed by
FBC 1626.2 TAS 201 & 203 ASTME1886/1996 ANSI Z97.1	Large Missile Impact & Cyclic	Hurricane Engineering & Testing, Inc	12/06/2021 12/06/2021 12/06/2021 12/06/2021 10/28/2021 12/06/2021 12/06/2021 09/25/2023	HETI-21-7037 HETI-21-7040 HETI-21-7062 HETI-21-7068 HETI-21-7090 HETI-21-7103 HETI-21-7119 HETI-23-8057	Dr. Ram Tewari, PE
Under the limitations of the attached installation drawings, to the best of my knowledge and ability, the above product conforms to the requirements of the 2023 Florida Building Code.					
<b>Evaluation Report Engineer:</b>					
Jalal Farooq Al-Farooq Corporation		PE # 81223 EB # 3538		 Sealed: 10/19/2023	



**TYPICAL ELEVATIONS**  
(TESTED UNITS)

**SERIES MG-450**  
**ALUMINUM FIXED WINDOW (L.M.I.)**

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEET 2.  
APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF FIX./FIX. OR FIXED WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING F.B.C. APPROVED MULLIONS IN BETWEEN.  
LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2020 (7TH EDITION)/2023 (8TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).  
1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.  
ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.  
A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.  
ALL SHIMS TO BE HIGH IMPACT, NON-METALLIC AND NON-COMPRESSIBLE.  
MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2020/2023 FLORIDA BLDG. CODE & ADOPTED STANDARDS.  
THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC.  
CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.  
DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.  
MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE.  
LABELING TO COMPLY WITH SECTION 1709.9.2.

**DAYLITE OPENINGS:**  
D.L.O. HEIGHT = WINDOW HEIGHT - 4.750"  
D.L.O. WIDTH = WINDOW WIDTH - 4.750"

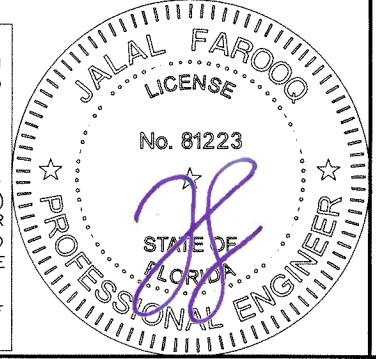
WINDOWS COMPLY WITH REQUIREMENTS OF ANSI Z97.1.

THESE WINDOWS ARE RATED FOR LARGE & SMALL MISSILE IMPACT. SHUTTERS ARE NOT REQUIRED.

Sealed: 10/23/2023

FL #40676.1

A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.  
B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.  
C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.  
D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



**af c**  
**AL-FAROOQ CORPORATION**  
ENGINEERS & PRODUCT DEVELOPMENT  
9360 SUNSET DRIVE, SUITE 220  
MIAMI, FLORIDA 33173  
TEL. (305) 264-8100  
WWW.AFCENG.COM  
FBPE #3538  
COMP-ANL\21-76F-MG

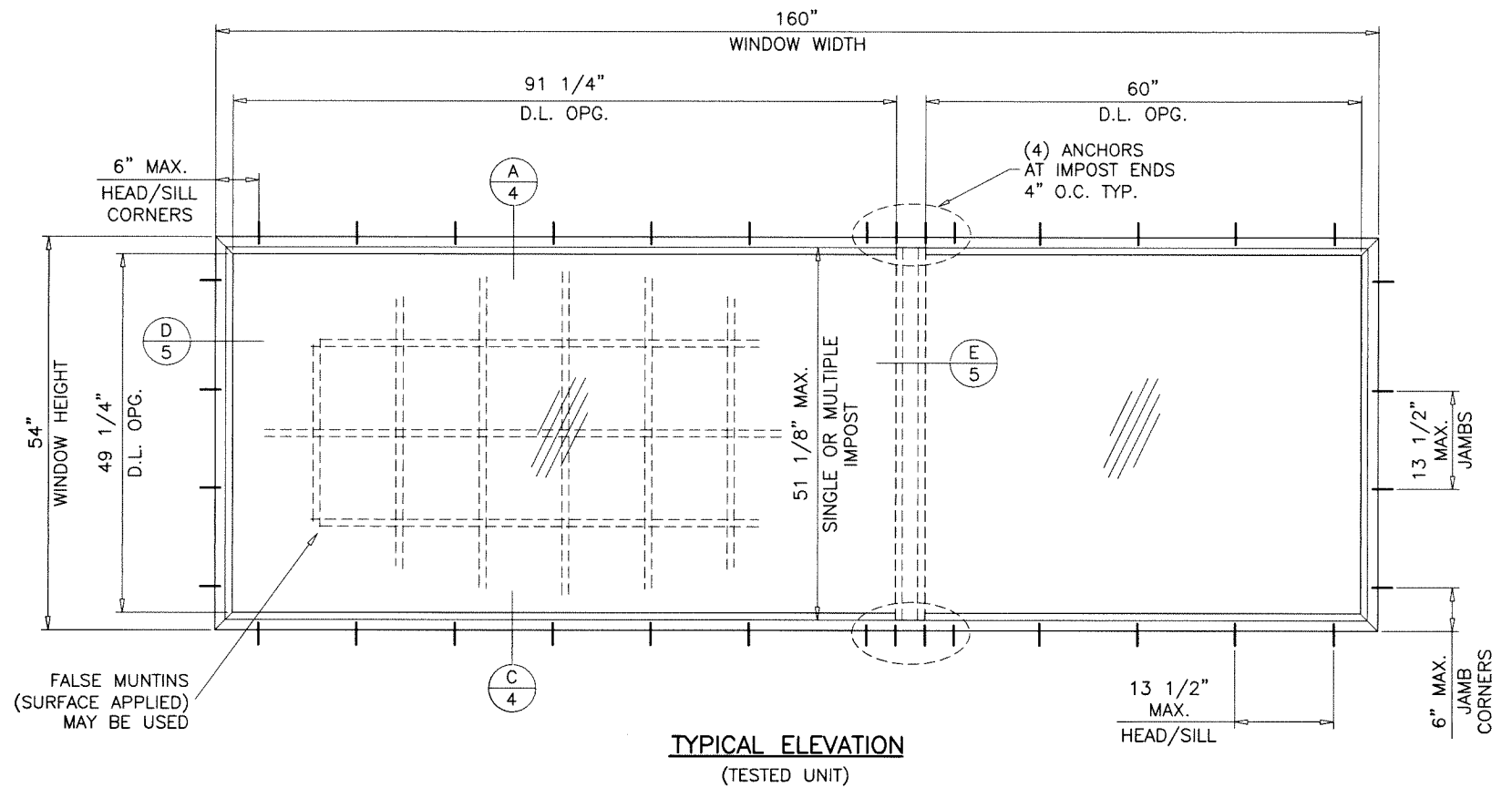
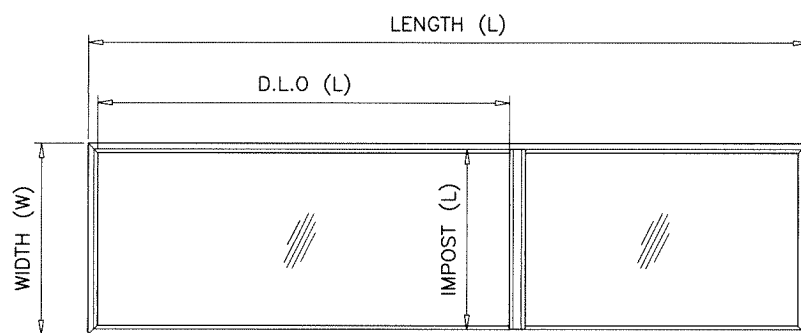
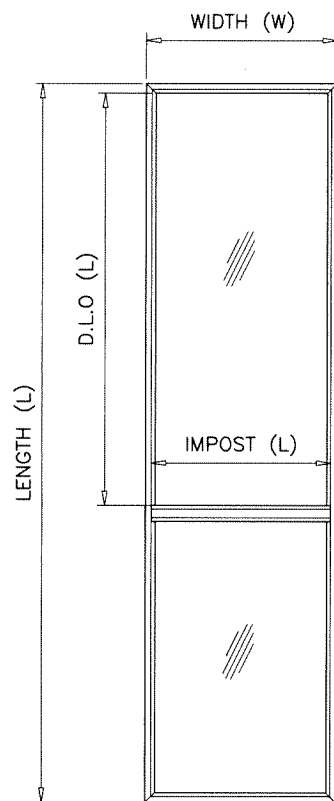
MG-450 ALUMINUM FIXED WDW. (L.M.I.)  
MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC  
8051 N.W. 79th Place  
Medley, FL 33166  
Tel. (305) 764-3963  
www.mrglasswindows.com

no.	date	description	by
A	07.18.23	NEW TEST ADDED	

date: 12-23-21  
scale: 1/2"=1'-0"  
dr. by: TARIQ  
chk. by:

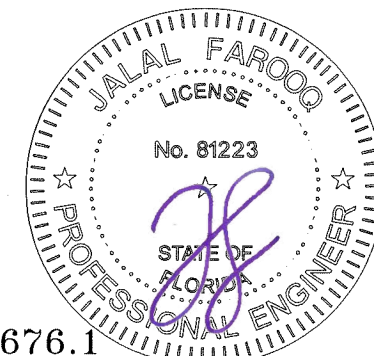
drawing no.  
**21-76F**

sheet 1 of 8



DESIGN LOAD CAPACITY - PSF FOR WINDOWS SHOWN ON THIS SHEET ONLY						
MAX. FRAME DIMS.					GLASS TYPES 'A', 'Ai' & 'B'	
WIDTH (W)	LENGTH (L)	D.L.O. (L)	IMPOST (L)	IMPOST REINF.	EXT.(+)	INT.(-)
48"	180"	103-1/4"	45-1/8"	W/O TUBE	80.0	80.0
51"	169-3/8"	96-7/8"	48-1/8"		76.7	76.7
54"	160"	91-1/4"	51-1/8"		60.2	60.2
48"	180"	103-1/4"	45-1/8"	WITH TUBE	80.0	80.0
51"	169-3/8"	96-7/8"	48-1/8"		80.0	80.0
54"	160"	91-1/4"	51-1/8"		80.0	80.0

Sealed: 10/23/2023



FL #40676.1

**afc**  
**AL-FAROOQ CORPORATION**  
 ENGINEERS & PRODUCT DEVELOPMENT  
 9360 SUNSET DRIVE, SUITE 220  
 MIAMI, FLORIDA 33173  
 TEL. (305) 264-8100  
 WWW.AFCENG.COM  
 FBPE #3538  
 COMP-ANL\21-76F-MG

MG-450 ALUMINUM FIXED WDW. (L.M.I.)  
**MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC**  
 8051 N.W. 79th Place  
 Medley, FL. 33166  
 Tel. (305) 764-3963  
 www.mrglasswindows.com

revisions:	
no	date by description

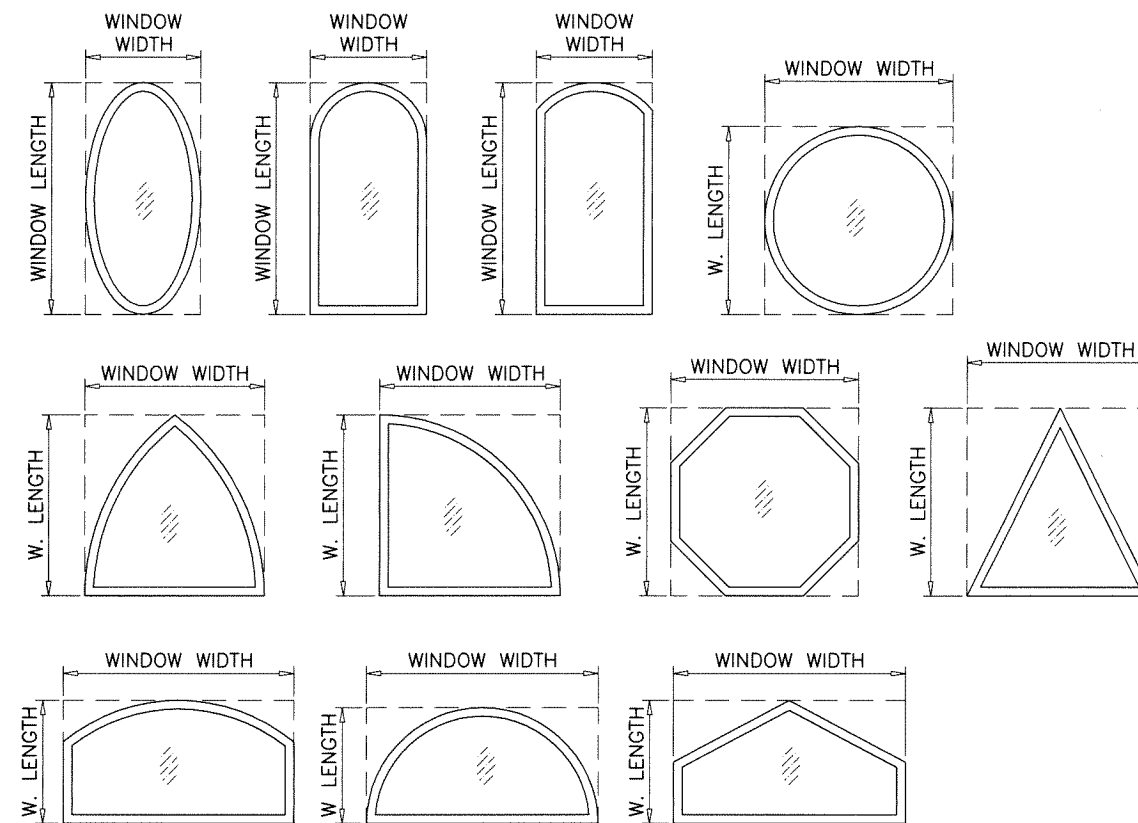
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 dr. by: TARIQ  
 chk. by:   
 drawing no.  
**21-76F**  
 sheet 1.1 of 8

DESIGN LOAD CAPACITY - PSF					
MAX. FRAME DIMS.		GLASS TYPES 'A' & 'Ai'		GLASS TYPE 'B'	
WIDT (W)	LENGTH (L)	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
30"	48"	80.0	80.0	100.0	130.0
36"		80.0	80.0	100.0	130.0
42"		80.0	80.0	100.0	130.0
48"		80.0	80.0	100.0	130.0
54"		80.0	80.0	100.0	130.0
60"		80.0	80.0	100.0	130.0
66"		80.0	80.0	100.0	130.0
72"		80.0	80.0	100.0	130.0
76"	-	-	85.0	120.0	
30"	54"	80.0	80.0	100.0	130.0
36"		80.0	80.0	100.0	130.0
42"		80.0	80.0	100.0	130.0
48"		80.0	80.0	100.0	130.0
54"		80.0	80.0	100.0	130.0
60"		72.0	72.0	100.0	130.0
66"		72.0	72.0	100.0	130.0
72"		72.0	72.0	100.0	130.0
76"	-	-	97.8	127.2	
30"	60"	80.0	80.0	100.0	130.0
36"		80.0	80.0	100.0	130.0
42"		80.0	80.0	100.0	130.0
48"		80.0	80.0	100.0	130.0
54"		80.0	80.0	100.0	130.0
60"		72.0	72.0	100.0	130.0
66"		72.0	72.0	100.0	130.0
72"		72.0	72.0	94.5	122.8
30"	66-1/8"	80.0	80.0	100.0	130.0
36"		80.0	80.0	100.0	130.0
42"		80.0	80.0	100.0	130.0
48"		80.0	80.0	100.0	130.0
54"		80.0	80.0	100.0	130.0
60"		72.0	72.0	100.0	130.0
66"	65.5	65.5	100.0	130.0	
66-1/8"	60.0	60.0	100.0	130.0	
30"	72"	80.0	80.0	100.0	130.0
36"		80.0	80.0	100.0	130.0
42"		80.0	80.0	100.0	130.0
48"		80.0	80.0	100.0	130.0
54"		80.0	80.0	98.0	127.4
60"		72.0	72.0	94.5	122.8
66"		65.5	65.5	65.5	87.3
72"		60.0	60.0	60.0	80.0
30"	84"	80.0	80.0	100.0	130.0
36"		80.0	80.0	100.0	130.0
42"		80.0	80.0	100.0	130.0
48"		80.0	80.0	96.4	125.4
54"		80.0	80.0	80.0	106.7
60"		72.0	72.0	72.0	96.0
66"		-	-	61.8	87.3

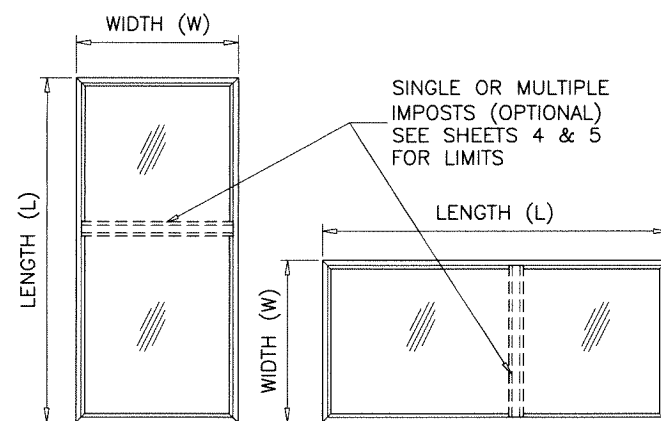
NOTE:  
GLASS CAPACITIES ON THIS SHEET ARE  
BASED ON ASTM E1300-09 (3 SEC. GUSTS).

DESIGN LOAD CAPACITY - PSF					
MAX. FRAME DIMS.		GLASS TYPES 'A' & 'Ai'		GLASS TYPE 'B'	
WIDT (W)	LENGTH (L)	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
30"	96"	80.0	80.0	100.0	130.0
36"		80.0	80.0	100.0	130.0
42"		80.0	80.0	100.0	130.0
48"		80.0	80.0	85.0	120.0
54"		80.0	80.0	80.0	106.7
60"		-	-	68.0	96.0
30"	108"	80.0	80.0	100.0	130.0
36"		80.0	80.0	100.0	130.0
42"		80.0	80.0	85.0	120.0
48"	80.0	80.0	85.0	120.0	
30"	120"	80.0	80.0	100.0	130.0
36"		80.0	80.0	100.0	130.0
42"		80.0	80.0	85.0	120.0
48"		-	-	85.0	120.0
30"	132"	80.0	80.0	100.0	130.0
36"		80.0	80.0	85.0	120.0
42"	-	-	85.0	120.0	
30"	144"	80.0	80.0	100.0	130.0
36"		80.0	80.0	85.0	120.0
30"	156"	80.0	80.0	85.0	120.0
36"		-	-	85.0	120.0
30"	168"	80.0	80.0	85.0	120.0

DESIGN LOAD CAPACITY - PSF					
MAX. FRAME DIMS.		GLASS TYPES 'A' & 'Ai'		GLASS TYPE 'B'	
WIDT (W)	LENGTH (L)	EXT.(+)	INT.(-)	EXT.(+)	INT.(-)
19-1/8"	26"	80.0	80.0	100.0	130.0
26-1/2"		80.0	80.0	100.0	130.0
37"		80.0	80.0	100.0	130.0
53-1/8"	38-3/8"	80.0	80.0	100.0	130.0
19-1/8"		80.0	80.0	100.0	130.0
26-1/2"		80.0	80.0	100.0	130.0
37"	50-5/8"	80.0	80.0	100.0	130.0
53-1/8"		80.0	80.0	100.0	130.0
19-1/8"		80.0	80.0	100.0	130.0
26-1/2"	56"	80.0	80.0	100.0	130.0
37"		80.0	80.0	100.0	130.0
53-1/8"		80.0	80.0	100.0	130.0
19-1/8"	63"	80.0	80.0	100.0	130.0
26-1/2"		80.0	80.0	100.0	130.0
37"		80.0	80.0	100.0	130.0
53-1/8"	72"	80.0	80.0	100.0	130.0
19-1/8"		80.0	80.0	100.0	130.0
26-1/2"		80.0	80.0	100.0	130.0
37"	76"	80.0	80.0	100.0	130.0
53-1/8"		80.0	80.0	98.6	128.2
19-1/8"		80.0	80.0	100.0	130.0
26-1/2"	76"	80.0	80.0	100.0	130.0
37"		80.0	80.0	100.0	130.0
53-1/8"		80.0	80.0	95.7	124.4

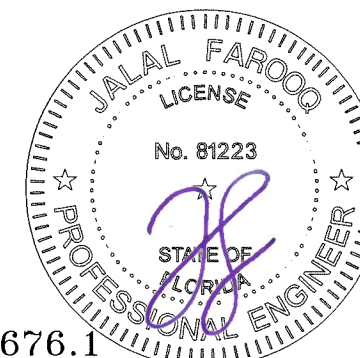


ALLOWABLE LOADS FOR ALTERNATE SHAPES AS SHOWN ABOVE OR SIMILAR CAN BE VERIFIED BY INSCRIBING PICTURE WINDOW SHAPE WITHIN SQUARE OR RECTANGLE AS SHOWN IN DOTTED LINES AND OBTAINING ALLOWABLE LOADS FROM THOSE SHAPES.  
LIMIT MAX. DESIGN LOADS FOR ALTERNATE SHAPES TO ±80.0 PSF



NOTE:  
WIDTH AND LENGTH DIMENSIONS CAN BE  
ORIENTED VERTICALLY OR HORIZONTALLY  
AS SHOWN ABOVE.

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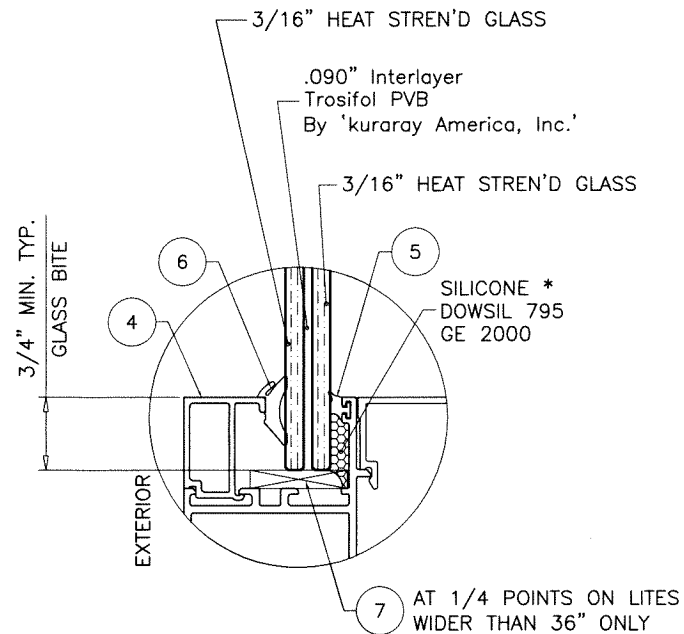
FL #40676.1

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**AL-FAROOQ CORPORATION**  
ENGINEERS & PRODUCT DEVELOPMENT  
9360 SUNSET DRIVE, SUITE 220  
MIAMI, FLORIDA 33173  
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COMP-ANL\21-76F-MC

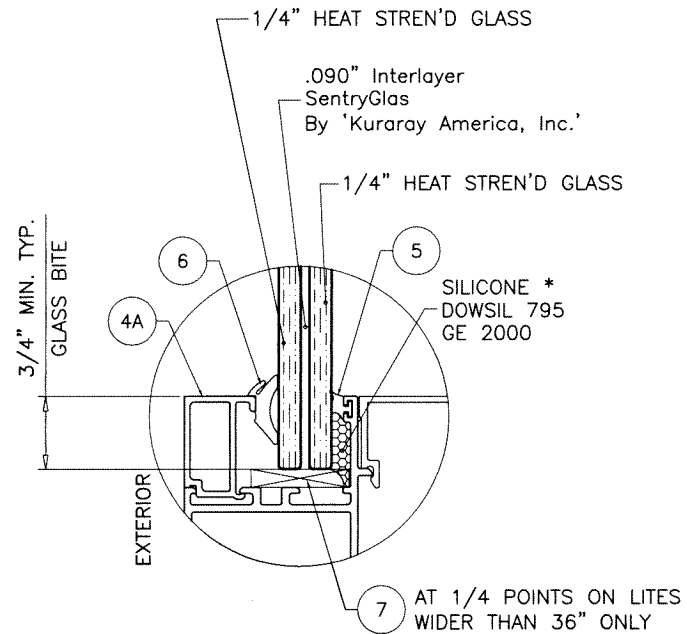
MG-450 ALUMINUM FIXED WDW. (L.M.I.)  
**MR-GLASS DOORS & WINDOWS MANUFACTURING, LLC**  
8051 N.W. 79th Place  
Medley, FL. 33166  
Tel. (305) 764-3963  
www.mrglasswindows.com

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chk. by:				
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sheet	2 of 8			

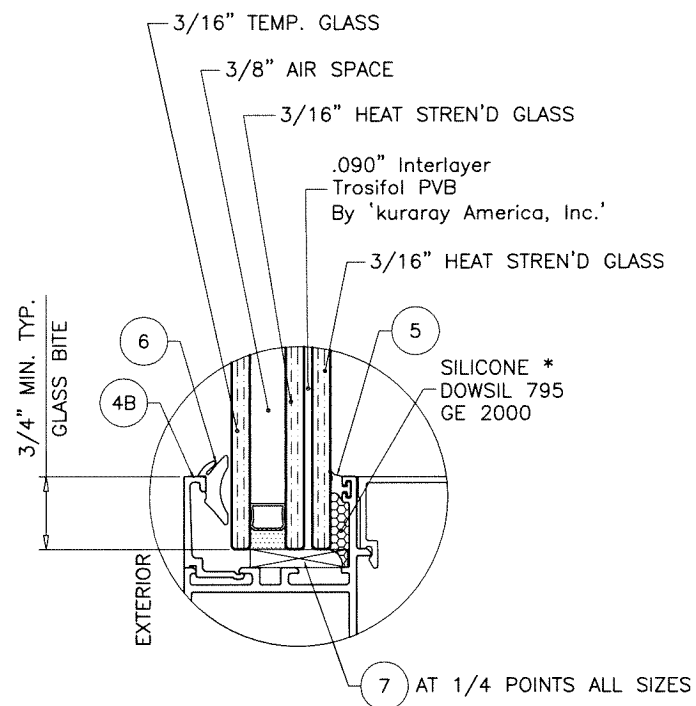




**GLASS TYPE 'A'**  
7/16" OVERALL LAM. GLASS



**GLASS TYPE 'B'**  
9/16" OVERALL LAM. GLASS

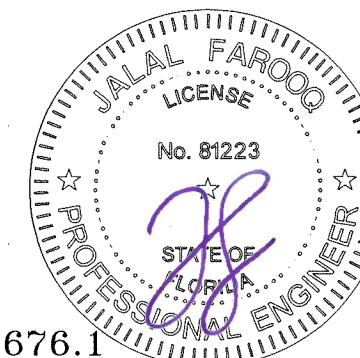


**GLASS TYPE 'Ai'**  
13/16" OVERALL INSUL. LAM. GLASS

\*  
DOWSIL 795 SILICONE  
LIMIT MAX. DESIGN LOAD TO ±120.0 PSF  
  
GE 2000 SILICONE  
LIMIT MAX. DESIGN LOAD TO ±80.0 PSF  
FOR WDW. AREA MORE THAN 30.4 SQ. FT.

**3/8" AIR SPACE CONSISTING OF:**  
**SPACER:**  
'HELIMA' LOW PROFILE ALUMINUM SPACER  
BY 'LINGERMANN GMBH'  
AROUND THE PERIMETER OF THE GLASS.  
**PERIMETER SEALANT:**  
SILICONE  
DOWSIL 791  
GE 2000  
OR  
'DURASEAL' EDGE SEAL SYSTEM  
BY 'QUANEX'

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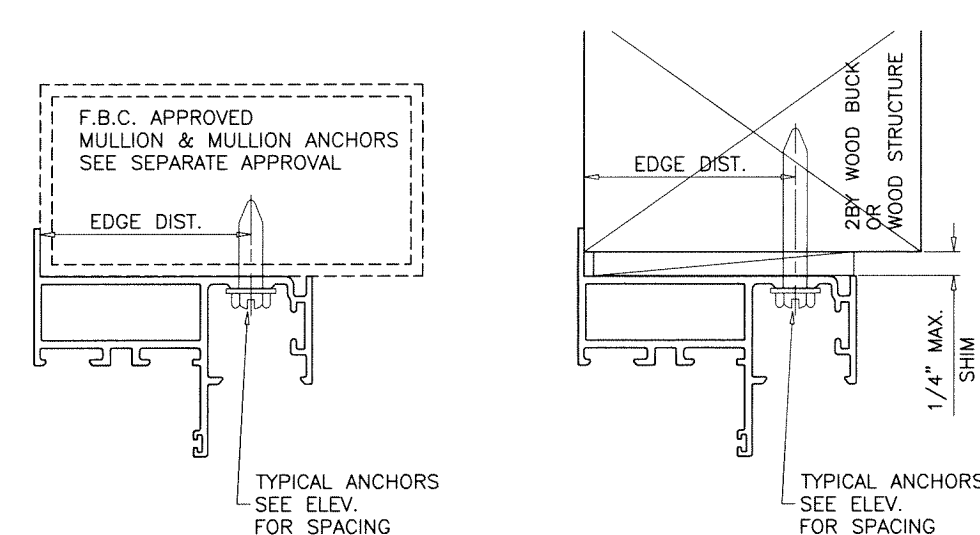
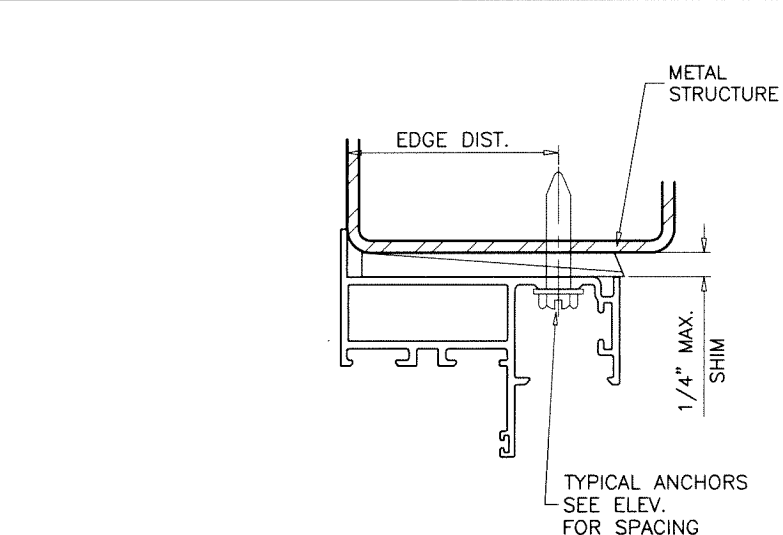
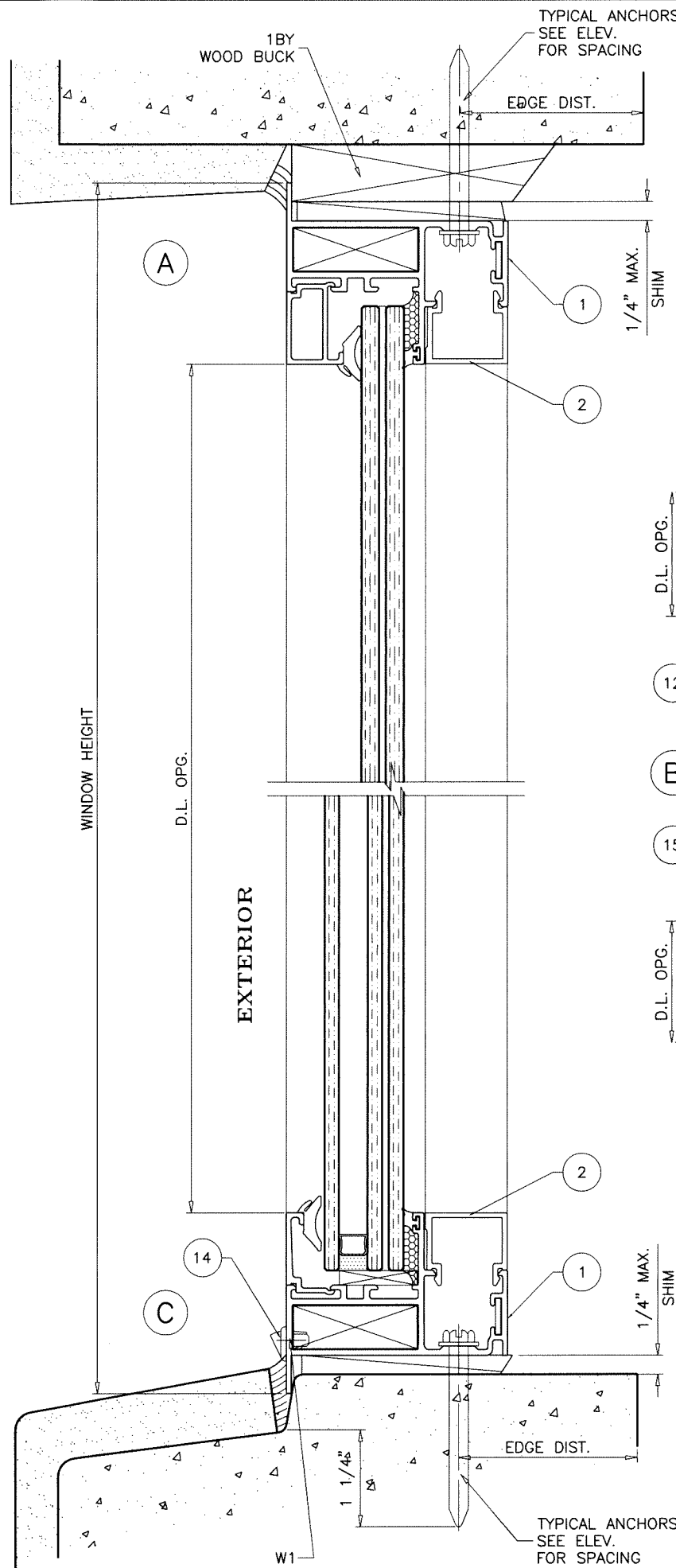
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chk. by:

drawing no.  
**21-76F**

sheet 3 of 8

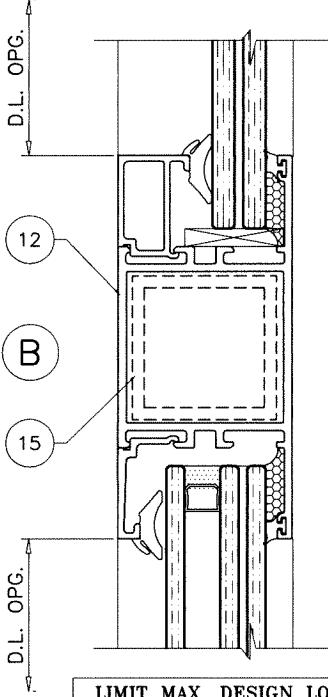


WOOD BUCKS AND METAL STRUCTURE NOT BY 'MR. GLASS' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

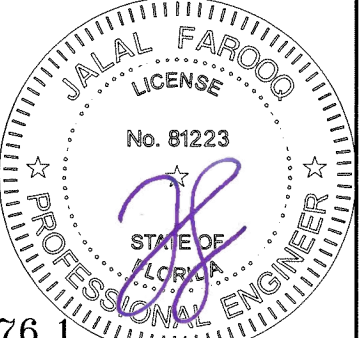
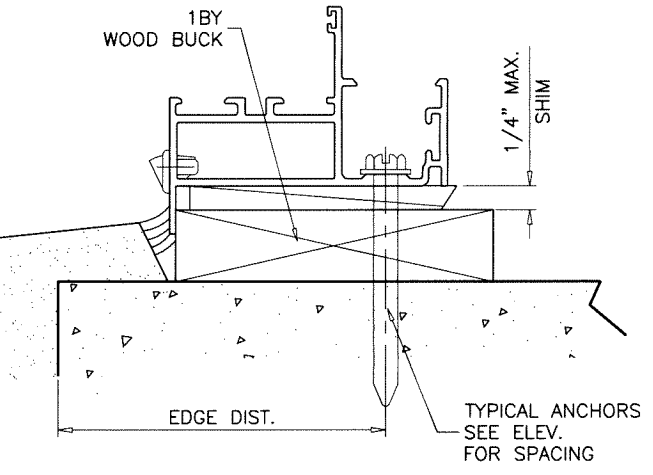
**TYPICAL ANCHORS:** SEE ELEV. FOR SPACING  
**1/4" DIA. ULTRACON+ BY 'DEWALT'** (Fu=164 KSI, Fy=148 KSI)  
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURES  
 1-1/2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS)  
 THRU 1BY BUCKS INTO CONC. OR BLOCKS  
 1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)  
 1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)  
 DIRECTLY INTO CONCRETE OR BLOCKS  
 1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)  
 1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)  
**#14 SMS OR SELF DRILLING SCREWS** (GRADE 2 CRS)  
 INTO F.B.C. APPROVED MULLIONS  
 OR  
 INTO METAL STRUCTURES (HEAD/SILL/JAMBS)  
 (3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS  
 ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)  
 STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)  
 (STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

**TYPICAL EDGE DISTANCE**  
 INTO CONCRETE AND BLOCKS = 2-1/2" MIN.  
 INTO WOOD STRUCTURE = 1" MIN.  
 INTO METAL STRUCTURE = 3/4" MIN.  
 WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.  
 CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.  
 C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.

**WEEPHOLES:**  
 W1 = 5/16" X 1-3/4" WEEPHOLES WITH PLASTIC BAFFLE  
 AT 5-1/2" FROM EACH END



LIMIT MAX. DESIGN LOADS FOR WINDOWS WITH IMPOST AS FOLLOWS		
MAX. LENGTH	REINF.	LOADS - PSF
45-1/8"		80.0
48-1/8"	W/O TUBE	76.7
51-1/8"		60.2
51-1/8"	WITH TUBE	80.0



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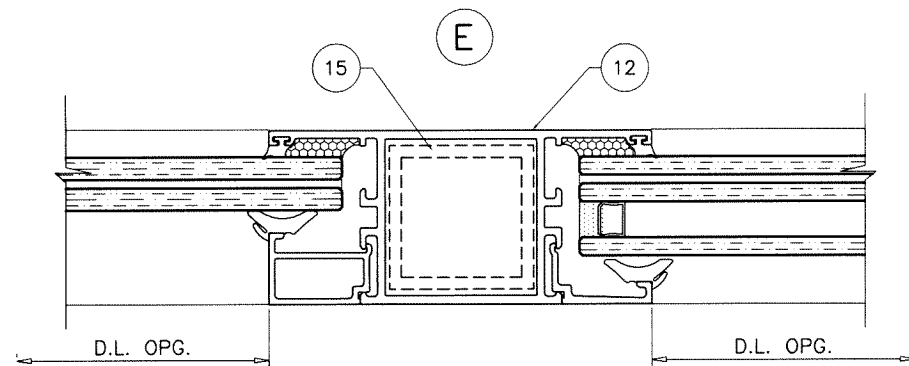
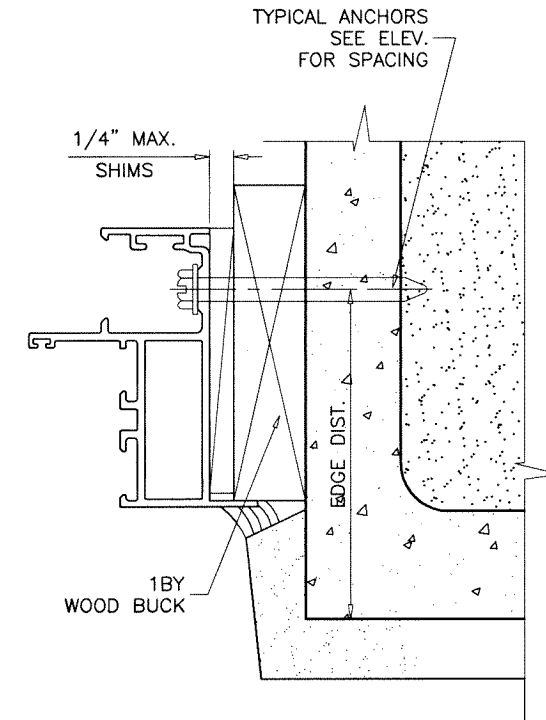
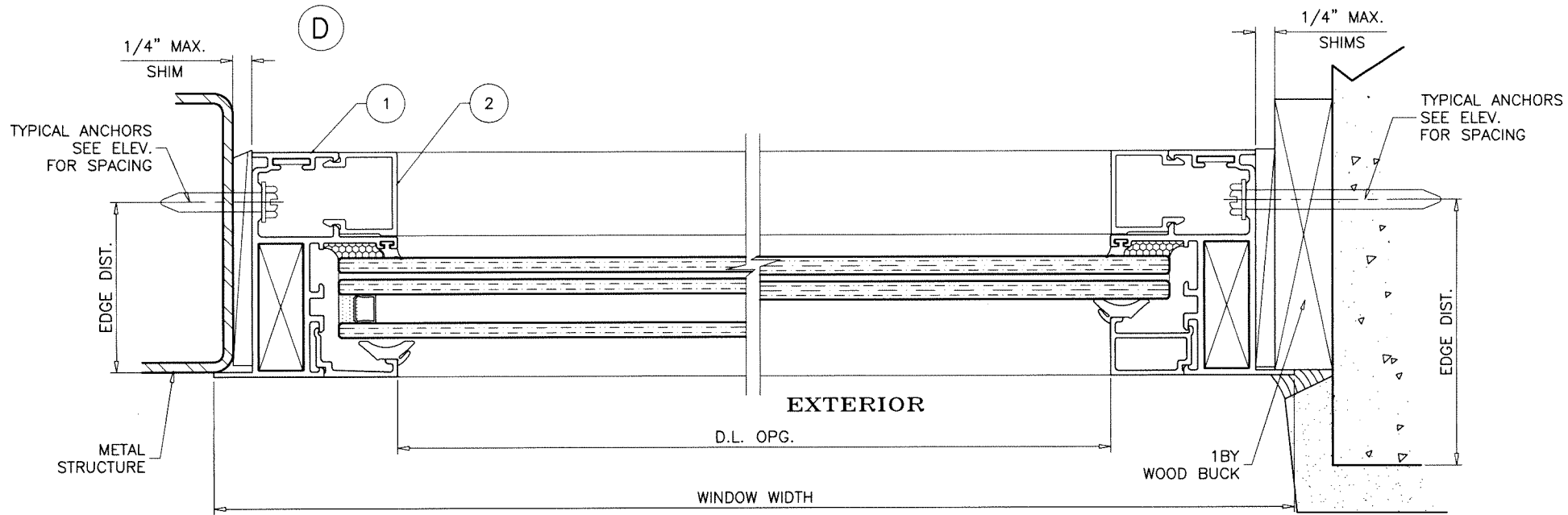
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MG-450 ALUMINUM FIXED WDW. (L.M.I.)  
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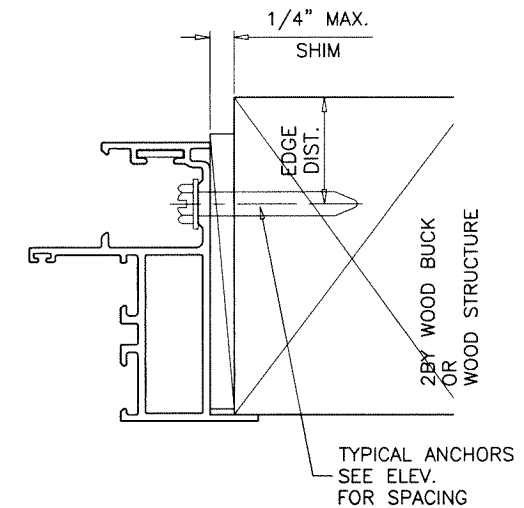
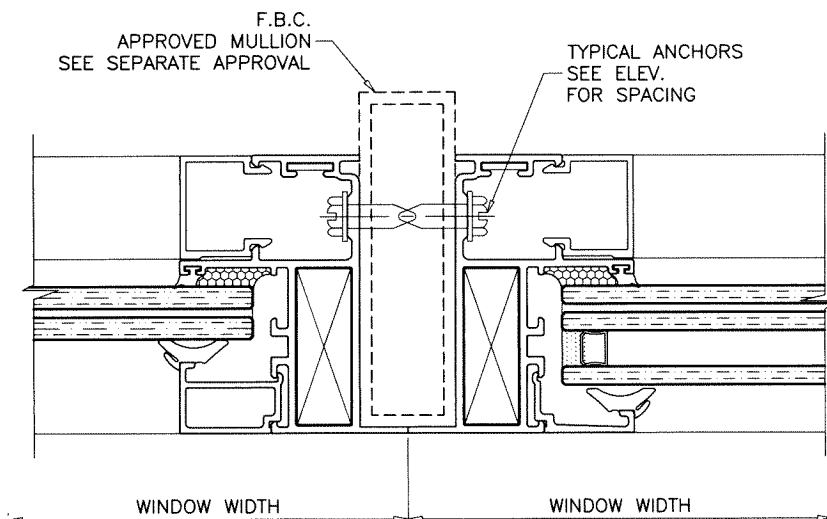
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**21-76F**  
 sheet 4 of 8

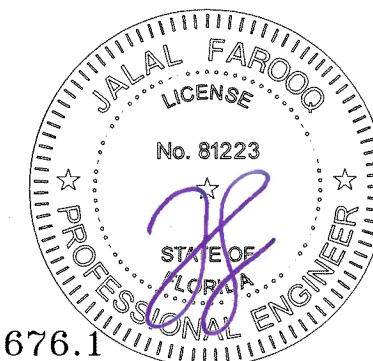


LIMIT MAX. DESIGN LOADS FOR WINDOWS WITH IMPOST AS FOLLOWS

MAX. LENGTH	REINF.	LOADS - PSF
45-1/8"		80.0
48-1/8"	W/O TUBE	76.7
51-1/8"		60.2
51-1/8"	WITH TUBE	80.0



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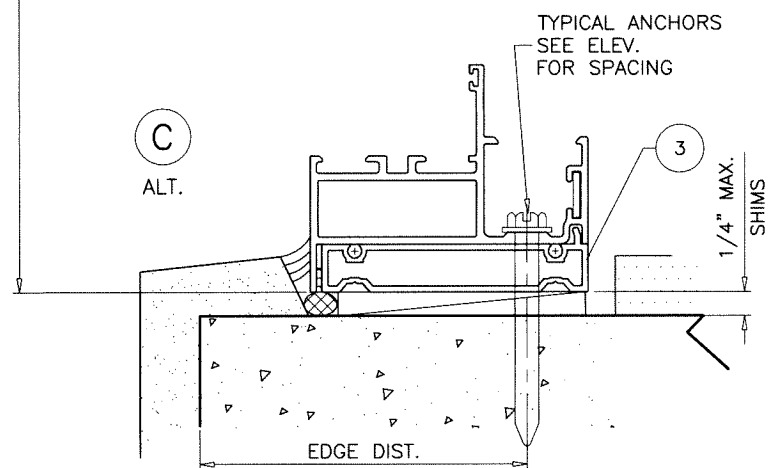
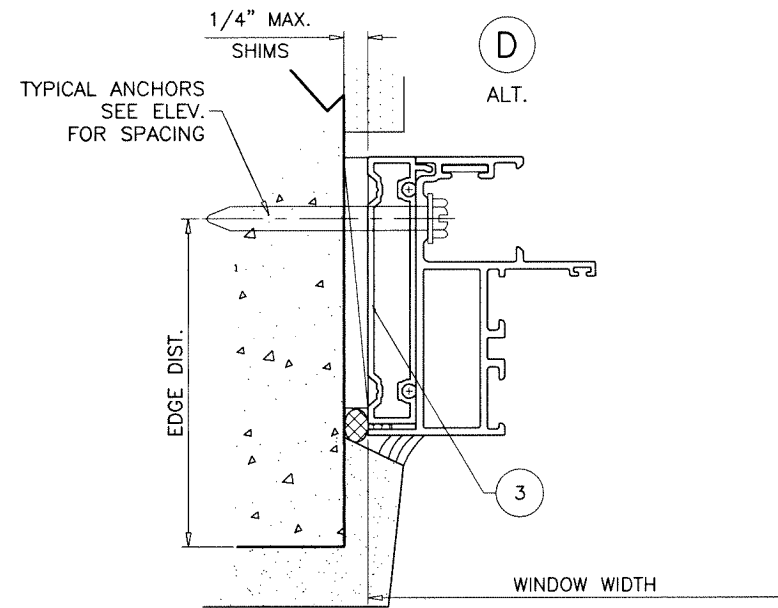
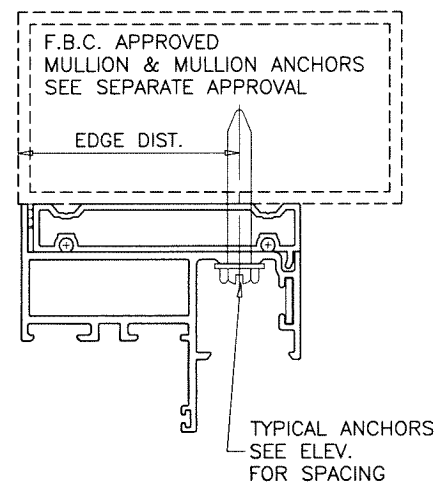
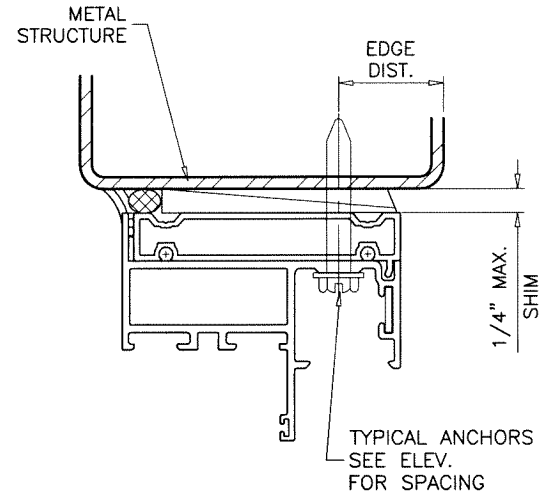
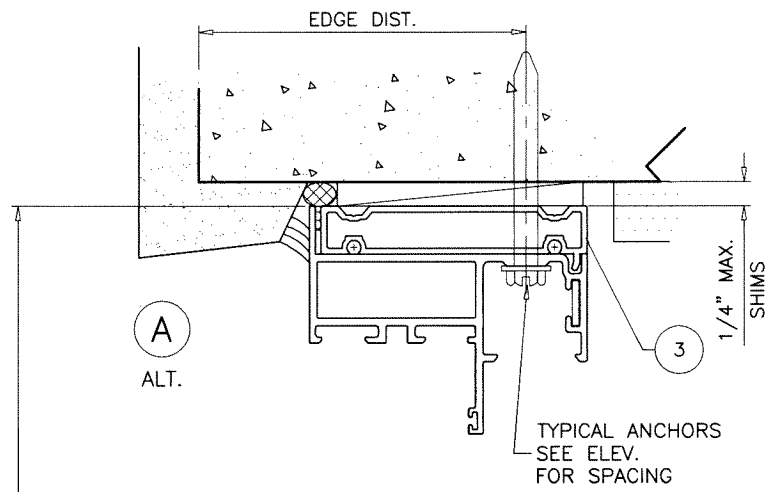
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**21-76F**  
 sheet 5 of 8

COMP-ANL\21-76F-MG

WINDOW HEIGHT

EXTERIOR



INSTALLATION DETAILS WITH FLUSH FRAME ADAPTERS

SEE SHEETS 4 & 5 FOR WINDOW DETAILS

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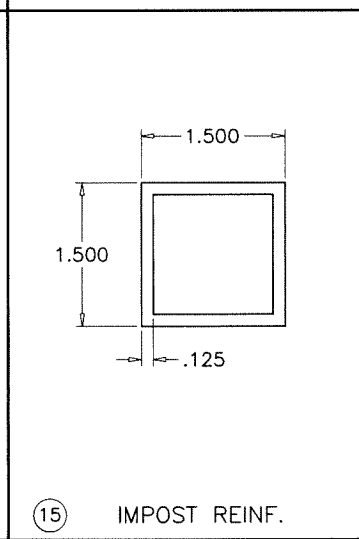
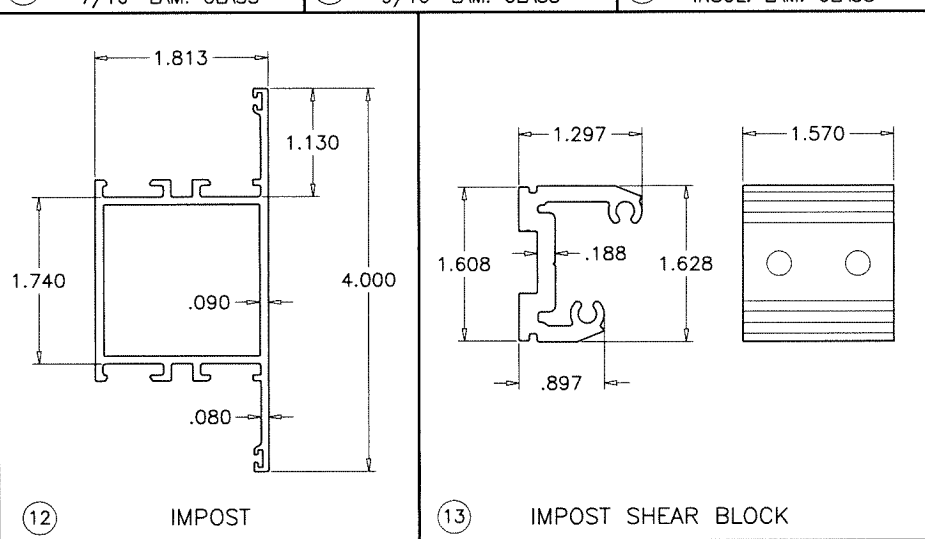
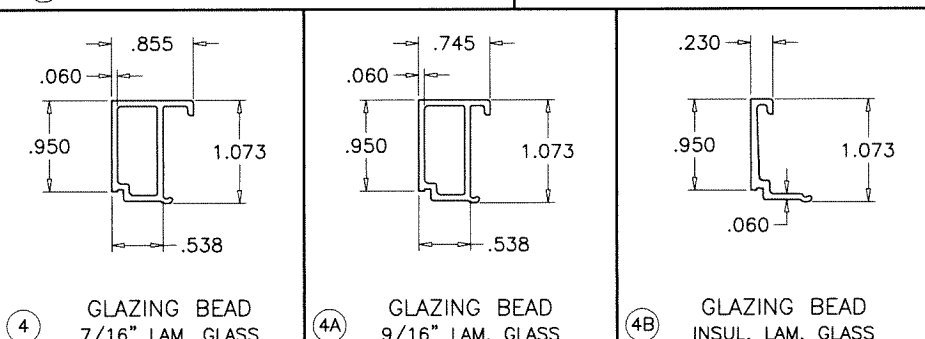
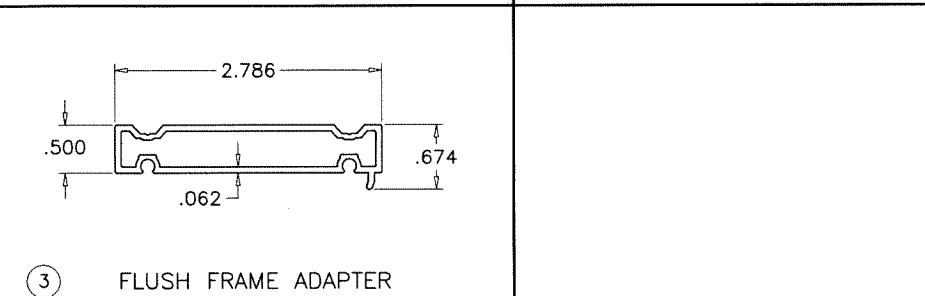
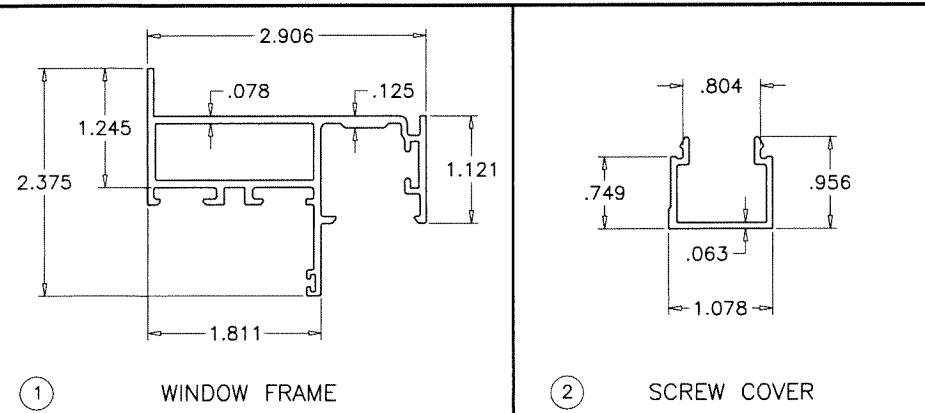
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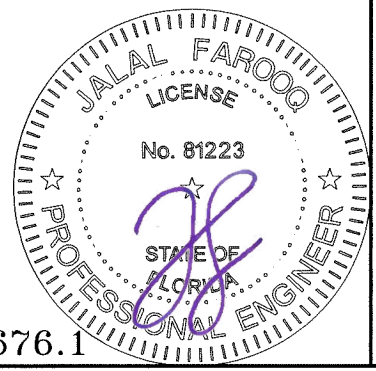
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drawing no. <b>21-76F</b>			
sheet 6 of 8			



ITEM	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANF./SUPPLIER/REMARKS
1	E-451	4	WINDOW FRAME	6063-T6	-
2	E-452	4	SCREW COVER	6063-T5	-
3	E-212	4	FLUSH FRAME ADAPTER	6063-T6	-
4	E-9001	4	GLAZING BEAD (7/16" LAM. GLASS)	6063-T6	-
4A	E-9004	4	GLAZING BEAD (9/16" LAM. GLASS)	6063-T6	-
4B	E-9002	4	GLAZING BEAD (INSUL. LAM. GLASS)	6063-T6	-
5	G30-01	AS REQD.	INTERIOR GLAZING GASKET	SANTOPRENE	-
6	G10-04	AS REQD.	EXTERIOR GLAZING GASKET	EPDM	-
7	G25-08	AS REQD.	SETTING BLOCKS AT 1/4 POINTS	EPDM	DUROMETER 80±5 SHORE A
8	1/4-20 X 9/16"	AS REQD.	FRAME ASSEMBLY FASTENERS	ST/ST	SOCKET HEAD MS
9	#10 X 1"	AS REQD.	ADAPTER ASSEMBLY FASTENERS	ST/ST	F.H. SMS
10	A45-01	1/ CORNER	FIXED CORNER KEY	6063-T5	-
10A	A45-01	1/ CORNER	ADJUSTABLE CORNER KEY	6063-T5	-
11	A45-11	1/ CORNER	FIXED ALIGNMENT KEY	ST. STEEL	-
11A	A45-12	1/ CORNER	ADJUSTABLE ALIGNMENT KEY	6063-T5	-
12	E-3012	AS REQD.	IMPOST	6063-T6	-
13	A30-02	AS REQD.	IMPOST SHEAR BLOCK	6063-T6	-
14	G2-01	2	DRAIN VALVE	PLASTIC	-
15	-	AS REQD.	TUBE REINF. AT IMPOST	6063-T6	-
16	-	-	-	-	-

**SEALANT:**  
ALL JOINTS AND FRAME CONNECTIONS SEALED WITH SILICONE.

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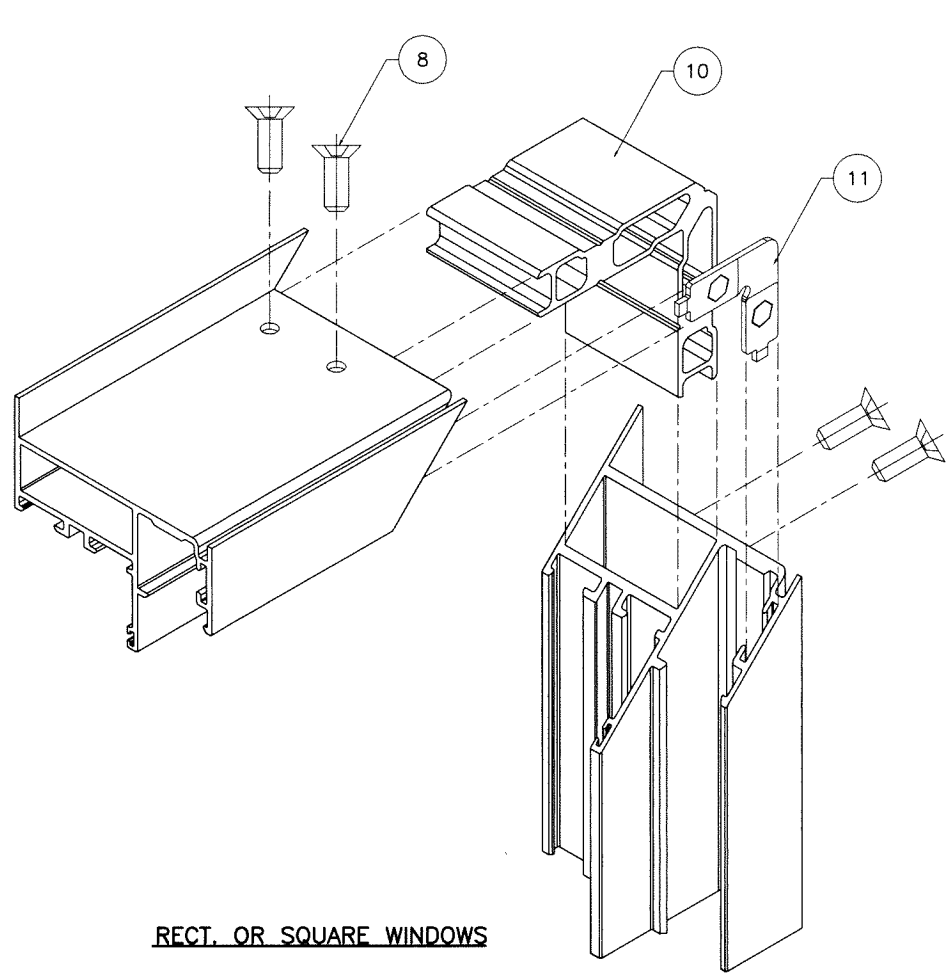
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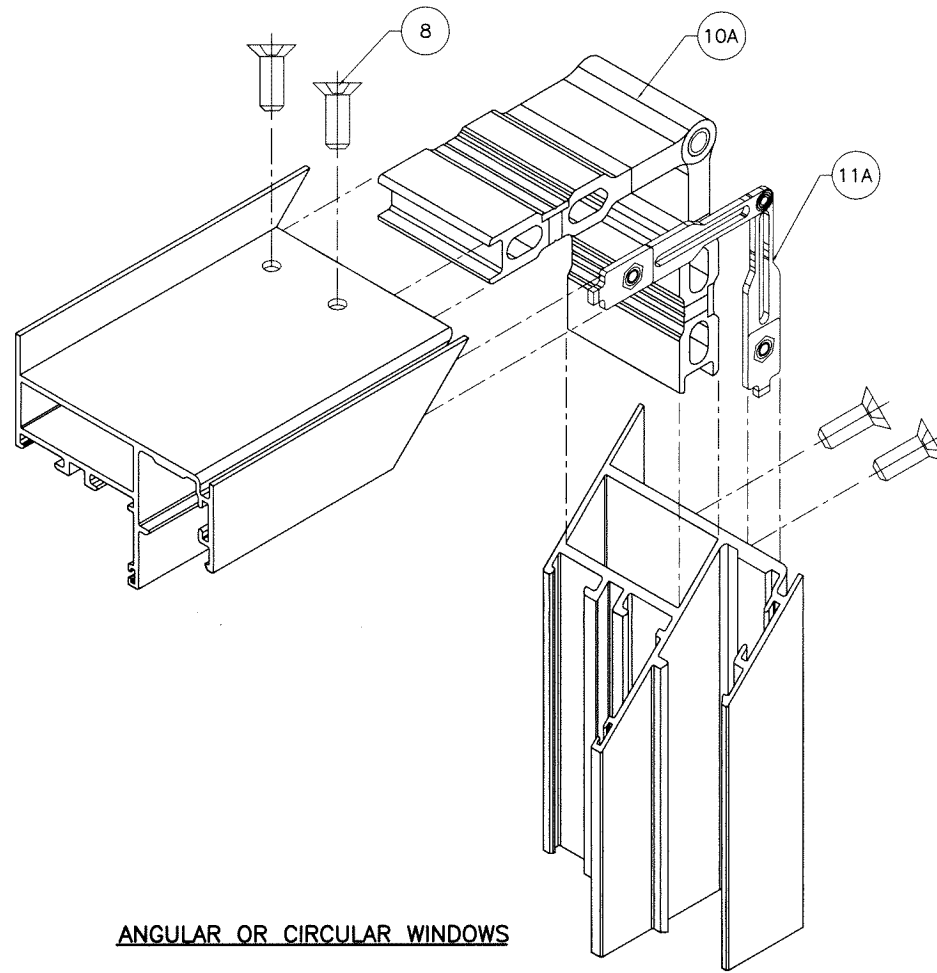
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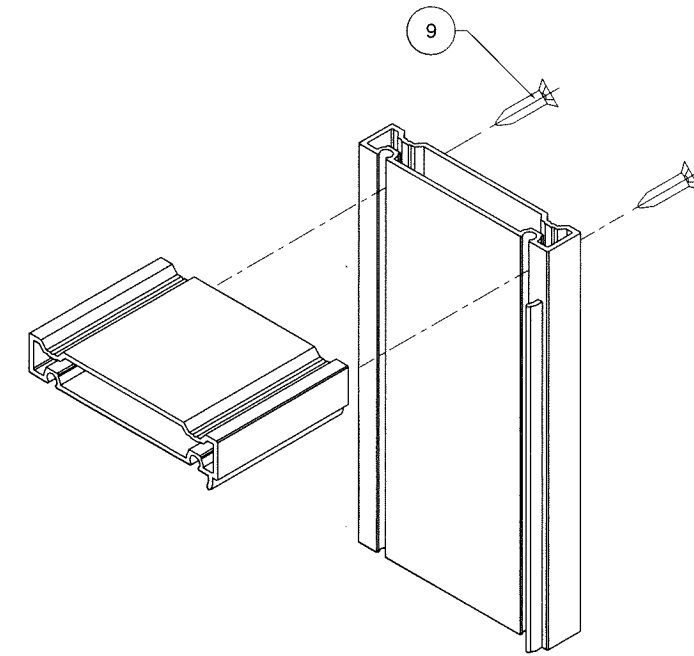
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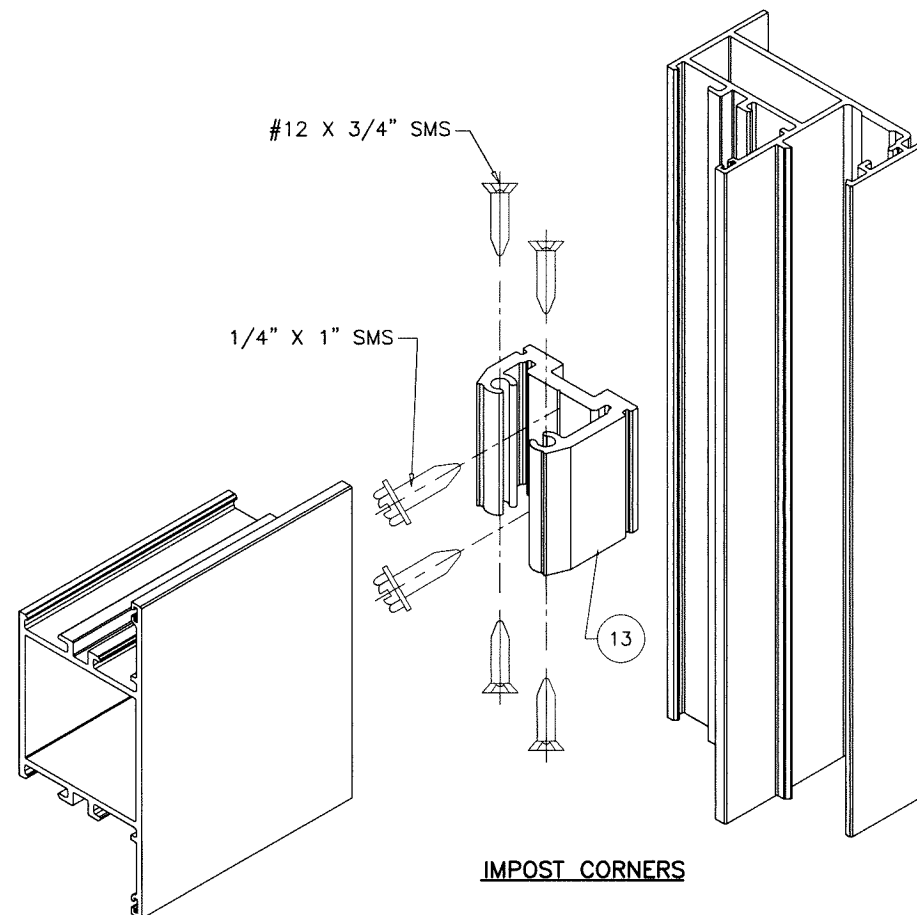
RECT. OR SQUARE WINDOWS



ANGULAR OR CIRCULAR WINDOWS

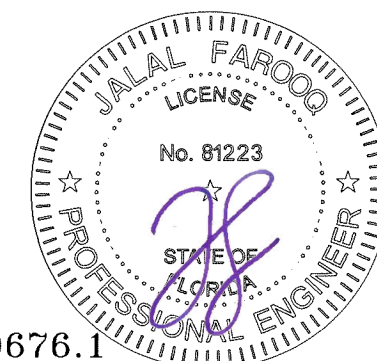


ADAPTER CORNERS



IMPOST CORNERS

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